Graco® XP Plural-Component Sprayers

Easy and affordable two-component spraying

Whether you’re spraying a high-solids polyurethane on the exterior of a steel tank or a marine epoxy on a ship’s hull, Graco helps you get the job done with a complete line-up of XP Plural-Component Sprayers. Engineered for projects that require faster-setting two-part coatings, Graco XP Sprayers are easy to use and provide on-ratio, excellent spray quality for fast-curing materials.

If you occasionally change materials, the Graco XP line of sprayers is the right choice. That’s because you can change the ratio by simply changing out one or two pump lowers. Multiple fixed mix ratios are available: 1:1, 1.5:1, 2:1, 2.5:1, 3:1 and 4:1. Some non-standard ratios are available upon request.

On-ratio spraying means peace of mind

With an optional XP Pressure Monitor Kit, you have the assurance that your Graco XP is spraying on-ratio. It monitors the spray pressures on the “A” and “B” sides, and shuts down the sprayer if conditions occur such as running out of material, pump cavitation, packing failures, leaks in valves or fittings, or plugged filters.

Benefits:
• Better overall productivity – projects done on time
• Reduced labor and rework costs
• Confidence in end results and quality

Applications
• Tanks
• Railcars
• Refineries
• Pipes
• Secondary containment
• Marine/shipbuilding
• Wastewater treatment
• Bridges
• Wind towers
• Water towers
• Structural steel
• Roof coatings
Engineered specifically for two-component coatings
Graco XP Plural-Component Sprayers provide the reliable performance you need for challenging two-component projects. In addition, the units are designed to maximize gravity feed, which may eliminate the need for feed pumps, saving you money.

**NXT® Air Motor**
- Standard anti-icing feature means production won’t stop due to motor icing
- Modular design for easier maintenance
- Rugged body armor won’t rust or dent

**Outlet manifold and valves**
- Fluid pressure gauges to monitor pump output
- Provides automatic overpressure relief
- Includes circulation back to the supply for pump priming, purging, or relieving outlet pressure
- Allows fluid warm-up circulation when optional heaters are used

**Mix manifold**
- Provides simple fluid control for mixing or flushing
- Accurately dispenses A and B fluids to the static mix tube
- Handles high-solids coatings with large ports and low pressure drop
- Choose to use mix manifold remotely to reduce solvent and material waste

**High-pressure to handle high-viscosity coatings**
- Rated up to 7250 psi (500 bar, 50 MPa) to handle viscous materials and long hose lengths

**Compact cart-mounted**
- Designed for easy handling by one person
- Can be floor mounted after removing wheels
- Easy mounting of optional flush pump and heaters

**Material hoppers**
- Side-mounted 7-gal (26 liter) hoppers hold A and B components until it’s time to spray
- Made of rugged polyethylene – unaffected by harsh solvents
- Optimized for direct pump feed

**Xtreme® Pump lowers**
- Standard Severe Duty® coating on rods and cylinder maximizes wear life
- Quick knockdown design and throat seal cartridges provide fast and easy maintenance
- Multiple sizes available to provide various fixed mix ratios
- Easily change one or both lowers to get desired mix ratio (see pg. 5)

Visit [www.graco.com/xp](http://www.graco.com/xp) and upgrade from hand-mixing today!
Quick return on your investment

You’ll discover that the Graco XP Plural-Component Sprayer pays for itself when you switch from hand-mixing.

Here’s how:

Reduces material costs
With the Graco XP, you eliminate waste and save money because you only mix as much material as you need. No more throwing away unused material at the end of the day. No more residue left over in smaller pails or cans. You can buy material in bulk as well.

Saves money by using less clean-up solvent
Only the parts that come in contact with mixed material must be cleaned. Instead of flushing out an entire pump system that contains mixed material, you only need to flush the static mix tube and hose to the gun. Reduced cleaning time means you save labor costs and increase uptime.

Provides consistent material quality
No more guesswork or human error in measuring means you can improve throughput, cut back on material waste, and reduce rework. Materials are proportioned by precision positive displacement pumps and mixed accurately and on-ratio at the mix manifold.

Easy to operate
With proper training, operators are up and running quickly. The Graco XP runs right out of the box with low set-up time. Accessory kits can be added for heat and solvent flush.

