

KING® AIRLESS SPRAYERS

For Protective Coatings Applications





THE INDUSTRY LEADER **FOR OVER 60 YEARS**

Whether it's a large coating project like a bridge, ship or tank, or a simple touch-up project that only takes a few hours, you depend on your spray equipment to deliver a flawless performance every time. Graco offers a complete lineup of the industry's most dependable single-component sprayers in the exact size you need to accomplish any airless spray project.

TRUST YOUR BUSINESS AND REPUTATION TO GRACO

Graco is committed to providing the highest quality protective coating airless sprayers available, backed by the industry's best warranty.

AMERICAN BUILT QUALITY SINCE 1926

100% factory-tested and field-proven Graco professional sprayers are manufactured, assembled and supported in the USA.

INDUSTRY-LEADING WARRANTY

Behind every Graco sprayer is the industry's strongest warranty. You may never use Graco's warranty—but if you do, we will be there.



GRACO EXCLUSIVE TECHNOLOGY THAT KEEPS YOU SPRAYING



THE LONGEST LASTING **PUMPS EVER BUILT**

- Xtreme pumps offer Longest life in the industry with available MaxLife® piston rod and cylinder
- Up to 6X longer life
- Long-life ceramic balls for maximum versatility no matter what you're spraying (Optional Kit)



LEGENDARY PERFORMANCE

- XL Air Motors provide a faster, more responsive changeover
- Thermally isolated external pilot lines minimize icing
- Little to no pulsation or pattern fluctuation, even with multiple guns



LESS DOWNTIME FOR MORE PRODUCTIVITY

- Endurance[™] Pump Lowers quick and easy "on-the-job" pump removal and maintenance
- Xtreme Seal™ UHMWPE & Leather Packings for ultimate durability with most materials
- QuikAccess[™] intake valve for easy access to lower ball check



DIGITAL MONITORING

- Quickly monitor pump cycles and gallons sprayed
- Automatic runaway protection
- Customizable maintenance reminders



(PATENT PENDING)

MATERIAL COMPATIBILITY

- Optional packing materials for the best pump performance — spray high solids, heated material, or solvent based coatings with confidence!
- UHMWPE & Leather
- UHMWPE & PTFE
- PTFE



PLUG IN PERFORMANCE

- Electric driven pumps up to 7250 psi
- Available for use in standard and hazardous environments
- Eliminates the need for an air compressor



THE RIGHT SPRAYER FOR EVERY JOB

With the widest selection of protective coating sprayers to choose from and a host of performance enhancing accessories, there is a Graco King sprayer to help you complete your projects — no matter how large or which coating.



CHOOSING THE RIGHT SPRAYER							
TYPICAL APPLICATION	POLYURETHANE TOP COATS	FLAKE FILLED	ZINC PRIMERS	EPOXIES	HIGH SOLIDS	SILICONE	
FLUID PRESSURE	2000-4500 psi	3000-4500 psi	3000-4500 psi	3000-6000 psi	6000-7250 psi	6000-7250 psi	
SPRAYER RECOMMENDATIONS MIN	Contractor King 45: 1	Contractor King 45: 1	Contractor King 45: 1 • • • King XL30-220 • • King XL40-180 • • King XL45-290 • • King XL45-430 • • • King E50 • •	Contractor King 45: 1 • • • Contractor King 60: 1 • • • King XL30-220 • King XL40-180 • King XL45-290 • • King XL45-430 • • King XL50-250 • King XL60-115 • King XL60-220 • King E50 • King E60 • • King E60 • • King E60	Contractor King 60: 1 • • • Contractor King 70: 1 • • • King XL60-115 • • King XL60-220 • • King XL70-180 • • King XL70-290 • • King XL80-250 • • King XL90-145 • King E60 • • King E70 • • King E70	Contractor King 60: 1	
RECOMMENDED ACCESSORIES	Air-assisted airless kit – 288527 DataTrak Monitoring – 24X552 55 Gallon Suction Set – 20A584	5 Gallon Pail Agitator – 243340 55 Gallon Twistork® Agitator – 256274 55 Gallon Suction Set – 20A584	5 Gallon Pail Agitator – 243340 Zinc circulation kit – 238588 Gun Splitter with independent flush – 262826	Gun Splitter with independent flush— 262826 10 Gallon SST Hopper — 24X570 (for King) 10 Gallon SST Hopper — 25B619 (for Contractor King)	Heater Mounting kit – 17V573 (for King) Heater Mounting Kit – 18F785 (Contractor King) 10 Gallon SST Hopper – 24X570 (for King) 10 Gallon SST Hopper – 25B619 (for Contractor King)	Monark 5:1 Feed pump kit – 256276 Xtreme Duty Agitator w/drum lid and 5:1 Monark –25A601 Heater Mounting kit – 17V573 (for King) Heater Mounting kit – 18F785 (for Contractor King)	

THE RIGHT SPRAYER FOR EVERY JOB

With the widest selection of protective coating sprayers to choose from and a host of performance enhancing accessories, there is a Graco King sprayer to help you complete your projects — no matter how large or which coating.





NO MATTER THE JOB, GRACO HAS A KING UNIT FOR YOU — YOU CHOOSE!



MODEL	CONTRACTOR KING	KING E-SERIES	KING
INPUT POWER	Air	Electric (120v / 240v)	Air
PORTABILITY	****	***	***
PUMP LOWER	Endurance	Xtreme	Xtreme
ENDURANCE ADVANTAGE	Yes	-	-
HAZARDOUS LOCATION	Yes	Available	Yes
RANGE OF MODELS	***	***	****

CONTRACTOR KING AIR-POWERED SPRAYER

Introducing the newest member of the King family—the Contractor King! Designed around single-person mobility and high performance, this affordable line of air-powered sprayers is the perfect addition to every Contractor's fleet. Available in 4500 psi, 6000 psi and 7250 psi, there is a model for every job!

