



**HEAVY-DUTY**  
CORDLESS AIRLESS SPRAYER  
**Material Spray Guide**



MATERIAL NAME	MATERIAL TYPE	RATIO	TIP SIZE RECOMMENDED	Spray Setting RECOMMENDED	Thinning RECOMMENDED	NOTES
Cerami-Tar	Coal Tar Epoxy	9:1	.017 - .031	3	No	70% Solids
Hyperthane 415	Polyester Urethane	6:1	.009-.011	1-2	No	57% Solids
Hyperthane 460	Acrylic Polyurethane	3:1	.009-.011	1-2	No	53% Solids
Multi-E-Poxy 180	Epoxy Mastic	1:1	.015 - .017	3	No	80% Solids
Multi-E-Poxy 240	Gloss Polyamide Epoxy	4:1	.011 - .015	3	No	57% Solids
Multi-E-Prime 500	Hi-Build Epoxy	1:1	.013 - .017	3	No	60% Solids
Multi-Thane 330	Acrylic Polyurethane	9:1	.011 - .013	3	No	62% Solids
Multi-Thane 340	Acrylic Polyurethane	9:1	.011 - .013	3	No	62% Solids
Stratum Ultra R/I	Urethane Primer	6:1	.009-.011	1-2	No	47% Solids
Vers-E-Poxy 131	Waterborne Acrylic Epoxy	4:1	.011 - .015	3	No	36% Solids
Zinc Rich Epoxy Primer	Zinc*	4:1	See Note	See Note	See Note	Not Recommended for use with HD

**Notes**

Settings are based on smallest tip shown, at start of material pot-life, without a filter. Larger tips may require different settings. Consult your distributor, material supplier or material data sheets for specific setup/application recommendations including sweat time, filter size and cleaning/thinning materials. Materials tested at 77° F (25° C). Material thinning, Tip Size and Spray Setting recommendations may differ at other temperatures. \* = This material requires thorough mixing and immediate spraying. Constant spraying without stoppage is recommended or packout may occur. Some materials containing abrasive materials (such as zinc and flake-filled) may cause accelerated pump wear.

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Disclaimer: The information and recommendations are based upon Graco Inc. testing. Such information and recommendations set forth herein are subject to change and pertain to the materials offered at the time of publication.