Reduces maintenance costs
Engineered to proportion with two pumps instead of three, the Graco XP reduces cost of ownership because you only need to rebuild two pumps.
**Typical pay back in less than 12 months**

Compare XP to hand-mixing and see how much you’ll save. XP provides a substantial return on investment compared to hand mixing because you throw away less mixed material, and you use less solvent. Visit [www.graco.com/xpROI](http://www.graco.com/xpROI) to calculate an ROI for your application.

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<tr>
<th>MATERIAL SAVINGS (by eliminating unused mixed material in pail)</th>
<th><em>EXAMPLE</em></th>
<th>ACTUAL</th>
<th>FORMULA</th>
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<tbody>
<tr>
<td>Average cost of coating per gallon</td>
<td>$40.00</td>
<td>A</td>
<td></td>
</tr>
<tr>
<td>Amount of wasted material per day</td>
<td>.75 gal</td>
<td>B</td>
<td></td>
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<td>$30.00</td>
<td>C = AxB</td>
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<tr>
<td>TOTAL SAVINGS (assumes 200 work days per year)</td>
<td>$6,000.00</td>
<td>D = Cx200</td>
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<tr>
<th>MATERIAL SAVINGS (by shortening mixed material hose length)</th>
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<tbody>
<tr>
<td>Material volume in shortened hose (assumes 3/8-in hose x 50 ft = 1100 cc)</td>
<td>1100 cc</td>
<td>E</td>
<td></td>
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<tr>
<td>Average cost of wasted coating per day ((F = E/3785 \text{ cc/gal x A}))</td>
<td>$11.62</td>
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<td>TOTAL SAVINGS (assumes 200 work days per year)</td>
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<td>Average cost of solvent per gallon</td>
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<tr>
<td>Material volume of pump, siphon hose, siphon tube ((220 \text{ cc pump} + 1320 \text{ cc from siphon hose and tube}))</td>
<td>1540 cc</td>
<td>M</td>
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**TOTAL SAVINGS FROM XP WHEN COMPARED TO HAND-MIXING** $23,987.00

\(P = D+G+K+O\)

*Example is based on spraying 40 gallons in an 8-hour shift. R.O.I. is an example only and should be reviewed for each application. Dollar savings are not guaranteed. Actual results may vary.*

Discover the Savings – ROI

**Typical pay back in less than 12 months**

Compare XP to hand-mixing and see how much you’ll save. XP provides a substantial return on investment compared to hand mixing because you throw away less mixed material, and you use less solvent. Visit [www.graco.com/xpROI](http://www.graco.com/xpROI) to calculate an ROI for your application.

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Try the ROI calculator at [www.graco.com/xpROI](http://www.graco.com/xpROI)
Choose The Right Graco XP For Your Application

**Graco XP70™ Plural-Component Sprayers**

*High-pressure for high-solids coatings (7250 psi)*

The Graco XP70 is designed to pump, mix and atomize high-viscosity materials with superior results. In addition, the XP70’s design allows you to gravity feed, which may eliminate the need for feed pumps, saving you money.

**Typical Materials**

- Environmentally friendly high solids coatings, with little or no solvent
- High viscosity epoxy coatings – up to 100% solids content
- Epoxies
- Urethanes

**Graco XP50™ Plural-Component Sprayers**

*For jobs requiring more volume (4500 to 5000 psi)*

Engineered for more flow capacity, the XP50 is great for applications where you want to spray with multiple guns or larger tip sizes. The XP50 provides more production, so you can get the job done faster.

**Typical Materials**

- Medium to high solids coatings
- Hybrid urethane quick-set materials
- Epoxy primers and topcoats
- Properly conditioned high solids coatings

**XP50 – Quick Set Packages**

- Optimized for quick-setting hybrid and elastomeric urethane coatings
- Includes a modified mix manifold (typically remote mounted) with fluid pressure gauges and solvent valves for both A and B materials, plus a shorter 10 ft (3.0 m) static mix line to the spray gun. Heated hose is optional.
- Ideal replacement for Graco King Hydra-Cat™ quick-set packages

**Graco XP35™ Plural-Component Sprayers**

*For low pressure airless applications (3500 psi)*

Optimized for lower-pressure airless spray applications, the Graco XP35 has similar flow capability as the XP70, but a smaller NXT 3400 air motor. The XP35 is an ideal replacement for Graco Bulldog Hydra-Cat™ systems.

