GENUINE GRACO PARTS AND ACCESSORIES

Fluid Diaphragm Repair Kits 238747 and 17M565 Cartridge Repair Kits 238748, 248098, 258008, 24U712, and 17M566

For Stainless Steel, Waterbase-Compatible, High Pressure Fluid Pressure Regulators 238889, 238890, 238891, 238892, 238894, 243090, and 26A086



Important Safety Instructions

Read all warnings and instructions in manual 308647. Save those instructions.

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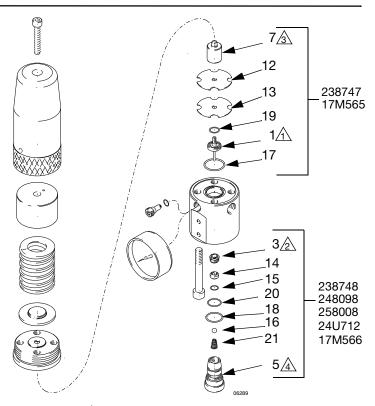
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| Kits 238747 and 17M565 |
|------------------------|
|------------------------|

| Ref. | | | |
|------|---------|----------------------|---|
| No. | Part No | Qty. | |
| 1* | | ACTUATOR | 1 |
| | 26A091 | ACTUATOR | |
| | | (for 17M565) | |
| 7* | | PLUNGER [*] | 1 |
| 12* | | DIAPHRAGM, TPE | 1 |
| 13* | | DIAPHRAGM, PTFE | 1 |
| 17 | 109213 | O-RING, packing | 1 |
| 19* | | O-RING, packing | 1 |

Kits 238748, 248098, 258008 and 17M566 Ref.

| No. | Part No. | Description | Qty. |
|-----|----------|----------------------------|------|
| 3* | 191577 | NUT, spring retainer | 1 |
| | 17M079 | NUT, spring retainer | |
| | | (for 17M566) | |
| 5* | 191579 | VALVE, housing, sst (for | 1 |
| | | 238748, 248098, 17M566 and | |
| | | 24U712) | |
| | 15J924 | VALVE, housing, sst | 1 |
| | | (for 258008 only) | |
| 14* | 191914 | SEAT, valve | 1 |
| | 16X783 | SEAT, valve (for 24U712) | |
| | 17M081 | SEAT, valve (for 17M566) | |
| 15* | 113651 | O-RING, packing | 1 |
| 16* | 112365 | BALL, bearing | 1 |
| | | (for 238748) | |
| | 15D092 | BALL, bearing | |
| | | (for 248098 and 258008) | |
| | 127363 | BALL, bearing | |
| | | (for 24U712) | |
| | 17M075 | BALL, bearing | |
| | | (for 17M566) | |
| 18* | 107079 | O-RING, packing | 1 |
| 20* | 109450 | O-RING, packing | 1 |
| 21* | 111858 | SPRING, compression | 1 |
| | 17M078 | SPRING, compression | |
| | | (for 17M566) | |



- ↑ Torque to 25 to 30 in-lb (2.8 to 3.4 N·m).
- ∑ Torque to 140 to 160 in-lb (15.8 to 18.1 N·m).
- Apply lithium-based grease when reassembling.
- △ Torque to 30 to 35 ft-lb (40.7 to 47.5 N·m).