SUPERIOR FINISH QUALITY WITH ADVANCED ANTI-ICING TECHNOLOGY

XL6500 Air Motor

PART #

- Field-proven design virtually eliminates icing to keep you spraying
- · Air-piloted for fast changeover and low pulsation
- Durable aluminum, steel and composite construction for years of service

PROVEN AIR VALVE DESIGN

- Delivers superior finish with no pulsation, even with multiple guns
- · Simple design for easy serviceability

MODEL

279005 Contractor King 45:1 (bare)

· Oversized porting for maximum air flow



DURABLE, COMPACT DESIGN OFFERING EXTREME MOBILITY

Easy to Move and Transport

- Nearly 100 lbs lighter than comparable models for easy, one-person handling
- Chrome-plated, welded-steel frame for years of service
- · Integrated lifting points for easy positioning on any jobsite
- Flat proof tires resist jobsite debris for maximum convenience

DE-ICE AIR BLEED CONTROL

 Allows air to bleed to keep system ice-free during heavy icing conditions



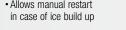
EXTERNAL PILOT LINES

MAX PSI / MAX GPM LOWER WEIGHT

· Keeps air lines isolated to prevent icing

MANUAL SHUTTLE RESET BUTTON

· Allows manual restart





COMFORT MEETS PERFORMANCE INTRODUCING Silver Plus™ HP

HIGH-PRESSURE, AIRLESS SPRAY GUN*

Featuring a compact and durable design and external fluid passages, this legendary design keeps your hand cool, while providing all-day spraying comfort.

- Lasts up to 2X longer between repacks
- Up to 35% lighter than other guns in its class
- Easy-pull trigger for all-day comfort
- Rated up to 7250 psi
- Durable Steel and aluminum design features oversized fluid passages for less pressure loss
- The convenience of a single gun that works with all units in your fleet



* Included with 60:1 and 70:1 complete and Big 150 models

MODEL	PART #
Silver Plus HP 2 Finger Gun	273334
Silver Plus HP 4 Finger Gun	273335



INCLUDES



SCAN FOR MORE INFORMATION GRACO.COM/CONTRACTORKING

(PATENTED)

CONTRACTOR KINGAIR-POWERED SPRAYER

ENDURANCE LOWER FOR QUICK AND EASY "ON-THE-JOB" PUMP REMOVAL & MAINTENANCE — NOTHING IS FASTER!



PROVEN DESIGN AND PERFORMANCE

- Chromex[™] Rod and Stainless Steel cylinder for maximum life and performance
- Xtreme Seal[™] UHMWPE & Leather packings for ultimate durability with most materials
- QuikAccess[™] intake valve for easy access to lower ball check

REMOVE THE PUMP IN 3 EASY STEPS



Remove rod coupling, inlet hose and paint hose



2. Loosen jam nut



3. Spin pump to remove



BUILD IT THE WAY YOU NEED IT, WITH THESE GREAT ACCESSORIES!



COI	NTRACTOR KING ACCESSORIES	PART #
1	Stainless Steel Hopper Kit	25B619
2	Paint Outlet Filter Kit	16V583
3	Lift Ring Kit	19D953
4	Air Filter and Lubricator Kit	19D955
	45:1 Lower Kit (290cc)	19D954
5	60:1 Lower Kit (220cc)	19D952
	70:1 Lower Kit (180cc)	19D951
6	Heater Mounting Kit	18F785

BIG 150 "READY-TO-SPRAY" PACKAGES PRECONFIGURED WITH 150 FT HOSE FOR THE BIG JOBS!

- All components and large diameter hose
- · Maximize productivity right from the start
- Ultimate for convenience and value
- Available for all Contractor King models





KINGAIR-POWERED SPRAYER

Designed with Graco's XL Air Motor, the King family of sprayers are proven to outperform and outlast all other sprayers in its class. Available in three motor sizes, the King Air-Powered sprayer can handle the toughest protective coatings materials for any size job.

Keeps air lines isolated

to prevent icing

A SPRAYER FOR EVERY LOCATION

- Heavy Duty Carts for the most demanding jobsites
- Lightweight Cart options for mobility, perfect for shop locations
- Wall mount options for static emplacements, perfect for assembly line applications

BUILT IN TOOL STORAGE

- Conveniently mounded on a cart
- Store your day-to-day essentials such as tools and spray tips for quick and easy access

MONITOR CYCLES AND VOLUMES EASILY

- Automatically converts cycles to volume of material sprayed
- Volume can easily be shown in ounces, gallons or liters
- Can set up preventative maintenance reminders at user defined intervals



Part numb 24X550

EXTERNAL MANUAL SHUTTLE RESET BUTTON

 Allows manual restart in case of ice build up



- ROBUST AIR CONTROLS

- High capacity filter regulator
- Lubricator option for extreme operating conditions



XTREME

 Oversized clearances insure minimal pressure drop and increased performance

XTREME PUMPS THE BEST JUST GOT BETTER – MAXLIFE TECHNOLOGY KEEPS YOU SPRAYING

The Xtreme family of severe-duty lowers are job-site proven to provide the reliability and durability to get the job done - every time.