**Typical Materials**

- Medium viscosity epoxies
- Slower-setting urethane topcoats

**Ideal for mix-at-gun* materials**

- Ideal for airless plural-component guns using static mixers, such as Fusion® Solvent Purge spray gun
- For basic dispense applications

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*Mix-at-gun applications often require testing. Proper temperature conditioning and balanced pressures using flow restrictors or hose sizing is sometimes necessary. Contact your Graco distributor for application support.*
**Graco XP-h™ Hydraulic Plural-Component Sprayers**

*For hydraulic power, performance and cost-saving efficiencies*

Hydraulic systems are the choice of spraying professionals who want to reap the benefits of the latest spraying technologies and add productivity to boost their bottom line.

Built with patented XP ratio technology, the Graco XP-h is ideal for truck, palletized, trailer or flatbed systems that have on-board hydraulic power*. The system’s hydraulic motor has been optimized and rated to match the pressure capabilities of the NXT 6500 air motor used on Graco XP50 and XP70 sprayers.

- Available in three pressure ranges: 3500, 5000 and 7250 psi (241, 345 and 500 bar)
- Standard mix ratios for protective coating materials available: 1:1, 2:1, 2.5:1, 3:1, 4:1
- Available as a stand or wall-mount system
- Fits onto the standard XP portable cart

*Hydraulic power supply provided separately by customer

**Typical Materials**
- Protective coatings
- Epoxies
- Urethane materials
- OEM traffic marking applications

### PUMP PKG. PART NUMBER | VOLUME MIX RATIO | FLUID FLOW gpm (lpm) at 40 rpm | MAX FLUID WORKING PRESSURE psi (bar, MPa) | MAX OIL WORKING PRESSURE psi (bar, MPa)
--- | --- | --- | --- | ---
284101 | 1:1 | 4.6 (17.4) | 3150 (217, 22) | 1800 (124, 12.5)
284102 | 1:1 | 3.1 (11.7) | 4700 (324, 32) | 1800 (124, 12.5)
284103 | 1:1 | 1.9 (7.2) | 7250 (500, 50) | 1720 (119, 11.9)
284201 | 2:1 | 4.6 (17.4) | 3150 (217, 22) | 1800 (124, 12.5)
284202 | 2:1 | 2.9 (11.0) | 5050 (348, 35) | 1800 (124, 12.5)
284203 | 2:1 | 1.8 (6.8) | 7250 (500, 50) | 1650 (114, 11.4)
284251 | 2.5:1 | 4.3 (16.3) | 3384 (233, 23) | 1800 (124, 12.5)
284252 | 2.5:1 | 2.7 (10.0) | 5430 (374, 37) | 1800 (124, 12.5)
284253 | 2.5:1 | 2.1 (7.9) | 6786 (468, 47) | 1800 (124, 12.5)
284301 | 3:1 | 4.1 (15.5) | 3500 (241, 24) | 1800 (124, 12.5)
284302 | 3:1 | 3.1 (11.7) | 4700 (324, 32) | 1800 (124, 12.5)
284303 | 3:1 | 2 (7.6) | 7100 (490, 49) | 1800 (124, 12.5)
284401 | 4:1 | 3.8 (14.4) | 3800 (262, 26) | 1800 (124, 12.5)
284402 | 4:1 | 2.9 (11.0) | 5000 (345, 34) | 1800 (124, 12.5)
284403 | 4:1 | 1.9 (7.2) | 7250 (500, 50) | 1700 (117, 11.7)

Max hydraulic fluid flow .......................................................... 12 gpm (45.6 lpm)
Hydraulic fluid consumption ...................................................... 1 gal (3.8 l) per 5 cycles

*Circulation manifold with pressure relief valves sold separately. See ordering information.
XP Technical Specifications (for Air-Powered Models)

Fluid filtration
- XP pump outlets: 30 mesh
- XTR-7 Spray Gun: 60 mesh
- Air inlet filtration: 40 micron

Ambient temperature range
- Operating: 40°F to 130°F (4°C to 54°C)
- Storage: 30°C to 160°F (-1°C to 71°C)

Max fluid temperature
- 160°F (71°C)

Environmental rating
- Indoor/Outdoor
- Hazardous areas: Ex II 2 G

Fluid viscosity range (gravity feed hoppers)
- 200-20,000 cps (pourable)

