



ToughTek®

Complete line of Parts and Accessories



PROVEN QUALITY. LEADING TECHNOLOGY.



THE COMPLETE LINE OF TOUGHTEK ACCESSORIES AND REPAIR PARTS FOR ALL YOUR NEEDS



MATERIAL SPRAY KITS ORDERING INFORMATION

Stucco Base Coat

PART #	DESCRIPTION
27A218	Stucco Spray Kit; Includes Stucco applicator, 1.38 in x 50 ft (35 mm x 15 m) hose, 1 in x 10 ft (25 mm x 3 m) hose and required adapters (uses Camlock Couplings)

EIFS/Finish Coat

27A219	EIFS Spray Kit; Includes HTX applicator, 1.38 in x 50 ft (35 mm x 15 m) hose, 1 in x 10 ft (25 mm x 3 m) hose and required adapters (uses Camlock Couplings)
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Stucco/EIFS Combo

17A916	Stucco/EIFS Combo Spray Kit; Includes Stucco and HTX applicator, 1.38 in x 50 ft (35 mm x 15 m) hose, 1 in x 10 ft (25 mm x 3 m) hose and required adapters (uses Camlock Couplings)
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Fireproofing

27A456	Medium Output Fireproofing Spray Kit; Includes Fireproofing pole applicator, 1.38 in x 50 ft (35 mm x 15 m) hose, 1.38 in x 25 ft (35 mm x 7.6 m) hose, 1 in x 25 ft (25 mm x 7.6 m) hose and required adapters (uses Camlock Couplings)
27A457	Patch and Repair Fireproofing Spray Kit; Includes Fireproofing pole applicator, 1.38 in x 25 ft (35 mm x 7.6 m) hose, 1 in x 25 ft (25 mm x 7.6 m) hose and required adapters (uses Camlock Couplings)



APPLICATOR ORDERING INFORMATION

Stucco Base Coat

PART #	DESCRIPTION
25D852	Stucco Applicator with 1.5 in (f) Camlock Coupling
25A217	Stucco Applicator with 35 mm (1.38 in) Ludecke Coupling

EIFS/Finish Coat

25D853	HTX Applicator with 1 in (f) Camlock Coupling
25A515	HTX Applicator with 25 mm (1 in) Ludecke Coupling

Fireproofing

25D851	Pole Applicator with 1 in (f) Camlock Coupling
24Y619	Pole Applicator with 25 mm (1 in) Ludecke Coupling

Pole/Flex Hose/Stucco Applicator Nozzle & Parts

PART #	DESCRIPTION
128459	Round Nozzle, 3/8 in stamped
128460	Round Nozzle, 1/2 in stamped
128461	Round Nozzle, 9/16 in stamped
128462	Round Nozzle, 5/8 in stamped
128463	Round Nozzle, 11/16 in stamped
128464	Round Nozzle, 3/4 in stamped
128465	Mini Shield wide pattern
128466	Mini Shield medium pattern
128467	Mini Shield narrow pattern
16A405	Retaining Cap, med. rubber (supplied with applicator)
16A421	Retaining Cap, hard rubber
16A443	Round Nozzle #3, 3/16 in stainless
16A444	Round Nozzle #4, 1/4 in stainless
16A445	Round Nozzle #5, 5/16 in stainless
16A446	Round Nozzle #6, 3/8 in stainless
16A447	Round Nozzle #7, 7/16 in stainless
16A448	Round Nozzle #8, 1/2 in stainless
16A449	Round Nozzle #9, 9/16 in stainless

Piston Pump Repair Parts

S340e - SL340e

PART #	DESCRIPTION
25A233	Pump Rebuild Kit (all soft seals and check balls)
17G863	Carbide Inlet Seat with o-ring
17G862	Piston Seat with o-ring
25A466	Pump Outlet Check Valve
25A467	Check Valve Kit; includes inlet ball (15H833) & piston ball (17G798)
16W490	Pump Cylinder o-ring, 10 pack
16W491	Piston Seal Kit, 3 pack
17G865	Throat Seal Kit, 3 pack
17G456	Pump Lower clamp assembly
17H193	Pump Inlet Elbow
17H196	Clamp for pump inlet elbow

F340e - F800e

17W623	Pump Rebuild Kit (all soft seals and check balls)
16W491	Piston Seal Kit, 3 pack
16W492	Throat Seal Kit, 3 pack
102973	Outlet Check Valve Ball, stainless, 1.25
17W619	Piston Seat
17W620	Carbide Inlet Seat
24U442	Tool-less Pump Lower Clamp
17V179	Outlet Check Valve Sea
16V410	Outlet Check Valve Seat O-ring

M680a

16W508	Pump Rebuild Kit (all soft seals and check balls)
24U173	Pump Rebuild Kit (soft seals only)
16W510	Carbide Inlet Seat with o-ring
16W509	Carbide Piston Seat with o-ring
16W513	Zero-cavity Relief Valve

