## Instructions



# Air Control Solenoid Valve for Fluid Defender<sup>™</sup>

3A7280A EN

For regulating air powered equipment connected to the Fluid Defender. For professional use only.

Not approved for use in explosive atmospheres or hazardous (classified) locations.

Models: 25V482 - Kit, Solenoid, Air, Pump

145 psi (1.0 MPa, 10 bar) Maximum Working Pressure



**Important Safety Instructions** Read all warnings and instructions in this manual before using the equipment. Save these instructions.

## **Related Manuals**

| Manual in<br>English               | Description  |  |
|------------------------------------|--|--|
| 130641                             | Pulse <sup>®</sup> Fluid Management, Register Your Devices quick guide |  |
| 3A9335                             | 3A9335 Fluid Defender  |  |
| 3A7279 Fluid Defender Level Sensor |  |  |



## Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

|             | FIRE AND EXPLOSION HAZARD   |  |  |  |
|-------------|---|--|--|--|
|             | When flammable fluids are present in the work area, such as gasoline and windshield wiper fluid, be aware that flammable fumes can ignite or explode. To help prevent fire and explosion:   |  |  |  |
|             | <ul> <li>Use equipment only in well-ventilated area.</li> <li>Eliminate all ignition sources, such as cigarettes and portable electric lamps.</li> <li>Ground all equipment in the work area.</li> <li>Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline.</li> <li>Do not plug or unplug power cords or turn lights on or off when flammable fumes are present.</li> <li>Use only grounded hoses.</li> <li>Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem.</li> </ul> |  |  |  |
|             | Keep a working fire extinguisher in the work area.  |  |  |  |
|             | EQUIPMENT MISUSE HAZARD<br>Misuse can cause death or serious injury.  |  |  |  |
| MPa/bar/PSI | <ul> <li>Do not operate the unit when fatigued or under the influence of drugs or alcohol.</li> <li>Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See <b>Technical Specifications</b> in all equipment manuals.</li> <li>Use fluids and solvents that are compatible with equipment wetted parts. See <b>Technical Specifications</b> in all equipment manufacturer's warnings. For complete information about your material, request Safety Data Sheets (SDSs) from distributor or retailer</li> </ul>  |  |  |  |
|             | <ul> <li>Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use.</li> <li>Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.</li> </ul>   |  |  |  |
|             | <ul> <li>Do not alter or modify equipment. Alterations or modifications may void agency approvals and<br/>create safety hazards.</li> </ul>   |  |  |  |
|             | <ul> <li>Make sure all equipment is rated and approved for the environment in which you are using it.</li> <li>Use equipment only for its intended purpose. Call your distributor for information.</li> <li>Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.</li> <li>Do not kink or over bend hoses or use hoses to pull equipment.</li> <li>Keep children and animals away from work area.</li> <li>Comply with all applicable safety regulations.</li> </ul>   |  |  |  |
|             | PERSONAL PROTECTIVE EQUIPMENT   |  |  |  |
|             | Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. Protective equipment includes but is not limited to:  |  |  |  |
|             | Protective evewear, and hearing protection.   |  |  |  |

• Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

## **Typical Installation**

There are multiple system configurations possible. The typical installations shown in Fig. 1 - Fig. 3 are the three targeted applications for the Fluid Defender. Each typical installation shown is configurable as a single separate channel. Follow all local codes and regulations for tank installations. Consult your local Graco representative or distributor for system design assistance.

#### **Bleed-Type** Fluid Master Air Valve\* Remote Light Defender (For manual pump operation) (Panel Mounted) Required for 90 Remote Light ± installations with Air Controlled Solenoid ± Solenoid Valves Waste to Tank Control Airline Level Sensor E C Pump' to Pump Tank Room Shop Air Control Solenoid Valve (Optional but required Monitor for fluid flow termination) Level Sensor High Level (Not used in ----Sensor this application) Ground\* Suction Line to Pump Waste Oil Tank\* Waste Oil Collection Rollaround\* \*User supplied ti42436a FIG. 1

## Waste Oil High Level Shut Off

## **Fresh Oil Low Level**



## **Remote Bulk Fill Stop**



## **Overview** Air Control Solenoid Valves

Air control solenoid valves are a Fluid Defender system component used to control air operated pumps and air actuated control valves. These devices are used to stop fluid flow into the monitored tank. They are an optional system component, but required for fluid flow interruption.

The air control solenoid valves are continuously powered during normal operation with the air control solenoid valve being open to provide air pressure to the controlled equipment.

When the Fluid Defender detects an alarm condition in the same channel as the air control solenoid valve, the solenoid is deactivated causing the connected equipment to deactivate.

The Fluid Defender must be powered for the air control solenoid valve to be open, allowing for normal controlled equipment operation. Loss of power to the Fluid Defender closes the air control solenoid valve and bleeds downstream air pressure from the controlled equipment.

## Installation



#### **COMPONENT RUPTURE HAZARD**

The air actuated control valve, and all of the fill piping and connections between the air actuated control valve and the fluid delivery pump, must be designed for use with pumped delivery, and be able to handle the maximum pressure produced when the pump continues to operate after the air actuated control valve closes.

The maximum working pressure of the components in the fill piping may vary. Over pressurization of any component may cause them to rupture, resulting in property damage and serious injury, such as skin injection, or injury from splashing fluid.

To reduce the risk of injury and property damage from component rupture:

- Be sure to know the maximum working pressure of each component in the system
- Never exceed the maximum working pressure of any component in the system
- Only connect fluid delivery pumps which are able to be operated with a closed outlet
- Only connect fluid delivery pumps with a maximum outlet pressure lower than the maximum rated pressure of the system

## **Pressure Relief Procedure**



The equipment connected to the air control solenoid valves may stay pressurized until pressure is relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid, and moving parts, follow the Pressure Relief Procedure for the connected equipment when you stop dispensing and before cleaning, checking, or servicing the equipment.

