

234131 and 234098 Repair Kits

For Metering Valves 245846 and 255478



Important Safety Instructions

Read all warnings and instructions in manuals 309518 and 313342.
Save all instructions.

311072B

Ref.	Part	Description	Qty.
621	598140	ELBOW, 1/8 npt(m) x 5/32" (4 mm) tube	2
622		CAP, valve	1
623		PISTON	1
624		CYLINDER	1
625		ROD, piston	1
626		ROD, tie	2
627	15A835	NUT, packing	1
628		HOUSING, inlet	1
629▲	15H108	LABEL, warning	1
630*	245850	BALL, socket, assy.	1
631	102040	LOCKNUT, nylon; 5/16 UNC-3B	1
632*†	117336	O-RING, nitrile	1
633*†	117370	O-RING, nitrile	1
634*†	117337	O-RING, nitrile	1
635*	109141	SPRING	1
636	111040	LOCKNUT; 1/4 UNC	2
637*†	117334	V-PACKING, UHMWPE	6
638*†	189901	GLAND, male	1
639*†	117335	V-PACKING, leather	5
643*†	111959	O-RING, buna-n	1
644*	15A830	SEAT	1
645*†	15T260	O-RING, solvent resistant	2
646		HOUSING, outlet	1
647		SCREW; 3/8 UNC-2A	4
648*	119836	ADHESIVE, anaerobic	1

* Included in repair kit 234131.

† Included in repair kit 234098.

▲ Replacement Danger and Warning labels, tags, and cards are available at no cost.

△ Apply adhesive to threads of 630 before fully threading to 625.

△ Torque to 30-40 ft-lb (40.5-54 N•m).

Refer to manuals 309518 and 313342 for complete parts lists and instructions.

TI2299A

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
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Graco Headquarters: Minneapolis

International Offices: Belgium, China, Japan, Korea

GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441

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