XTREME INTEGRAL FILTER

• In line material filtration without the need for additional fittings or components. 30, 60 or 100 mesh available



XTREME MAXLIFE

 Exclusive MaxLife Rod and Cylinder. Lasts up to 6X longer between repacks

MOTOR		XL10000			XLG	500		XL3400		
MODEL	XL45-430	XL70-290	XL80-250	XL45-290	XL60-220	XL70-180	XL90-145	XL30-220	XL40-180	
Output per cycle	430cc	290сс	250cc	290сс	220cc	180cc	145cc	220cc	180cc	
Maximum Stall Pressure	4500 psi	7250 psi	7250 psi	4500 psi	6000 pis	7250 psi	7250 psi	3150 psi	3800 psi	
	(310 bar)	(500 bar)	(500 bar)	(310 bar)	(414 bar)	(500 bar)	(500 bar)	(217 bar)	(262 bar)	
Maximum Air Input Pressure	95 psi	100 psi	88 pis	100 psi	100 psi	100 psi	80 psi	100 psi	100 psi	
	(6.5 bar)	(7 bar)	(6 bar)	(7 bar)	(7 bar)	(7 bar)	(5.5 bar)	(7 bar)	(7 bar)	
Output at 60 Cycles/min	6.7 gpm	4.6 gpm	4.0 gpm	4.6 gpm	3.4 gpm	2.9 gpm	2.3 gpm	3.4 gpm	2.9 gpm	
	(25.4 lpm)	(17.4 lpm)	(15.2 lpm)	(17.4 lpm)	(12.9 lpm)	(11 lpm)	(8.7 lpm)	(12.9 lpm)	(11 lpm)	

†Uses Dura® Flo™ lower



- Standard packings in all pumps
- Best for most coatings/ abrasive resistance



UHMWPE & PTFE

 Best for applications below 140° F that require both abrasive and solvent resistance



Packings play a critical role in getting the best performance possible while spraying. Customize your pump with additional packing material kits best suited for your coating.

MULTIPLE PACKING MATERIALS

PTFE

 Best for applications that require high heat resistance or solvent compatibility

AIR-POWERED SPRAYER

AIR-POWERED SPRAYER

KING

XL30 AND XL40 SPRAYERS

Equipped with Graco's XL 3400 Air Motor, the King XL40-180 sprayers are designed to out perform and outlast all other sprayers in its class. It handles the toughest protective coatings and corrosion control materials.

INCLUDES ALL THE STANDARD KING FEATURES PLUS:

XL3400 7 INCH AIR MOTOR

- With up to 20% less air consumption than the XL6500
- Lighter weight for increased mobility on the jobsite

AIRLESS OR AIR-ASSISTED SPRAYING*

- Air-Assisted Airless spray packages for precision coating finishes
- Add an air-assisted airless spray kit for fine finish applications
- Can be installed to any existing XL25, Xl30 or XL40 sprayer.





*See page 16 (specialty packages page)



KING XL3400 SPRAY PACKAGES

PART #	MODEL	INCLUDES	MAX PSI / MAX GPM
K30FH0	King XL30-220 w/Filter	Cart mount with 5 gallon siphon set	3150 psi (217 bar) / 3.4 gpm (12.9 lpm)
K30FW0	King XL30-220 w/Filter	Wall mount with 55 gallon siphon set	3150 psi (217 bar) / 3.4 gpm (12.9 lpm)
K30FH1	King XL30-220 w/Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	3150 psi (217 bar) / 3.4 gpm (12.9 lpm)
K40FH0	King XL40-180 w/Filter	Cart mount with 5 gallon siphon set	3800 psi (262 bar) / 2.9 gpm (11 lpm)
K40FW0	King XL40-180 w/Filter	Wall mount with 55 gallon siphon set	3800 psi (262 bar) / 2.9 gpm (11 lpm)
K40FH1	King XL40-180 w/Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	3800 psi (262 bar) / 2.9 gpm (11 lpm)
K40FW1	King XL40-180 w/Filter	Wall mount with 55 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	3800 psi (262 bar) / 2.9 gpm (11 lpm)

KING XL45, XL60 AND XL70 SPRAYERS

Designed with the Graco XL6500 Air Motor, these King sprayers are the industry standard sprayer for protective coating contractors.



XL6500 10 INCH AIR MOTOR

- Spray pressure packages from 4500-7250 PSI, 20% more than XL3400 packages!
- More than 80% more flow than XL3400 models at the same spray pressure

10 GALLON STAINLESS STEEL HOPPER

- Features no tool removal for quick pump access
- Angular designed corners for easy cleaning
- Lid protects material and keeps debris out
- Fits all models of king sprayers on both Heavy Duty and Lightweight cart designs

Hopper kit 24X570 shown. Available as a bolt on accessory for all king sprayers.

KING XL6500 SPRAY PACKAGES

PART #	MODEL	INCLUDES	MAX PSI / MAX GPM
K45FH0	King XL45-290 w/Filter	Cart mount with 5 gallon siphon set	4500 psi (310 bar) / 4.6 gpm (17.4 lpm)
K45FH1	King XL45-290 w/Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	4500 psi (310 bar) / 4.6 gpm (17.4 lpm)
K45NH1	King XL45-290 No Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	4500 psi (310 bar) / 4.6 gpm (17.4 lpm)
K60FH0	King XL60-220 w/Filter	Cart mount with 5 gallon siphon set	6000 psi (414 bar) / 3.4 gpm (12.9 lpm)
K60FH1	King XL60-220 w/Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	6000 psi (414 bar) / 3.4 gpm (12.9 lpm)
K60NH1	King XL60-220 No Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	6000 psi (414 bar) / 3.4 gpm (12.9 lpm)
K70FH0	King XL70-180 w/Filter	Cart mount with 5 gallon siphon set	7250 psi (500 bar) / 2.9 gpm (11 lpm)
K70FH1	King XL70-180 w/Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi (500 bar) / 2.9 gpm (11 lpm)
K70NH1	King XL70-180 No Filter	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi (500 bar) / 2.9 gpm (11 lpm)
K70MH2	King XL70-180 w/MaxLife	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi (500 bar) / 2.9 gpm (11 lpm)
K45MH2	King XL45-290 w/MaxLife	Cart mount with 5 gallon siphon set, Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	4500 psi (310 bar) / 4.6 gpm (17.4 lpm)