1. Turn off the bleed-type master air valve located upstream of all connected equipment.

- Turn the Fluid Defender keyed power control off to de-energize the connected air control solenoid valves.
- 3. Follow the pressure relief procedure for all connected equipment, such as pumps and dispense valves from your component instruction manuals.

# Installation of Air Control Solenoid Valves

1. Mount the air control solenoid valve, using the two mounting holes, to a sturdy mounting surface.

**NOTE:** Mounting inline with hard plumbing is acceptable.

- 2. Connect Port 1 to the air supply (FIG. 4).
- 3. Connect Port 2 to the downstream controlled equipment. (FIG. 4).

Install the user supplied connected equipment downstream of the air control solenoid valve following manufacturer requirements.

4. Install the muffler into Port 3. Port 3 is an exhaust port. Do not plug the port because when the air control solenoid valve deactivates under alarm conditions, the downstream air pressure vents through Port 3 (Fig. 4).





#### Installation

5. Attach all accessory wires to the Fluid Defender control box following all local codes and regulations.

Reference the **Technical Specifications**, page 13, for information on maximum wire runs.

All accessory circuits are low voltage (less than 48 VDC).

## Operation

Air control solenoid valves are operated automatically by the Fluid Defender on a channel specific basis. The air control solenoid valve is energized when the Fluid Defender is in active monitoring mode. When the Fluid Defender senses an alarm condition in a specific channel, the air control solenoid is de-energized and closes the air supply to the connected equipment.

#### Air Control Solenoid Valve Manual Override

Only use manual override for system setup, or when instructed by Graco for troubleshooting. Always set the mode of operation back to the normal operating position.

#### NOTE:

Ensure that all air control solenoid valves are not in the override mode. Air control solenoid valves in override mode are unable to control downstream equipment.

Develop on-site tank fill procedures to prevent accidental overfills.

Test the alarms before any remote bulk fill is performed.

Determine and verify that there is sufficient volume available in the tank before transfer. Verify capacity before filling any tank.

Test the complete installed system to verify correct installation.

Follow maintenance requirements and perform periodic system maintenance.

The blue manual override switch turns on the air to the downstream connected equipment and allows the equipment to function for troubleshooting and testing purposes only.

To set the blue manual override switch:

- 1. Insert a small, flat screwdriver into the slot of the blue manual override switch screw (FiG. 5).
- 2. Rotate the blue manual override switch screw clockwise 1/4 turn.

#### NOTICE

Do not turn the blue manual override switch screw more than a 1/4 turn. Overturning the screw could cause it to break, rendering the unit inoperable.

3. After performing system testing or troubleshooting, reset the blue manual override switch screw to the normal operation position. Insert a small, flat screwdriver in the slotted opening and turn the blue manual override switch screw counterclockwise back to the original position (FIG. 6).



#### FIG. 5: Override Position



FIG. 6: Normal Operation Position

## **Recycling and Disposal**

## **End of Product Life**

At the end of a product's useful life, recycle it in a responsible manner.

## Troubleshooting



Follow the pressure relief instructions in your pump manual, before checking or repairing the system.

See Fluid Defender manual, **Related Manuals**, page 1 for Troubleshooting information.

## Kit Part No. 25V482









# Dimensions **Dimensions**



FIG. 9

## **Technical Specifications**

| Air Control Solenoid Valve for Fluid Defender       |                |                          |  |  |  |
|---|----------------|--------------------------|--|--|--|
|   | US             | Metric                   |  |  |  |
| Minimum Operating Pressure                          | 36 psi         | 250 kPa, 2.5 bar         |  |  |  |
| Maximum Operating Pressure                          | 145 psi        | 1.0 MPa, 10 bar          |  |  |  |
| Maximum Air Flow                                    | 93 scfm        | 2.6 m <sup>3</sup> /min. |  |  |  |
| Operating Power                                     | 3.3 W          |                          |  |  |  |
| Voltage   | 24 VDC         |                          |  |  |  |
| Current   | 0.14 A         |                          |  |  |  |
| Termination Style                                   | Wire leads     |                          |  |  |  |
| Maximum Line Length (16 gauge) to Fluid<br>Defender | 1000 ft        | 304.8 m                  |  |  |  |
| Maximum Line Length (18 gauge) to Fluid<br>Defender | 600 ft         | 182.9 m                  |  |  |  |
| Maximum Line Length (20 gauge) to Fluid<br>Defender | 425 ft.        | 129.5 m                  |  |  |  |
| Maximum Line Length (22 gauge) to Fluid<br>Defender | 270 ft.        | 82.3 m                   |  |  |  |
| Maximum Line Length (24 gauge) to Fluid<br>Defender | 170 ft.        | 51.8 m                   |  |  |  |
| Port Size   | 3/8 npt        |                          |  |  |  |
| Air Inlet   | Port 1         |                          |  |  |  |
| Air Outlet to Controlled Equipment                  | Port 2         |                          |  |  |  |
| Exhaust   | Port 3         |                          |  |  |  |
| Temperature Range                                   | 14°F to 122°F  | -10°C to 50°C            |  |  |  |
| Storage Temperature Range                           | -40°F to 185°F | -40°C to 85°C            |  |  |  |
| Ingress Protection                                  | IP65           |                          |  |  |  |
| Valve Schematic                                     |                |                          |  |  |  |

## **California Proposition 65**

#### **CALIFORNIA RESIDENTS**

**WARNING:** Cancer and reproductive harm – www.P65warnings.ca.gov.

## **Graco Standard Warranty**

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

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For patent information, see www.graco.com/patents.

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