



HEAVY-DUTY
CORDLESS AIRLESS SPRAYER
Material Spray Guide



MATERIAL NAME	MATERIAL TYPE	RATIO	TIP SIZE RECOMMENDED	Setting RECOMMENDED	Thinning RECOMMENDED	NOTES
Carboguard 890	Epoxy	1:1	.015 to .019	2	No	75% Solids
Plasite 4501	Epoxy	4:1	.017	6	Heat to 105° F	99% Solids
Plasite 4301 HT	Epoxy - Glass Flake	1:1	See Note	See Note	See Note	Not Recommended for use with HD

Notes

10/6/15

Settings are based on smallest tip shown, at start of material pot-life, without a filter. Larger tips may require different settings.
 Consult your distributor, material supplier or material data sheets for specific setup/application recommendations including sweat time, filter size and cleaning/thinning materials
 Materials tested at 77° F (25° C). Material thinning, Tip Size and Spray Setting recommendations may differ at other temperatures
 * = This material requires thorough mixing and immediate spraying. Constant spraying without stoppage is recommended or packout may occur.
 Some materials containing abrasive materials (such as zinc and flake-filled) may cause accelerated pump wear

Disclaimer: The information and recommendations are based upon Graco Inc. testing. Such information and recommendations set forth herein are subject to change and pertain to the materials offered at the time of publication.