

Two-Piece Bolt-Through Diaphragm Kits 24K905, 25A873, 25A875

Husky® 3300 Diaphragm Pumps

406958B

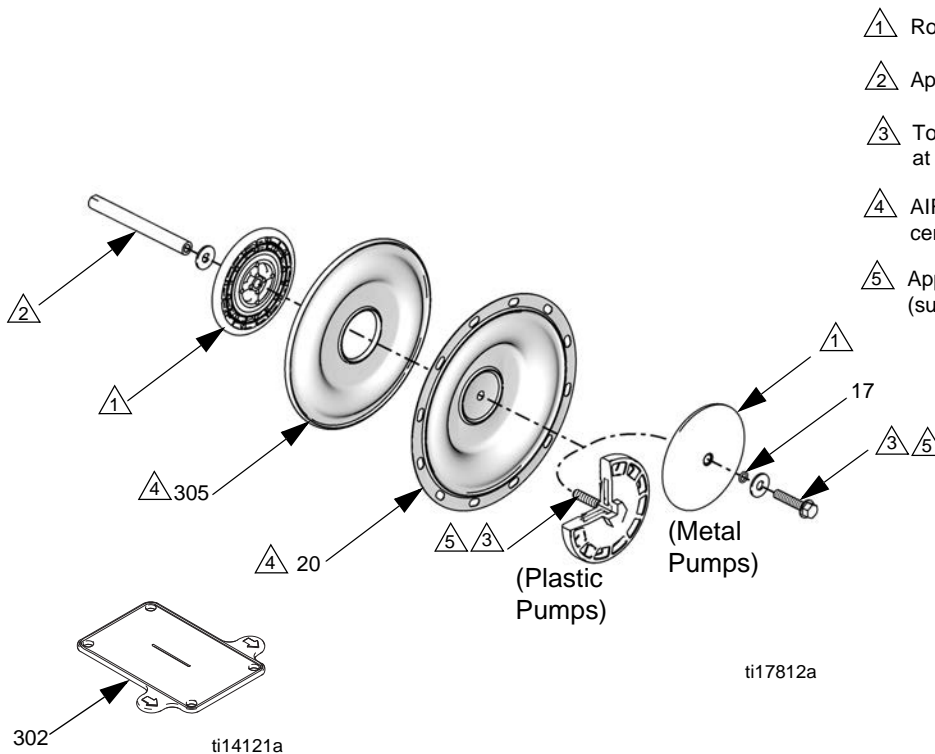
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Important Safety Instructions

Read all warnings and instructions in the Husky® 3300 Air-Operated Diaphragm Pump Repair/Parts manual 3A0411. Save all instructions.

Ref.	Description	Qty.
20	DIAPHRAGM, PTFE	2
305	DIAPHRAGM, backup, Santoprene	2
17	O-RING, shaft bolt, for 3300A (aluminum), and 3300S (stainless steel) models	2
302	TOOL, diaphragm install	1
----	ADHESIVE, anaerobic (not shown)	1



- △1 Rounded side faces diaphragm.
- △2 Apply lithium-based grease.
- △3 Torque to 110-120 ft-lb (149-163 N•m) at 100 rpm maximum.
- △4 AIR SIDE markings on diaphragm must face center housing.
- △5 Apply primer and medium-strength adhesive (supplied) to shaft side threads.