Max fluid pressure
- 200-20,000 cps (pourable)

Air inlet connection
- 3/4 npsm (f) union in 3/4 npt (f) port

Fluid pump inlets (for non-hopper models)
- 1-1/4 npt (m)

Fluid gauge manifold "A" and "B" outlets
- 1/2 in npt (f)

Fluid gauge manifold return ports
- 1/2 in npt (f) (combination pressure relief / circulation / prime) outlets back to supply

Fluid mix manifold inlets
- 1/2 in npt (f) ball valves

Mix manifold material outlet
- 1/2 in npt (f)

Static mix tube outlet
- 3/8 in npt (m)

Wetted parts
- Hard parts: Nickel or zinc-plated carbon steels, stainless steels, carbide
- Soft parts: PTFE, UHMWPE, nylon, acetal, solvent resistant o-rings

Max recommended feed pressure
- Less than 15% of outlet pressure

Sound pressure
- 86 dBA at 100 psi (7 bar, 0.7 MPa)

Sound power
- 98 dBA at 100 psi (7 bar, 0.7 MPa)

Operation and repair manual (English)
- 3A0420

XP Ratio Selection Guide

<table>
<thead>
<tr>
<th>MIX RATIO</th>
<th>PRESSURE RATIO</th>
<th>RESIN PUMP</th>
<th>HARDENER PUMP</th>
<th>COMBINED OUTPUT CC'S/CYCLE</th>
<th>MAX AIR SETPOINT psi (bar)</th>
<th>MAX FLUID PRESSURE psi (bar)</th>
<th>FLOW RATE at 40 CYCLES/MIN gpm</th>
</tr>
</thead>
<tbody>
<tr>
<td>1:1</td>
<td>73:1</td>
<td>Xtreme 90 (L090C0)</td>
<td>Xtreme 90 (L090C0)</td>
<td>180</td>
<td>100 (6.9)</td>
<td>7250 (500)</td>
<td>1.91 (7.23)</td>
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<tr>
<td>1.5:1</td>
<td>91:1</td>
<td>Xtreme 85 (L085C0)</td>
<td>Xtreme 58 (L058C0)</td>
<td>144</td>
<td>80 (5.5)</td>
<td>7250 (500)</td>
<td>1.52 (5.76)</td>
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<tr>
<td>2:1</td>
<td>76:1</td>
<td>Xtreme 115 (L115C0)</td>
<td>Xtreme 58 (L058C0)</td>
<td>174</td>
<td>95 (6.5)</td>
<td>7250 (500)</td>
<td>1.84 (6.96)</td>
</tr>
<tr>
<td>2.5:1</td>
<td>65:1</td>
<td>Xtreme 145 (L14AC0)</td>
<td>Xtreme 58 (L058C0)</td>
<td>203</td>
<td>100 (6.9)</td>
<td>6500 (448)</td>
<td>2.14 (8.12)</td>
</tr>
<tr>
<td>3:1</td>
<td>68:1</td>
<td>Xtreme 145 (L14AC0)</td>
<td>Xtreme 48 (L048C0)</td>
<td>193</td>
<td>100 (6.9)</td>
<td>6800 (469)</td>
<td>2.04 (7.72)</td>
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<td>4:1</td>
<td>73:1</td>
<td>Xtreme 145 (L14AC0)</td>
<td>Xtreme 36 (L036C0)</td>
<td>181</td>
<td>100 (6.9)</td>
<td>7250 (500)</td>
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XP70

XP50

XP35

Weight
- Bare system: 425 lb (192 kg) (No heaters, hoppers or junction box)
- Full system: 575 lb (260 kg) (Includes 2 heaters, solvent pump and empty hoppers)

Sound power
- 86 dBA at 100 psi (7 bar, 0.7 MPa)

Sound pressure
- 98 dBA at 100 psi (7 bar, 0.7 MPa)

Operation and repair manual (English)
- 3A0420
XP Options and Accessories

**Merkur® Solvent Flush Pump**
- Quickly flushes mixed materials from hose and gun
- Provides enough pressure to push good paint out the mix hose with a spray pattern, resulting in less wasted material
- Mounts easily to slotted holes provided on XP cart
- Prime valve can be used to supply flush solvent for tip cleaning, or to flush a second hose and gun that have been removed from the tee in the mix line