Legacy F340e

17H242	Pump Rebuild Kit (all soft seals and check balls) (Legacy F340e)
17H194	Pump Outlet Check Valve (Legacy F340e)
16W510	Carbide Inlet Seat with o-ring (Legacy F340e)
17H191	Piston Seat with o-ring (Legacy F340e)
16W490	Pump Cylinder o-ring, 10 pack (Legacy F340e)
17G456	Pump Lower Clamp Assembly (Legacy F340e)
17H192	Outlet Check Valve Seat with o-ring (Legacy F340e)

Piston Pump System Accessories

PART #	DESCRIPTION
25E407	F340e Pump Upgrade Kit
17W604	Remote Switch Ki
17G554	Complete Remote Switch Kit
17W829	Remote Switch Extension 110 ft
25A930	F340e Air Compressor Kit, 120V
25A931	F340e Air Compressor Kit, 240V
25A178	Pump Conversion Kit (Converts Legacy F340e pump lower to S340e pump lower)
25D918	Pump Conversion Kit (Converts S340e pump lower to Legacy F340e pump lower)
25D489	Low Power Kit, compatible with F800e
24W889	M680a 25 gal (95 L) molded hopper Kit with camlock fitting
24T853	M680a 10 gal (38 L) SST hopper Kit with camlock fitting
16U537	M680a Hopper Lid Kit, SST
24U185	M680a Fluid Line Sleeve, 50 ft (15 m) solvent resistant

Sponge Balls

248515	Sponge Ball for 1 in (25 mm) hose, 5 pack
25A227	Sponge Ball for 1.38 in (35 mm) hose, 5 pack
17G930	Sponge Ball for 2 in (50 mm) hose, 5 pack

Air Hose Kits

24Y391	Air Hose 1/2 in, 50 ft (15 m) with 1/4" QD fittings
24Y392	Air Hose 3/8 in, 50 ft (15 m) with 1/4" QD fittings
24Y393	Air Hose 3/8 in, 25 ft (15 m) with 1/4" QD fittings
24U331	Air Hose, 3/8 in, 38 ft (11.6 m) with pilot line and sleeve
24T852	Air Hose, 3/8 in, 26 ft (7.9 m) with pilot line and sleeve
24U184	Air Line Sleeve, 50 ft (15 m) solvent resistant

M680a Applicators

Anti-Skid/Epoxy Mortar

24T947	M680a Flex Hose Applicator with 1 in (25 mm) Graco Camlock (includes material and shut-off valve)
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General Mortar Application

24T946	M680a Pole Applicator with 1 in (25 mm) Graco Camlock (includes material and shut-off valve)
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General Finish Applicators

24U209	M680a HTX Applicator with 1 in (25 mm) Graco Camlock (includes material and shut-off valve)
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HTX Applicators Nozzle & Parts

PART #	DESCRIPTION
248524	HTX Round Nozzle, 4 mm stainless
248525	HTX Round Nozzle, 6 mm stainless
248526	HTX Round Nozzle, 8 mm stainless
248527	HTX Round Nozzle, 10 mm stainless
287227	Flat Pattern Nozzle Kit (includes 1/8, 1/4, 5/16 and 3/8 in) pattern discs



ROTOR STATOR REPAIR PARTS, MORTAR COUPLINGS & HOSES

ORDERING INFORMATION

Rotor Stator Repair Parts

PART #	DESCRIPTION
17N886	Rotor/Stator Pump Pressure Test Kit – 1.5 in Camlock
MTA106	Hopper Flange Seal
MTA701	Rotor Kit – P40
MTA702	Stator Kit – P40
MTA703	Rotor/Stator Combo Kit – P40
MTA719	Rotor Kit – P20, MP20
MTA720	Stator Kit – P20, MP20
MTA721	Rotor/Stator Combo Kit – P20, MP20
MTA722	Rotor Kit – MP4
MTA723	Stator Kit – MP40
MTA724	Rotor/Stator Combo Kit – MP40
MTA746	Rotor Kit – P30, P30X, P30HT, P30X-HT
MTA747	Stator Kit – P30, P30X, P30HT, P30X-HT
MTA750	Rotor/Stator Combo Kit – P30, P30X, P30HT, P30X-HT

Mixing Pump Repair Parts & Accessories

25E528	MP Dust Collection Kit
MTA712	MP20 Mixing Shaft
MTA713	MP40 Mixing Shaft

Continuous Mixer Repair Parts & Accessories

25E269	CM20 Dust Collection Kit
17T470	CM20 Dosing Shaft
17T457	CM20 Mixing Shaft
MTA795	CM40 Mixing Shaft
MTA802	CM40 Dosing Shaft