13 13 14 In x 6 ft Whip Hose, XHD 519 Switch Lip, Guard & Fittings

AIR-POWERED SPRAYER

SPECIALTY

KING

XL45, XL70 AND XL80 SPRAYERS

If you have large jobs that require a high-output sprayer, then these are the sprayers of choice. Built with the Graco XL 10000 Air Motor, the largest air motor Graco has ever built, the King XL10000 sprayers handle the workload equivalent of multiple sprayers.

KING FEATURES:

XL10000 13 INCH AIR MOTOR

- Largest Air motor in its class
- Reduces pump duty cycle for increased packing life

OUR LARGEST OUTPUT PUMP FOR THE LARGEST JOBS

- Up to 35% more flow than XL6500 packages
- Delivers high fluid flow, supporting up to 8 guns!
- Available with pump sizes up to 430cc. Lower cycle rate for even longer pump life!

4-WAY GUN SPLITTER ACCESSORY

- Easily convert your sprayer to support additional guns and hoses.
- Ported in 1/2 in NPT, will fit on all models of King Sprayers





KING XL10000 SPRAY PACKAGES

PART #	MODEL	INCLUDES	MAX PSI / MAX GPM
K47FH1	King XL45-430 w/Filter	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	4500 psi (310 bar) / 6.7 gpm (25.4 lpm)
K71FH1	King XL70-290 No Filter	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi (500 bar) / 4.6 gpm (17.4 lpm)
K71NH1	King XL70-290 No Filter	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi (500 bar) / 4.6 gpm (17.4 lpm)
K82FH1	King XL80-250 w/Filter	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi (500 bar) / 4.0 gpm (12.9 lpm)
K82NH1	King XL80-250 No Filter	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi (500 bar) / 4.0 gpm (12.9 lpm)

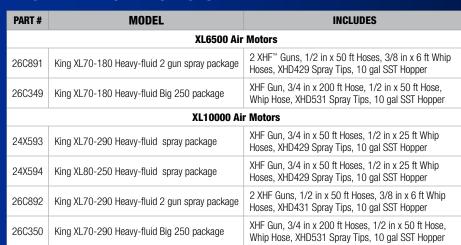
For additional models, see page 29

SPECIALTY PACKAGES

Decide which system fits your application needs with these specially built packages from Graco. Whether you need a heavy coatings solution with longer hose lengths and hoppers, or an air-assisted package for fine finish— we got you covered. And for those who need a complete custom solution, Graco offers bare air motor units with no pump lower to configure to your exact specifications.

KING HEAVY FLUID PACKAGES







AIR-ASSISTED AIRLESS XL3400 PACKAGES:

PART #	MODEL	INCLUDES
287975	King XL30-220 Air-assisted Airless spray package*	Package includes atomization air regulator, 1/4 in. x 50 ft. (15m) spray line, 1/4 in. x 50 ft. airline, G40 spray gun with LTX tip of choice
287976	King XL40-180 Air-assisted Airless spray package*	Package includes atomization air regulator, 1/4 in. x 50 ft. (15m) spray line, 1/4 in. x 50 ft. airline, G40 spray gun with LTX tip of choice

KING CART PACKAGES WITHOUT LOWERS, NO LUBRICATOR

PART #	MODEL	INCLUDES
KN3DHO	XL3400 on a Bare Heavy-Duty Cart*	Includes tie rods, coupling kit and a suction hose
KN3DL0	XL3400 on a Bare Lightweight Cart*	Includes tie rods, coupling kit and a suction hose
KN6DH0	XL6500 on a Bare Heavy-Duty Cart*	Includes tie rods, coupling kit and a suction hose
KN6DL0	XL6500 on a Bare Lightweight Cart*	Includes tie rods, coupling kit and a suction hose

For additional models, see Ordering Matrix on page pages 27-30

KING E-SERIES ELECTRIC-POWERED SPRAYER

Graco's King E-Series Electric Airless Sprayers are the world's first electric sprayer for protective coatings approved for hazardous and non-hazardous locations. Powered by an electric motor, it eliminates the need to mobilize your large air compressor — saving time and money.

THE PERFECT SINGLE GUN SPRAYER

AN ELECTRIC SOLUTION FOR MULTIPLE APPLICATIONS

- Eliminates need for air and fuel
- Works on 120V or 240V for ultimate convenience
- · No more delays due to air motor icing!

LOW DECIBEL OPERATION

- Up to 5 times quieter than traditional air motors
- Less than 80dba noise level for comfortable spraying

LOWER OPERATING COSTS

- Eliminates all the costs and hassles of having to mobilize a large air compressor
- Can be run from generator or shore power

10 GALLON STAINLESS STEEL HOPPER

- Features no tool removal for quick pump access
- Angular designed corners for easy cleaning
- Lid protects material and keeps debris out
- Fits all models of king sprayers on both Heavy Duty and Lightweight cart designs

Hopper kit 24X570 shown. Available as a bolt on accessory for all king sprayers.

