EQUIPMENT
MAINTENANCE
SCHEDULE

OPTIMIZING YOUR INVESTMENT

Graco Has You Covered
DAILY Maintenance Schedule

**REACTOR EQUIPMENT**

- Check fluid inlet with TSL!
- Check filters & screens, check clean & replace as necessary
- Check ISO lube, check level and condition
- Keep ISO lube saturated with TSL!
- Add TSL as needed
- Visually check pump throat seals and replace as necessary
- Spraying after and replace as necessary
- Apply fusion grease

**GUNS: FUSION AP, CS & PROBLER P2**

- Apply fusion grease after spraying
- Check and clean inlet filters

**HEATED HOSES**

- Look for exposed wires!

**IF NOT USING AN AIR LINE LUBRICATOR**

- Transfer pumps: T1 & T2
- Manually lubricate the motor daily

**IF NOT USING AN LUBRICATOR**

- Agitator
- Air line
WEekly Maintenance Schedule

**Reactor Equipment**

Hydraulic Reactors: Check Oil Level!

Apply Fusion Grease to A&B Circulation Valves

**Guns: Fusion AP, CS & Proler P2**

Check & Clean Check Valves

Check out all of our exploded view Gun Posters for easy reference to gun parts.

Available at GracoGear.com

Graco Has You Covered
**MONTHLY Maintenance Schedule**

**REACTOR EQUIPMENT**

**PERFORM PUMP STALL CHECK**

**VERIFY Internal Pump Seals**

*Check that all fans ARE OPERATING in Electrical Cabinet & Motor*

Verify all electrical wiring is **FIRMLY SECURED**

**TO BREAKERS AND CIRCUIT BOARDS**

**GUNS: FUSION AP, CS & PROBLER P2**

**CLEAN EXHAUST MUFFLER**

**AP AND CS ONLY**

**HEATED HOSES**

**Look for Hose Connection LEAKS**

**CHECK FOR**

Cracked or Broken electrical connectors

AND **VERIFY ALL**

ELECTRICAL CONNECTIONS

ARE **SECURE**

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**FOLLOW US ON TWITTER @ GRACOSPRAYFOAM**

for news and information
AS NECESSARY

Maintenance Schedule

REACTOR EQUIPMENT

- Replace ISO LUBE /

GUNS: FUSION AP, CS & PROBLER P2

- Clean MIX CHAMBER
  IMPINGMENT PORTS

- Repair SECTIONS OF HOSE DAMAGED
  and/or worn insulation

- Check for SCRATCHES on SIDE SEALS AND MIX CHAMBER
  WHEN SYMPTOMS OCCUR

HEATED HOSES

Graco Has You Covered
BI-ANNUALLY & ANNUALLY
Maintenance Schedule

REACTOR EQUIPMENT – ANNUALLY

Hydraulic Reactors:
CHANGE OIL
AND FILTER

TRANSFER PUMPS: T1 & T2 – BI-ANNUALLY

REPLACE SEALS
PUMP & MOTOR
AS NECESSARY

TRUST GENUINE
GRACO PARTS
for all your spray equipment.

EVEN A SMALL PART CAN MAKE A BIG DIFFERENCE

Graco Has You Covered