



# ToughTek®

Complete Line of Stucco and  
Repair Mortar Solutions



PROVEN QUALITY. LEADING TECHNOLOGY.



# MAXIMIZE YOUR PRODUCTIVITY!

Every job has different requirements and demands, and we have you covered! Whether you are applying scratch & brown, pre-blended stucco mix or repair mortars, we have a solution for you!

## MATERIAL AND APPLICATION GUIDE

	S340e	P30HT	P40	CM20	CM40
Scratch & Brown Base Coat	X	X	X	X	X
EIFS Base Coats	X	X			
EIFS Finish Coat	X	X			
Pre-Blended Stucco	X	X	X	X	X
Epoxy-Based Repair Mortars		X	X		
Pre-Blended Mortars	X	X	X	X	X
Air-Water Resistive Barriers	X				
Non-Shrink Grout	X	X	X	X	X
Pool Decking	X	X			
Pool Finish Plaster	X	X	X		



# ROTOR STATOR SOLUTIONS

When you are looking for a simple, yet capable pump, look no further than a Graco rotor stator pump. Consisting of only 2 parts, these innovative pumps are easy to maintain and can pump the widest range of materials with a steady, consistent flow.

### ToughTek P30HT

When you need increased productivity and the capability to pump materials with larger particles, look not further than the P30HT. This rotor stator system offers a smooth, continuous flow to quickly get the job done.



Material Output:	Up to 30 Bags Per Hour
Max psi (bar):	300 (21)
Power Input:	240V, 30A, 1PH

### ToughTek P40

Known as the workhorse because of its 600 psi output pressure, the ToughTek P40 is built for high volume applications. The high flow rate and high pressure allows contractors to pump with extended hose lengths to reach anywhere.



Material Output:	Up to 60 Bags Per Hour
Max psi (bar):	600 (42)
Power Input:	240V, 25A, 3PH

# BIG PERFORMANCE IN A SMALL 120 VOLT PACKAGE!

## ToughTek® S340e PISTON PUMP PERFORMANCE

When it comes to applying stucco or mortar to a surface, nothing is faster than spraying. With the S340e you can spray the material directly to the surface and significantly increase efficiency and productivity. Equipped with Graco's proven piston pump technology, this sprayer is compact in size to go where larger sprayers cannot. Graco's rugged Quick-Access Piston Pump offers long life and lower cost of ownership than rotor stator systems.

### CONVENIENT 120V POWER!

- Plugs into standard 120V wall outlet
- No electrician or rewiring needed



See the S340e in action!

Material Output:	Up to 40 Bags Per Hour
Max psi (bar):	600 (42)
Power Input:	120V, 15A

### Convenient 120V Power

- Plugs into standard 120V wall outlet
- No electrician or rewiring needed

### Adjustable Material Flow Control

- Dial in the exact flow needed for your job
- High or low flow — you decide!

### Durable Frame and Hopper

- 20 Gallon polyethylene hopper and lid withstands job site abuse
- Easily mix and pour with standard barrel mixers
- All steel frame construction with flat proof tires

### Tool-less Hopper Removal

- Disconnect in seconds for easy cleaning

### Compact and Portable

- Minimize your hose lengths/hassles by bringing the sprayer closer to your work
- Easy to transport

### MaxPower DC Brushless Motor

- High-torque = more work done
- Maintenance free design
- Totally-enclosed design keeps dust and debris out

### Durable Quick-Access Piston-Pump

- Heavy-duty steel construction for long life and everyday performance
- Oversized inlet and internal passages for trouble-free pumping
- Quick-access design for fast and easy maintenance



# CONTINUOUS MIXING SOLUTIONS

Remove the manual process of measuring and mixing by hand and switch to a continuous mixer for automatic mixing

### ToughTek CM20

Achieve higher output than traditional mixing methods! Designed to deliver the most consistent, high-quality mix throughout the job, this mixer is simple to operate and transport. Convenient 120V power enables it to be used virtually anywhere.



Material Output:	Up to 40 Bags Per Hour
Max gpm (lpm):	6.5 (24)
Power Input:	120V, 15A

### ToughTek CM40

Ideal for larger projects, this mixer will improve your production rates with an output of up to 110 bags per hour. Complete with integrated water meter and water pump, this mixer provides a consistent mix throughout the job.