PART #	HAZARDOUS LOCATION	INCLUDES	MAX PSI / MAX GPM	LOWER
273246	E60 Heavy Duty Cart, w/Filter (Complete)	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	6000 psi / 0.7gpm	115cc
273252	E50 Heavy Duty Cart, w/Filter (Complete)	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	5000 psi / 0.9 gpm	145cc
273262 E60 Heavy Fluids Package (Complete)		XHF High Flow spray gun, 1/2 in x 50 ft pressure rated hose and 3/8 in x 6 ft whip.10 gallon Stainless Steel Hopper, XHD419 and XHD521 SwitchTip, Guard & Fittings	6000 psi / 0.7 gpm	115cc
PART #	NON-HAZARDOUS LOCATION	INCLUDES	MAX PSI / MAX GPM	LOWER
273752	E60 Heavy Duty Cart w/Filter (Complete)	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	6000 psi / 0.9 gpm	145cc
273746	E70 Heavy Duty Cart w/Filter (Complete)	Pressure rated XTR+ gun, 3/8 in x 50 ft Hose, 1/4 in x 6 ft Whip Hose, XHD 519 SwitchTip, Guard & Fittings	7250 psi / 0.7gpm	115cc
273764	E60 Heavy Fluids Package (Complete)	XHF High Flow spray gun, 1/2 in x 50 ft pressure rated hose and 3/8 in x 6 ft whip. 10 gallon Stainless Steel Hopper, XHD419 and XHD521 SwitchTip, Guard & Fittings"	7250 psi / 0.9 gpm	145cc

ELECTRICALLY OPERATED

- Easy to use controls just adjust to desired pattern and spray
- Change spray pressures with the turn of a knob
- 3 year limited warranty

INDUSTRY STANDARD

· Uses same repair kits as

standard King Sprayers

• E50 Haz-Loc and E60 - 145cc

• E60 Haz-Loc and E70 - 115cc

XTREME PUMP TECHNOLOGY



Hazardous Location

Model shown

273254

on some models

• Perfect for use on off shore locations, or other volatile

spray environments.





- Available with Heavy Duty and Lightweight Cart, or Wall Mounted configurations (see page 30)
- Optional suction sets or feed pumps for all size material containers



Hazardous Location Model shown 273249

For additional models, see Ordering Matrix on page #

AIRLESS SPRAY GUNS

AIRLESS SPRAY GUNS

NO MATTER THE JOB, GRACO HAS THE RIGHT GUN FOR YOU

Contractors throughout the world prefer Graco guns for their outstanding durability and reliable performance. Whether your material is flake filled material or a thin body coating, Graco has best solution for any job.

MODEL	MAX WORKING PRESSURE	GUN FILTER	GUN SWIVEL	TRIGGER	FLUID PASSAGES
XRT5+	5000	Yes	Integrated	2 & 4 Finger	Standard (through handle)
Silver Plus	5000	No	Accessory	2 & 4 Finger	Large (direct to tip)
Silver Plus HP	7250	No	Accessory	2 & 4 Finger	Large (direct to tip)
XRT7+	7250	Yes	Integrated	4 Finger	Standard (through handle)
XRT7+ Hi Flo	7250	Yes	Integrated	2 & 4 Finger	Large (through handle)
XHF	7250	No	Accessory	4 Finger	Oversized (direct to tip)

XTR+

As the #1 choice of protective coating contractors, Graco's XTR-5+, XTR-7+, and XTR-7+ High Flow Guns are designed to be the longest lasting, most reliable airless spray guns on the market.

VERSATILE DESIGN

- Available with both 2-Finger and 4-Finger triggers
- XTR5+ and XTR7+ feature two handle options providing maximum control and comfort even when handling heated materials
- Detachable trigger guard swings clear of gun handle for easy filter access

EASY OUT™ GUN FILTER

- Filters from the inside out to prevent filter from collapsing
- Optimized high viscosity fluid packages for the thickest of materials

BUILT-IN SWIVEL

- Exclusive dual-seat Swivel design reduces sealing friction under pressure, making this the best swivel on the market
- Optional suction sets or feed pumps for all size material containers

GUN TRIGGER AND TRIGGER LOCK

- Smooth, lightweight trigger pull with simple, thumb-engaged safety lock
- Custom trigger options

XTR5+AIRLESS SPRAY GUN, 5000 PSI (345 BAR, 34.5 MPA)

PART #	DESCRIPTION
XTR520	1 In Round Handle, 4-Finger Trigger, no Tip
XTR521	1 In Round Handle, 4-Finger Trigger, 519 Flat Tip
XTR522	Oval-insulated Handle, 4-Finger Trigger, 519 XHD RAC
XTR523	Oval-insulated Handle, 2-Finger Trigger, 519 XHD RAC
XTR524	1 In Round Handle, 4-Finger Trigger, 519 XHD RAC
XTR525	1 In Round Handle, 2-Finger Trigger, 519 XHD RAC



XTR7+ AIRLESS SPRAY GUN, 7250 PSI (500 BAR, 50 MPA)

PART #	DESCRIPTION
XTR720	Round Handle, 4-Finger Trigger, no Tip
XTR721	Round Handle, 4-Finger Trigger, 519 Flat Tip
XTR722	Oval-insulated Handle, 4-Finger Trigger, 519 XHD RAC Tip
XTR723	Oval-insulated Handle, 2-Finger Trigger, 519 XHD RAC Tip
XTR724	Round Handle, 4-Finger Trigger, 519 XHD RAC Tip
XTR725	Round Handle, 2-Finger Trigger, 519 XHD RAC Tip



