

Automotive Trim and General Assembly



Trim and general assembly uses Graco products for applications including glass installation, vapor barrier, headlights and tail lights, molding, carpet, and NVH foam.

In the trim and general assembly area, Graco equipment is used for:

- Glass – Cleaners are applied around the glass perimeter, body flange black primer is applied to the windshield, and urethane sealant is applied to protect the glass from damage.
- Vapor barrier – A preformed sheet is adhered to the doors to protect against moisture.
- Molding – Molding is applied to the outside of the car with adhesive.
- Carpet – The carpet is bonded to the floor of the car.

The industry is moving toward primerless urethane. Many of the processes have moved from the assembly plants to feeder plants but with the recent economic changes, some processes are moving back to the assembly plants.