

Fluid Section Service Kit D0KXXX

406346D

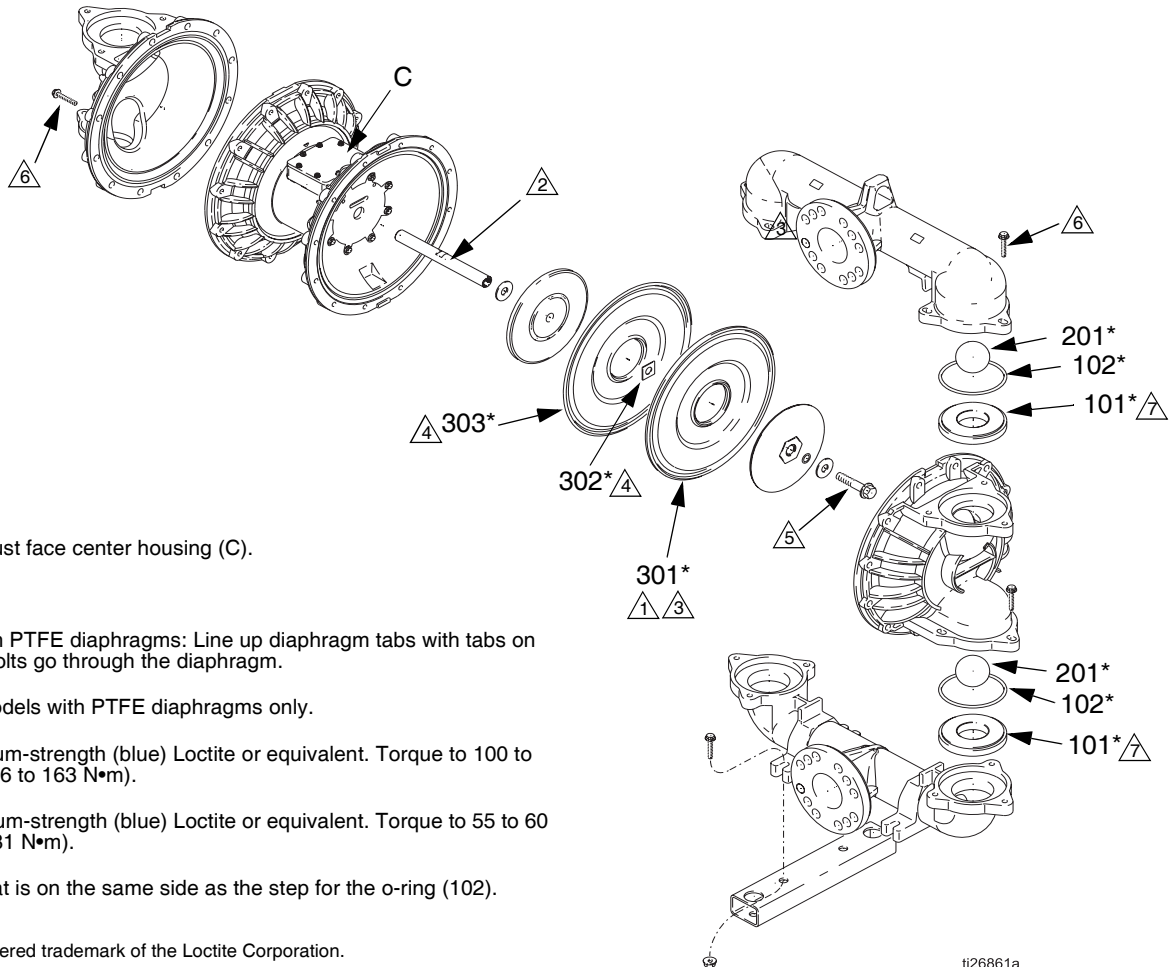
For metal Husky™ 3275 air-operated diaphragm pumps

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Important Safety Instructions

Read all warnings and instructions in the Husky™ 3275 Air-Operated Diaphragm Pump Repair/Parts manual. Save all instructions.



- △1 Air Side must face center housing (C).
- △2 Grease.
- △3 Bolt-through PTFE diaphragms: Line up diaphragm tabs with tabs on air cover. Bolts go through the diaphragm.
- △4 Used on Models with PTFE diaphragms only.
- △5 Apply medium-strength (blue) Loctite or equivalent. Torque to 100 to 120 ft-lb (136 to 163 N•m).
- △6 Apply medium-strength (blue) Loctite or equivalent. Torque to 55 to 60 ft-lb (75 to 81 N•m).
- △7 The ball seat is on the same side as the step for the o-ring (102).

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NOTE: Reference numbers refer to the parts list in manual 308639. See manual for torque sequences.

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