XTR7+™ HF HIGH FLOW AIRLESS SPRAY GUN, 7250 PSI (500 BAR)

PART #	DESCRIPTION
XTR710	Round Handle, 4-Finger Trigger, no Tip
XTR711	Round Handle, 4-Finger Trigger, 519 Flat Tip
XTR712	Oval-insulated Handle, 4-Finger Trigger, 519 XHD RAC Tip
XTR713	Oval-insulated Handle, 2-Finger Trigger, 519 XHD RAC Tip
XTR714	Round Handle, 4-Finger Trigger, 519 XHD RAC Tip
XTR715	Round Handle, 2-Finger Trigger, 519 XHD RAC Tip



XTR+ GUN ACCESSORIES, (FITS BOTH XTR5+ AND XTR7+)

			•
PART #	DESCRIPTION	PART #	DESCRIPTION
273141	Gun Repair Kit (includes Gasket, Needle, and Seat)	287032	Filter, 60 mesh
287449	4-Finger Round Trigger Kit	287033	Filter, 100 mesh
287450	2-Finger Trigger Kit	287034	Filter, 60 and 100 mesh combination
287451	4-Finger Oval Insulation Trigger Kit		

SILVER PLUS & SILVER PLUS HP™

As the preferred gun for many contractors, Graco's Silver Plus Gun is known for its durability, long life, spraying performance, and comfortable design.



Silver Plus Gur

5000 nsi

PATENTED

LIGHTWEIGHT, RUGGED DESIGN

- Durable forged aluminum withstands harsh work environments
- Lighter weight than competitive guns
- Polished body is easy to clean

EXCLUSIVE NEEDLE DESIGN

- Factory-set needle needs no trigger adjustments
- · Guaranteed for life against breakage
- Maximum performance and long life

STAINLESS STEEL FLUID TUBE

Fluid flows directly to the tip through the gun fluid tube, giving you the ability to spray heavier materials, such as high solid coatings and mastics, up to 7250 psi* (500 bar, 50.0 MPa)

*Silver Plus HP

ERGONOMIC DESIGN HANDLE

- Form-fitted handle for less fatigue
- Provides more control of gun while spraying



SILVER PLUS AIRLESS SPRAY GUN 5000 PSI (345 BAR)

PART #	DESCRIPTION
246240	Silver Plus Gun (2-finger) with RAC® X™ 517 Tip and Guard
243283	Silver Plus Gun (2-finger) with RAC 5 517 Tip and Guard
235460	Silver Plus Gun (2-finger) with Flat Tip and Guard
235461	Silver Plus Gun (4-finger) with Flat Tip and Guard



SILVER PLUS HP AIRLESS SPRAY GUN 7250 PSI (500 BAR)

PART #	DESCRIPTION
273334	Silver Plus HP Gun (2-finger) with XHD 419 Tip and Guard
273335	Silver Plus HP Gun (4-finger) with XHD 419 Tip and Guard
235474	Repair Kit (Silver Plus)
20B225	Repair Kit (Silver Plus HP)





GUNS AND HOSE KITS

XHF HIGH-FLO

The XHF gun is the ideal choice for the heaviest coatings and fibrous materials. These guns feature oversized fluid passages and a filterless design for maximum flow and superior atomization.





OVERSIZED FLUID PATH

- No-filter design offers minimal restriction and maximum flow
- Minimizes pack-out with heavy and filled materials
- Reduces pressure drop for superior atomization

JOBSITE PROVEN

 Perfect for the most demanding high viscosity, protective coatings, including epoxy intumescent coatings and fiber filled materials

PATENTED NEEDLE DESIGN

- Factory-set needle no adjustment ever
- Heavy-duty design for maximum performance and long life

ERGONOMIC DESIGN

- Form-fitting handle provides maximum control and comfort while spraying
- Optimized trigger and lightweight design allows effortless, all-day spraying

XHF AIRLESS SPRAY GUN 7250 PSI (500 BAR)

PART #	DESCRIPTION
262854	XHF Gun, includes XHD 429 Tip
26C793	XHF Gun, Top Feed, includes XHD 429 Tip
273260	Repair Kit (XHF Gun)

AUTOMATIC AIRLESS GUNS

Control your spray applicator with a pneumatic air signal — perfect for use with a robotic arm or assembly line.

COMPACT DESIGN

- Easily mounted to any fixture or robotic arm
- Compact and lightweight to help increase production speed with low cost of ownership
- Optimized for use with protective coating materials up to 7250 psi (500 bar)





AUTOMATIC AIRLESS GUNS

PART #	DESCRIPTION
26C624	AL-5 gun, for high-pressure protective coatings materials, 5000 psi (350 bar)
26C625	AL-7 gun, for high-pressure protective coatings materials, 7250 psi (500 bar)

AUTOMATIC AIRLESS MANIFOLD ACCESSORIES

PART #	DESCRIPTION
241161	NPT Fittings, 5000 psi (350 bar)
241162	JIC Fittings, 5000 psi (350 bar
26C622	NPT Fittings, 7250 psi (500 bar)
244930	High Flow Ambient or Temperature Conditioned Manifold for streaming or spraying, 5000 psi (350 bar)