Material Output:	Up to 110 Bags Per Hour
Max gpm (lpm):	18 (70)
Power Input:	240V, 30A, 1PH



# PRODUCT SPECIFICATIONS



	<b>S340e</b>	<b>P30HT</b>	<b>P40</b>	<b>CM20</b>	<b>CM40</b>
<b>Type</b>	Quick-Access Piston Pump	Adjustable RS Pump (R8-1.5)	Adjustable RS Pump (U356)	Continuous Mixer	Continuous Mixer
<b>Material Output</b>	40 bags per hr	30 bags per hr	60 bags per hr	Up to 40 bags per hr	Up to 110 bag per hr
<b>Maximum Flow Rate</b>	12 gpm (45 lpm)	9.8 gpm (37.1 lpm)	18.7 gpm (70.8 lpm)	6.5 gpm (24 lpm)	18.0 gpm (70 lpm)
<b>Maximum Pressure</b>	600 psi (42 bar)	300 psi (21 bar)	600 psi (42 bar)	N/A	N/A
<b>Maximum Particle Size</b>	3/16 in (5 mm)	1/4 in (6 mm)	1/4 (6 mm)	5/16 in (8 mm)	5/16 in (8 mm)
<b>Maximum Hose Length</b>	150 ft (46 m)	150 ft (46 m)	400 ft (184 m)	N/A	N/A
<b>Power Input</b>	120V, 15A	240V, 30A, 1PH	240V, 25A, 3PH	120V, 15A	240V, 30A, 1PH
<b>Pump Outlet Size</b>	1.5 in (38 mm) Camlock	1.5 in (38 mm) Camlock	2.0 in (50 mm) Camlock	N/A	N/A
<b>Chemical Compatibility</b>	Water Based Materials	Water Based Materials	Water Based Materials	Water Based Materials	Water Based Materials
<b>Hopper Capacity</b>	20 gal (76 l)	19 gal (72 l)	19 gal (72 l)	N/A	N/A
<b>System Weight</b>	210 lb (95 kg)	320 lb (145 kg)	530 lb (240 kg)	210 lb (95 kg)	440 lb (200 kg)
<b>System Options</b>		Remote Switch	Remote Switch	N/A	N/A
<b>Manual</b>	3A3437	3A4361	3A4361	3A5202	3A4350
<b>Part Numbers</b>	<b>25A302</b> (bare, w/Remote) <b>27A303</b> , (Pkg, includes: Applicator, Remote, (1) 1-3/8" x 50 ft (35 mm x 15 m) material hose,	<b>25M032</b> (bare) <b>25M132</b> (Pkg, includes: Stucco applicator, (2) 1-3/8 in x 50 ft (35 mm x 15) material hose	<b>25M050</b> (bare)	<b>25M530</b>	<b>25M081</b>

## ACCESSORIES

<b>27A218</b> Stucco Spray Kit Includes: Stucco Applicator, 1-3/8 in x 50 ft (35 mm x 15 m) Hose,	<b>27A218</b> Stucco Spray Kit Includes: Stucco Applicator, 1-3/8 in x 50 ft (35 mm x 15 m) Hose,	<b>27A218</b> Stucco Spray Kit Includes: Stucco Applicator, 1-3/8 in x 50 ft (35 mm x 15 m) Hose,
<b>27A219</b> EIFS Spray Kit Includes: EIFS Applicator, 1-3/8 in x 50 ft (35 mm x 15 m) Hose, 1 in x 10 ft (25 mm x 3 m) Hose and required adapters (uses Camlock Couplings)	<b>MTA787</b> Remote Switch, 40 ft	<b>MTA787</b> Remote Switch, 40 ft
<b>25D852</b> Stucco Applicator: 1.5 in (f) Camlock Coupling (38 mm)	<b>25D852</b> Stucco Applicator: 1.5 in (f) Camlock Coupling (38 mm)	<b>25D852</b> Stucco Applicator: 1.5 in (f) Camlock Coupling (38 mm)
<b>25D853</b> EIFS Applicator (includes 4mm, 6mm, 8mm, 10mm nozzles)	<b>27A004</b> 1-3/8 in x 50 ft (35 mm x 15 m) Material Hose	<b>27A004</b> 1-3/8 in x 50 ft (35 mm x 15 m) Material Hose
<b>27A004</b> 1-3/8 in x 50 ft (35 mm x 15 m) Material Hose	<b>MTA788</b> Remote Switch Extension, 50 ft	<b>MTA788</b> Remote Switch Extension, 50 ft
<b>27A001</b> 1 in x 10ft (25 mm x 3 m) Hose		<b>25D854</b> Camlock Adapter: 2.0 in (f) x 1.5 in (m) (50 mm x 35 mm)



Every Graco purchase comes with A+ Customer Service.

Questions?  
Call (844) 241-9499

**Contact us today!** Visit [www.graco.com/toughtek](http://www.graco.com/toughtek) to learn more or have a Graco representative contact you.

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