Mortar Coupling Conversion Kits

17N875	Pump Outlet Ludecke Mortar Coupling Kit 35 mm Ludecke (f) x 1.5 in NPT (m) - fits F340e, S340e and F680e
17N876	Applicator Inlet Ludecke Mortar Coupling Kit 25 mm Ludecke (f) x 1 in NPT (f) - fits fireproofing, EIFS, Browning and Deco applicators
17N877	Applicator Inlet Ludecke Mortar Coupling Kit 35 mm Ludecke (f) x 1.25 in NPT (m) - fits stucco applicator

Camlock Mortar Hose

600 psi (42 bar) Water Flush Compatible

10 ft (3 m) Hose

PART #	DESCRIPTION
27A000	3/4 in (19 mm) Hose with 1 in Camlock Couplings
27A001	1 in (25 mm) Hose with 1 in Camlock Couplings

25 ft (7.5 m) Hose

27A002	1 in (25 mm) Hose with 1 in Camlock Couplings
27A003	1.38 in (35 mm) Hose with 1.5 in Camlock Couplings

50 ft (15 m) Hose

27A004	1.38 in (35 mm) Hose with 1.5 in Camlock Couplings
27A005	2 in (50 mm) Hose with 2 in Camlock Couplings

Ludecke Mortar Hose

600 psi (42 bar) Water Flush Compatible

10 ft (3 m) Hose

PART #	DESCRIPTION
17G920	1 in (25 mm) Hose with 25 mm Ludecke Couplings

25 ft (7.5 m) Hose

17G921	1 in (25 mm) Hose with 25 mm Ludecke Couplings
17G924	1.38 in (35 mm) hose with 35 mm Ludecke Couplings

50 ft (15 m) Hose

17G925	1.38 in (35 mm) Hose with 35 mm Ludecke Couplings
17G928	2 in (50 mm) hose with 50 mm Ludecke Couplings

65 ft (20 m) Hose.

17G929	2 in (50 mm) Hose with 50 mm Ludecke Couplings
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Camlock Mortar Couplings

S340e

PART #	DESCRIPTION
25D854	Camlock Adapter 2 in (f) x 1.5 in (m)
25D855	Camlock Adapter 1.5 in (f) x 1 in (m)
128476	1.5 in Camlock, 1.5 in (m) cam x 1.25 in NPT (f)
128477	1.5 in Camlock, 1.5 in (f) cam x 1.25 in NPT (f)
25D858	Camlock 1 in (m) x 1 in (f) NPT
25D859	Camlock 1 in (f) x 1 in (f) NPT
128474	Camlock 1.5 in (m) x 1.5 (f) NPT
128475	Camlock 1.5 in (f) x 1.5 in (f) NPT
128473	Camlock 1.5 in (m) x 1.5 in (m) NPT
128758	Camlock 1.5 in (f) x 1.5 in (m) NPT
25D861	Camlock 2 in (m) x 2 in (f) NPT
25D862	Camlock 2 in (f) x 2 in (f) NPT
25D863	Camlock 1 in replacement gasket
25D864	Camlock 1.5 in replacement gasket
25D865	Camlock 2 in replacement gasket

Ludecke Mortar Couplings

17N887	Ludecke Mortar Coupling Reducer, (m-m), 35 mm to 25 mm
17N888	Ludecke Mortar Coupling Reducer, (m-m), 50 mm to 35 mm
17N889	Ludecke Mortar Coupling Adapter, (m-m), 35 mm to 35 mm
17N890	Ludecke Mortar Coupling Reducer, (f-m), 35 mm to 25 mm
17N891	Ludecke Mortar Coupling, 35 mm (f) mortar to 1.5 in BSPP (f)
17N892	Ludecke Mortar Coupling, 50 mm (f) mortar to 2 in BSPP (f)
17N893	Ludecke Mortar Coupling, 25 mm (f) mortar to 1 in BSPP (f)
17N894	Ludecke Mortar Coupling, 35 mm in (f) mortar to 1.25 in BSPP (f)
17N872	Ludecke Mortar Coupling Gasket – 25 mm
17N873	Ludecke Mortar Coupling Gasket – 35 mm
17N874	Ludecke Mortar Coupling Gasket – 50 mm

Graco Camlock Mortar Couplings

15T116	Graco 1 in Mortar Coupling, 1 in (m) cam x 1 in NPT (f)
289874	Graco 1 in Mortar Coupling, 1 in (f) cam x 1 in NPT (f)
17G767	Graco Camlock Adapter – 1.5 in Standard (f) x 1 in Graco (m)

Graco Camlock Hose

1000 psi (70 bar) Solvent Flush Compatible

10 ft (3 m) Hose

PART #	DESCRIPTION
16W512	3/4 in (19 mm) Hose with 1 in Graco Camlock Couplings

25 ft (7.5 m) Hose

16W511	1 in (25 mm) Hose with 1 in Graco Camlock Couplings
24R254	1 in (25 mm) Hose, M680a Spray Line extension bundle (material and air)

35 ft (10.7 m) Hose

24U210	1 in (25 mm) Hose, M680a Spray Line Kit with material shut off valve (material and air)
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