GUN AND HOSE KITS

DADT #	DECODIDATION
PART #	DESCRIPTION
26C962	XTR520, (2) XHD519 SwitchTips, hose and whip hose
26C963	XTR720, (2) XHD519 SwitchTips, hose and whip hose
273142	XTR520, (1) XHD317 & (1) XHD319 SwitchTips, hose and whip hose
273143	XTR720, (1) XHD317 & (1) XHD319 SwitchTips, hose and whip hose
19D624	Silver Plus, 50' hose bundle, whip hose, XHD417 SwitchTip
19D625	Silver Plus HP, 50' hose bundle, whip hose, XHD417 SwitchTip
19D646	Silver Plus, 150' hose bundle, whip hose, XHD417 SwitchTip
19D647	Silver Plus HP, 150' hose bundle, whip hose, XHD417 SwitchTip

HIGH PRESSURE FITTINGS KIT

PART #	DESCRIPTION
25A212	High Pressure Fittings Kit



HEAVY-DUTY EXTENSIONS

- Attach to any airless spray gun or in-line valve
- Tough, lightweight aluminum poles
- Ideal for high pressure spraying

PART #	DESCRIPTION
246294	10 in (254 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246295	15 in (380 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246296	18 in (457 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)

GUNS SPLITTERS

PART #	DESCRIPTION
17V587	4-gun spray line manifold with ball valves, no independent flush
262826	Gun Splitter, 2 guns, with independent flush
288729	Gun Splitter, 2 guns, 5000 psi





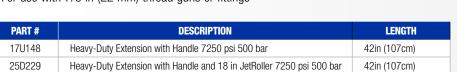
GUNS SWIVELS

PART #	DESCRIPTION
17G980	1/2 in x 3/8 in 7250 PSI Gun Swivel
189018	1/4 in x 1/4 in 7250 PSI Gun Swivel
207948	1/2 in x 1/2 in 6500 PSI Z-Swivel
223340	1/4 in x 1/4 in 7250 PSI Z-Swivel



HEAVY-DUTY 18" JETROLLER™

- · Combines the speed of spray with the simplicity of rolling
- Fits 9-18" standard roller covers
- Coverts to a 42" spray wand just remove the roller head!
- For use with 7/8 in (22 mm) thread guns or fittings





Fully adjustable handle for ultimate comfort

180° SPRAY NOZZLE

		60
PART #	DESCRIPTION	-
246297	180° Spray Nozzle, 7/8-14 UNC-2B, 7250 psi (500 bar, 50 MPa)	



240237 100 Opiraly Novezies, 170 14 ONO 20, 7230 psi (300 bail, 30 Wil a)

TIPS AND GUARDS

FITTINGS

RAC XHD TIPS AND GUARDS



23

	PART #	DESCRIPTION
	XHDxxx	XHD SwitchTips, Gray (Odd #); Maximum Working Pressure: 7250 psi (500 bar, 50.0 MPa)
۴	XHD001	XHD RAC Guard; Maximum Working Pressure: 7250 psi (500 bar, 50.0 MPa)
	XHD010	Seal and Seal Kit (5-pack)

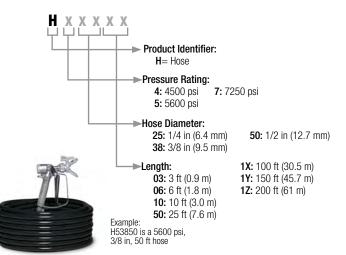
RAC XHD SWITCHTIPS (XHDXXX)

		ORIFICE SIZE																						
	IN	ММ	.007	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.037	.039	.041	.043	.045	.047	.049
	2-4	(51-102)	107	109	111	113	115	117	119	121														
	4-6	(102-152)		209	211	213	215	217	219	221		225	227	229	231		235		239					
	6-8	(152-203)	307	309	311	313	315	317	319	321	323	325	327	329	331	333	335	337	339	341	343	345	347	
	8-10	(203-254)		409	411	413	415	417	419	421	423	425	427	429	431	433	435	437	439	441	443	445	447	449
WIDTH	10-12	(254-305)		509	511	513	515	517	519	521	523	525	527	529	531	533	535	537	539	541	543	545	547	549
	12-14	(305-356)		609	611	613	615	617	619	621	623	625	627	629	631	633	635	637	639	641	643	645	647	649
FAN	14-16	(356-406)			711	713	715	717	719	721	723	725	727	729	731	733	735	737	739	741	743	745	747	749
	16-18	(406-457)				813	815	817	819	821	823	825	827	829	831	833	835	837	839	841	843		847	
	18-20	(457-508)									923		927		931	933	935	937	939					
	FLOW R	ATE (GPM)	.05	.09	.12	.18	.24	.31	.38	.47	.57	.67	.77	.90	1.03	1.17	1.31	1.47	1.63	1.8	1.98	2.17	2.37	2.58
	FLOW R	ATE (LPM)	.20	.33	.49	.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	5.56	6.18	6.83	7.51	8.23	8.98	9.76

	ORIFICE SIZE														
	IN	ММ	.051	.053	.055	.057	.059	.061	.063	.065	.067	.069	.071	.075	.081
	2-4	(51-102)													
	4-6	(102-152)													
	6-8	(152-203)	351		355										
	8-10	(203-254)	451		455		459	461	463	465	467		471	475	481
WIDTH	10-12	(254-305)	551	553	555	557		561		565	567		571	575	
Į	12-14	(305-356)	651		655	657	659	661	663	665	667	669	671	675	
FAN	14-16	(356-406)	751	753	755			761			767		771		
	16-18	(406-457)	851		855			861	863		867				
	18-20	(457-508)													
	FLOW R	ATE (GPM)	2.79	3.05	3.25	3.49	3.74	4.0	4.26	4.53	4.82	5.11	5.41	6.04	7.04
	FLOW RATE (LPM)		10.57	11.41	12.29	13.20	14.14	15.12	16.13	17.17	18.24	19.34	20.48	22.85	26.66