**Viscon® Fluid Heaters**
- Reduces coating viscosity so it can be sprayed at lower pressure
- Provides consistent spray temperature, resulting in consistent spray pattern and better thickness control
- Mounts easily to slotted holes on XP cart (requires heater mounting kit 262450)
- Available in standard or hazardous atmosphere design

**Xtreme Pump Lowers**
- Change one or both lowers for desired mix ratio (see page 5)
- XP uses specific Xtreme pump lowers with spring-loaded inlet valves, X-Tuff™ packings, 30 mesh filters, and no prime valves
- Overpressure rupture protection included on 36 cc, 48 cc, 54 cc, 58 cc and 72 cc sizes
- Multiple sizes available to provide fixed mix ratios: 1:1, 1.5:1, 2:1, 2.5:1, 3:1, and 4:1

**Remote Mount Mix Manifold**
- Mix manifold on cart is removable and can be located closer to the spray gun to reduce mixed coatings and the volume of flush solvent required - results in less wasted materials
- A and B hoses from the XP cart to the mix manifold don’t need to be flushed and can be sized for less pressure loss over long runs
- Great for materials with very short pot life
- Use carriage 262522 to protect mix manifold and valves

**Graco Gun Splitter**
*Quick-flush feature saves time and material*

The Graco Gun Splitter lets you use two spray guns with one XP Plural-Component Sprayer. In addition, you can independently clean and flush one gun, while the other gun remains in use. If you’re using a higher production XP machine such as the XP50 or XP70, the Gun Splitter helps you become even more productive.

**Graco XP Heated Hoppers**
*For temperature conditioning high viscosity materials*

Warming up certain materials can make spraying easier and improve production capacity as well. Graco XP Heated Hoppers are designed to pre-condition high viscosity materials and 100% solids coatings.

**Features**
- 20-gal (76 liter) double-walled fluid tank
- Set up for gravity or pressure feed – stand mounted
- Accepts both agitator and feed pump
- Jacketed for heated water/glycol or oil
- Made of rugged double-wall polyethylene
- Tank heat using immersion heaters or Viscon™ HP heated circulation

**XP Options for Added Productivity**
Ordering Information

Sprayers

XP35 - All cart-mounted pump packages include material hoses and XTR-5 gun, and use an NXT 3400 Air Motor (N34DNO):

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<td>1:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>262604</td>
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<tr>
<td>281101</td>
<td>1:1 cart-mounted sprayer without hoppers</td>
<td>281300</td>
</tr>
<tr>
<td>281102</td>
<td>1:1 cart-mounted sprayer with hoppers</td>
<td>281302</td>
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<td>2:1 bare proportioner, no cart, guns, hoses or manifolds</td>
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</tr>
<tr>
<td>281202</td>
<td>2:1 cart-mounted sprayer with hoppers</td>
<td>281400</td>
</tr>
<tr>
<td>281201</td>
<td>2:1 cart-mounted sprayer without hoppers</td>
<td>281402</td>
</tr>
<tr>
<td>262803</td>
<td>2.5:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>281401</td>
</tr>
<tr>
<td>281252</td>
<td>2.5:1 cart-mounted sprayer with hoppers</td>
<td>281000</td>
</tr>
</tbody>
</table>

XP35 Mix-at-Gun - Cart-mounted systems. No spray hoses, guns or mix manifold included in these packages. Contact Graco Distributor for two-component gun options:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Order Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>281105</td>
<td>1:1 without hoppers</td>
<td>281256</td>
</tr>
<tr>
<td>281106</td>
<td>1:1 with hoppers</td>
<td>281305</td>
</tr>
<tr>
<td>281205</td>
<td>2:1 without hoppers</td>
<td>281306</td>
</tr>
<tr>
<td>281206</td>
<td>2:1 with hoppers</td>
<td>281405</td>
</tr>
<tr>
<td>281255</td>
<td>2.5:1 without hoppers</td>
<td>281406</td>
</tr>
</tbody>
</table>

XP50 - All cart-mounted pump packages include material hoses and XTR-5 gun, and use an NXT 6500 Air Motor (N65DNO):

