



EQUIPMENT
MAINTENANCE
SCHEDULE

OPTIMIZING YOUR INVESTMENT

Graco Has You Covered

DAILY

Maintenance Schedule



REACTOR EQUIPMENT

 **CHECK LEVEL AND CONDITION of ISO LUBE**

ON 'B' PUMP
CHECK Felt Washers
AND PACKING
NUT/WET CUP.

KEEP SATURATED WITH TSL!

ADD TSL AS NEEDED

CHECK 
Fluid Inlet
Filters **Screens**

VISUALLY CHECK PUMP THROAT SEALS 
FOR **EXTERNAL LEAKAGE**
AND REPLACE AS NECESSARY

GUNS: FUSION AP, CS & PROBLER P2

APPLY FUSION GREASE

AFTER SPRAYING 

Check & Clean
INLET FILTERS

HEATED HOSES

▶ *Look for exposed wires!*

 IF NOT USING AN **AIR LINE LUBRICATOR**
MANUALLY LUBRICATE THE MOTOR DAILY

TRANSFER PUMPS: T1 & T2

AGITATOR

IF NOT USING AN *Air Line*
LUBRICATOR 
MANUALLY LUBRICATE THE MOTOR DAILY

WEEKLY

Maintenance Schedule



REACTOR EQUIPMENT

Hydraulic Reactors:
CHECK
Oil Level!



Apply Fusion Grease

to **A&B**
CIRCULATION
VALVES



GUNS: FUSION AP, CS & PROBLER P2

Check & Clean
CHECK
VALVES ✓

Check out all of our exploded view

GUN POSTERS

for easy reference to gun parts.

AVAILABLE AT GRACOGEAR.COM

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MONTHLY Maintenance Schedule



REACTOR EQUIPMENT

PERFORM PUMP STALL CHECK
TO **VERIFY**
Internal Pump Seals

CHECK
that all fans
ARE OPERATING 
in Electrical Cabinet & Motor

Verify all electrical wiring is
FIRMLY SECURED 
TO BREAKERS AND CIRCUIT BOARDS

GUNS: FUSION AP, CS & PROBLER P2

 **CLEAN EXHAUST MUFFLER**

AP AND CS ONLY

HEATED HOSES


Look
for Hose Connection
LEAKS

CHECK FOR
Cracked or Broken
electrical connectors
AND VERIFY ALL
ELECTRICAL CONNECTIONS
ARE SECURE

FOLLOW US ON TWITTER @ GRACOSPRAYFOAM

for news and information

AS NECESSARY

Maintenance Schedule



REACTOR EQUIPMENT

— *Replace* —
ISO LUBE



GUNS: FUSION AP, CS & PROBLER P2

CLEAN
MIX CHAMBER
IMPINGMENT PORTS



CHECK FOR
SCRATCHES
ON SIDE SEALS AND
MIX CHAMBER
WHEN SYMPTOMS OCCUR



— *Repair* —
SECTIONS OF HOSE
DAMAGED
and/or worn insulation

HEATED HOSES

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BI-ANNUALLY & ANNUALLY
Maintenance Schedule



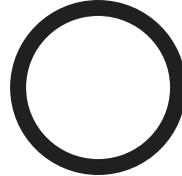
REACTOR EQUIPMENT – ANNUALLY



Hydraulic Reactors:
**CHANGE OIL
AND FILTER**

TRANSFER PUMPS: T1 & T2 – BI-ANNUALLY

REPLACE SEALS
≡ PUMP & MOTOR
AS NECESSARY



TRUST GENUINE
GRACO PARTS
for all your spray equipment.

EVEN A SMALL PART CAN MAKE A BIG DIFFERENCE

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