



HEAVY-DUTY
CORDLESS AIRLESS SPRAYER
Material Spray Guide



| MATERIAL NAME | MATERIAL TYPE | RATIO | TIP SIZE RECOMMENDED | SETTING RECOMMENDED | THINNING RECOMMENDED | NOTES |
|---------------|---------------|-------|----------------------|---------------------|----------------------|---------------------------------|
| Devmat 101 | Epoxy | 2:1 | See Note | See Note | See Note | Not Recommended for use with HD |
| Bar-Rust 234P | Epoxy | 2:1 | See Note | See Note | See Note | Not Recommended for use with HD |
| Bar-Rust 235 | Epoxy | 4:1 | .017 - .021 | 3 | No | 68% Solids |
| Bar-Rust 236 | Epoxy | 4:1 | .017 - .019 | 3 | No | 80% Solids |
| Devthane 379 | Polyurethane | 4:1 | .011 - .015 | 2 | Thin 5% | 63% Solids |

Notes

Settings are based on smallest tip shown, at start of material pot-life, without a filter. Larger tips may require different settings.

Consult your distributor, material supplier or material data sheets for specific setup/application recommendations including sweat time, filter size and cleaning/thinning materials

Materials tested at 77° F (25° C). Material thinning, Tip Size and Spray Setting recommendations may differ at other temperatures

* =This material requires thorough mixing and immediate spraying. Constant spraying without stoppage is recommended or packout may occur.

Some materials containing abrasive materials (such as zinc and flake-filled) may cause accelerated pump wear

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Disclaimer: The information and recommendations are based upon Graco Inc. testing. Such information and recommendations set forth herein are subject to change and pertain to the materials offered at the time of publication.