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Order Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>282100</td>
<td>1:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>282251</td>
</tr>
<tr>
<td>282101</td>
<td>1:1 cart-mounted sprayer without hoppers</td>
<td>282252</td>
</tr>
<tr>
<td>282102</td>
<td>1:1 cart-mounted sprayer with hoppers</td>
<td>282300</td>
</tr>
<tr>
<td>282150</td>
<td>1.5:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>282301</td>
</tr>
<tr>
<td>282151</td>
<td>1.5:1 cart-mounted sprayer without hoppers</td>
<td>282302</td>
</tr>
<tr>
<td>282152</td>
<td>1.5:1 cart-mounted sprayer with hoppers</td>
<td>282400</td>
</tr>
<tr>
<td>282200</td>
<td>2:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>282401</td>
</tr>
<tr>
<td>282201</td>
<td>2:1 cart-mounted sprayer without hoppers</td>
<td>282402</td>
</tr>
<tr>
<td>282202</td>
<td>2:1 cart-mounted sprayer with hoppers</td>
<td>282000</td>
</tr>
<tr>
<td>282250</td>
<td>2.5:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>282256</td>
</tr>
<tr>
<td>282255</td>
<td>2.5:1 without hoppers</td>
<td>282305</td>
</tr>
<tr>
<td>282256</td>
<td>2.5:1 with hoppers</td>
<td>282306</td>
</tr>
</tbody>
</table>

XP50 Quick Set - Cart-mounted systems. All models include Quick-set mix manifold, 10 ft (3.0 mm) static mix hose, Flex Plus gun and 6500 Air Motor System.

XP50 Mix-at-Gun - XP50 cart-mounted systems. No spray hoses, mix manifolds or guns included in these packages. Contact Graco Distributor for two-component gun options.

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Order Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>283101</td>
<td>1:1 without hoppers</td>
<td>282255</td>
</tr>
<tr>
<td>283102</td>
<td>1:1 with hoppers</td>
<td>282256</td>
</tr>
<tr>
<td>283201</td>
<td>2:1 without hoppers</td>
<td>282305</td>
</tr>
<tr>
<td>283202</td>
<td>2:1 with hoppers</td>
<td>282306</td>
</tr>
<tr>
<td>283301</td>
<td>3:1 without hoppers</td>
<td>282405</td>
</tr>
<tr>
<td>283302</td>
<td>3:1 with hoppers</td>
<td>282406</td>
</tr>
</tbody>
</table>

XP70 - All cart-mounted pump packages include material hoses and XTR-7 gun, and use an NXT 6500 Air Motor (N65DNO):

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Order Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>571100</td>
<td>1:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>571251</td>
</tr>
<tr>
<td>571101</td>
<td>1:1 cart-mounted sprayer without hoppers</td>
<td>571252</td>
</tr>
<tr>
<td>571102</td>
<td>1:1 cart-mounted sprayer with hoppers</td>
<td>571300</td>
</tr>
<tr>
<td>571150</td>
<td>1.5:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>571301</td>
</tr>
<tr>
<td>571151</td>
<td>1.5:1 cart-mounted sprayer without hoppers</td>
<td>571302</td>
</tr>
<tr>
<td>571152</td>
<td>1.5:1 cart-mounted sprayer with hoppers</td>
<td>571400</td>
</tr>
<tr>
<td>571200</td>
<td>2:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>571401</td>
</tr>
<tr>
<td>571201</td>
<td>2:1 cart-mounted sprayer without hoppers</td>
<td>571402</td>
</tr>
<tr>
<td>571202</td>
<td>2:1 cart-mounted sprayer with hoppers</td>
<td>571000</td>
</tr>
<tr>
<td>571250</td>
<td>2.5:1 bare proportioner, no cart, guns, hoses or manifolds</td>
<td>571251</td>
</tr>
<tr>
<td>571255</td>
<td>2.5:1 without hoppers</td>
<td>571305</td>
</tr>
<tr>
<td>571256</td>
<td>2.5:1 with hoppers</td>
<td>571306</td>
</tr>
</tbody>
</table>

Pump Lowers

XP Pump Lowers - All Xtreme XP pump lowers include built-in filter and X-Tuff packings (3 UHMWPE/2 PTFE):

