

GENUINE GRACO PARTS AND ACCESSORIES

220395 Pump Repair Kit

For Graco 45:1 King® (218321, 221062)
Airless Sprayers



Important Safety Instructions

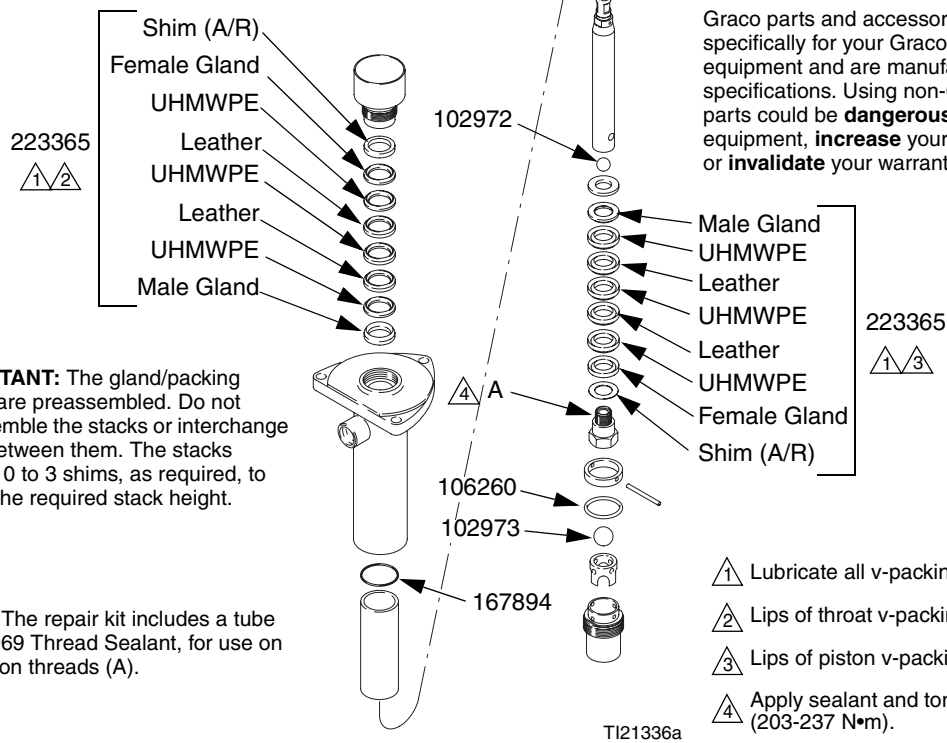
Read all warnings and instructions in manual 307728.
Save those instructions.

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Always use genuine Graco parts and accessories

Graco parts and accessories are designed specifically for your Graco fluid handling equipment and are manufactured to exacting specifications. Using non-Graco counterfeit parts could be **dangerous, damage** your equipment, **increase** your maintenance costs or **invalidate** your warranty.



IMPORTANT: The gland/packing stacks are preassembled. Do not disassemble the stacks or interchange parts between them. The stacks include 0 to 3 shims, as required, to obtain the required stack height.

NOTE: The repair kit includes a tube of 102969 Thread Sealant, for use on the piston threads (A).

- ⚠️ Lubricate all v-packings.
- ⚠️ Lips of throat v-packings must face down.
- ⚠️ Lips of piston v-packings must face up.
- ⚠️ Apply sealant and torque to 150-175 ft-lb (203-237 N•m).

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Original instructions. This manual contains English. MM 407060

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