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Order Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>L036C0</td>
<td>Xtreme XP 36 lower (X-Tuff Repair Kit 262786)</td>
<td>L097C0</td>
</tr>
<tr>
<td>L048C0</td>
<td>Xtreme XP 48 lower (X-Tuff Repair Kit 262787)</td>
<td>L115C0</td>
</tr>
<tr>
<td>L054C0</td>
<td>Xtreme XP 54 lower (X-Tuff Repair Kit 262774)</td>
<td>L144C0</td>
</tr>
<tr>
<td>L058C0</td>
<td>Xtreme XP 58 lower (X-Tuff Repair Kit 262789)</td>
<td>L184C0</td>
</tr>
<tr>
<td>L072C0</td>
<td>Xtreme XP 72 lower (X-Tuff Repair Kit 262775)</td>
<td>L22AC0</td>
</tr>
<tr>
<td>L085C0</td>
<td>Xtreme XP 85 lower (X-Tuff Repair Kit 262789)</td>
<td>L25AC0</td>
</tr>
<tr>
<td>L090C0</td>
<td>Xtreme XP 90 lower (X-Tuff Repair Kit 262776)</td>
<td>L29AC0</td>
</tr>
</tbody>
</table>
Water Jacketed Heated Hoses - 50 ft (15.2 m), C Series, water-heated hose

- 24M440 3/8 in x 1/4 in (9.53 mm x 6.35 mm) 5000 psi (345 bar, 34.5 MPa)
- 24M441 3/8 in x 3/8 in (9.53 mm x 9.53 mm) 5000 psi (345 bar, 34.5 MPa)
- 24M442 1/2 in x 1/4 in (13 mm x 6.35 mm) 5000 psi (345 bar, 34.5 MPa)
- 24M443 1/2 in x 3/8 in (13 mm x 9.53 mm) 5000 psi (345 bar, 34.5 MPa)
- 24M444 1/2 in x 3/8 in (13 mm x 10 mm) 5000 psi (345 bar, 34.5 MPa)

Electrically Heated Hoses - 50 ft (15.2 m), with FTS cable (see 309672 for hose fitting sizes and adapters)

- 248907 1/4 in x 3/8 in (6 mm x 10 mm) 5000 psi (345 bar, 34.5 MPa)
- 248908 3/8 in x 1/8 in (10 mm x 3 mm) 5000 psi (345 bar, 34.5 MPa)
- 262727 1/2 in x 1/4 in (13 mm x 5 mm) 5000 psi (345 bar, 34.5 MPa)
- 262728 1/2 in x 3/8 in (13 mm x 10 mm) 5000 psi (345 bar, 34.5 MPa)

Supply Pump Kits

- Includes 3/4 in x 10 ft (19 mm x 3.0 m) fluid hose, air regulator kit, air hose, fluid strainer and ball valve

Agitator Kit

- 248824 Twistork Agitator Kit

Miscellaneous

- 262812 Wall bracket for bare air or hydraulic XP units
- 262520 Valve, over pressure relief, silver, XP70
- 262522 Carriage only - no mix manifold
- 262807 Standard mix manifold, no carriage
- 262808 Valve, over pressure relief, purple, XP35
- 262809 Valve, over pressure relief, gold, XP50
- 262520 Valve, over pressure relief, silver, XP70

Accessories

- Spray Guns, 5000 psi (345 bar, 34.5 Mpa)
- XTR502 XTR-5, oval insulated handle, four-finger trigger, HD RAC tip
- XTR503 XTR-5, oval insulated handle, two-finger trigger, HD RAC tip
- XTR504 XTR-5, round handle, four-finger trigger, HD RAC tip
- XTR505 XTR-5, round handle, two-finger trigger, HD RAC tip

Hoppers

- 24F376 Blue for resin side (7-pal 0.35 lb) hopper kits with bracket hardware to mount on an XP cart
- 24F377 Green for hardener side (7-pal 0.35 lb) hopper kits with bracket hardware to mount on an XP cart
- 262454 Desiccant dryer kit. Bulkhead fitting and 2-pack of cartridges for one hopper

XP Pressure Monitor Kit (see manual 3A1331) - Not approved for explosive atmospheres

- 262940 Pressure monitor kit, wall powered with light tower
- 262942 Pressure monitor kit, air powered with light tower

For more high-pressure airless accessories, see High-Pressure Accessories brochure (339361)
Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company’s success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco’s ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

Call today for product information or to request a demonstration.

877-84GRACO (1-877-844-7226) or visit us at www.graco.com.

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