XTREME-DUTY HIGH PRESSURE HOSE





CHOOSE THE RIGHT HOSE FOR THE JOB

PART #	DESCRIPTION
Working Pressure	4500 psi (310 bar), 5600 psi (386 bar), or 7250 psi (500 bar)
Temperature Rating (all sizes)	-40° to 180°F (-40° to 82°C)
Chemical Resistance	Hose cover resistant to a wide variety of solvents, acids, and bases
Weather Resistance	Hose cover has outstanding resistance to oxygen, ozone, sunlight, and general weather conditions
Electrical Properties	Conductive hose

3/4 IN XTREME-DUTY HIGH PRESSURE HOSE

PART #	PART # DESCRIPTION						
H77550	3/4 in x 50 ft (6.4 mm x 15 m) FBE Xtreme-Duty High Pressure Hose; Maximum Working Pressure: 7250 psi (500 bar)						

ELBOW FITTING



PART #	DESCRIPTION
100840	7500 psi (517 bar) 1/4 npt (m) x 1/4 npt (f), Street 90
164259	7250 psi (500 bar) 3/8 npt (m) x 1/4 npt (f), Street 90
155699	7250 psi (500 bar) 3/8 npt (m) x 3/8 npt (f), Street 90
166999	7250 psi (500 bar) 1/2 npt (m) x 1/4 npt (f), Street 90
158683	7250 psi (500 bar) 1/2 npt (m) x 1/2 npt (f), Street 90
15M987	7250 psi (500 bar) 1/2 npt (m) x 1/2 npt (f), Street 60
166590	7250 psi (500 bar) 3/4 npt (m) x 3/4 npt (f), Street 90

NIPPLE



PART #	DESCRIPTION
503086	5000 psi (345 bar) 1 npt (m) x 1/2 npt (m), 2-1/8" Reducing, Hex SST
15R232	6600 psi (455 bar) 3/4 npt (m) x 1/2 npt (m), 2" Reducing, Hex SST
171439	6000 psi (455 bar) 1 npt (m) x 3/4 npt (m), 2" Reducing, Hex SST
166606	7000 psi (483 bar) 3/4 npt (m) x 3/8 npt (m), 4-1/2" Reducing, Hex
166846	7250 psi (500 bar) 1/4 npt (m) x 1/4 npsm (m), 1-3/16" Reducing, Hex SST
164672	7250 psi (500 bar) 3/8 npt (m) x 1/4 npsm (m), 2-3/4" Reducing, Hex
156849	7250 psi (500 bar) 3/8 npt (m) x 3/8 npt (m), 1-1/2" Reducing, Hex
156850	7250 psi (500 bar) 3/8 npt (m) x 3/8 npt (m), 2-1/2" Reducing, Hex
160790	7250 psi (500 bar) 3/8 npt (m) x 3/8 npt (m), 3-5/8" Reducing, Hex
158979	7250 psi (500 bar) 1/2 npt (m) x 3/8 npt (m), 2-3/4" Reducing, Hex
156877	7250 psi (500 bar) 1/2 npt (m) x 1/2 npt (m), 2-1/2" Reducing, Hex
157129	7250 psi (500 bar) 3/4 npt (m) x 3/8 npt (m), 3-1/4" Reducing, Hex
16R883	7250 psi (500 bar) 3/4 npt (m) x 1/2 npt (m), 2" Reducing, Hex SST
17J816	7250 psi (500 bar) 3/4 npt (m) x 3/4 npt (m), 2-1/2" Reducing, Hex SST
160032	7250 psi (500 bar) 3/4 npt (m) x 3/4 npt (m), 1-7/8" Reducing, Hex
175013	7250 psi (500 bar) 3/4 npt (m) x 3/4 npt (m), 2-1/2" Reducing, Hex
162449	7400 psi (510 bar) 1/2 npt (m) x 1/4 npt (m), 1-5/8" Reducing, Hex
159239	7400 psi (510 bar) 1/2 npt (m) x 3/8 npt (m), 1-5/8" Reducing, Hex
158491	7400 psi (510 bar) 1/2 npt (m) x 1/2 npt (m), 1-5/8" Reducing, Hex
162453	7500 psi (514 bar) 1/4 npt (m) x 1/4 npsm (m), 1-1/5" Reducing, Hex
156971	7500 psi (514 bar) 1/4 npt (m) x 1/4 npt (m), 1-3/8" Reducing, Hex
196181	7500 psi (514 bar) 1/4 npt (m) x 1/4 npsm (m), 1-1/5" Reducing, Hex Nickle
164856	8000 psi (552 bar) 3/8 npt (m) x 1/4 npsm (m), 1-5/8" Reducing, Hex
192593	8000 psi (552 bar) 3/4 npt (m) x 1/2 npsm (m), 2-3/4" Reducing, Hex SS

UNIONS



PART #	DESCRIPTION
114339	5000 psi (345 bar), 1/4 npt (m) x 1/4 npsm (f), SST
156172	5000 psi (345 bar), 3/4 npt (f) x 3/4 npt (f)
113344	5500 psi (380 bar), 3/4 npt (f) x 1/2 npt (m)
155653	6000 psi (455 bar), 1/2 npt (f) x 1/4 npt (f)
207152	7250 psi (500 bar), 3/8 npt (f) x 3/8 npsm (f)
155864	7250 psi (500 bar), 1/2 npt (m) x 1/2 npsm (f)
155865	7250 psi (500 bar), 1/2 npt (f) x 1/2 npsm (f)
156173	7400 psi (510 bar), 3/8 npt (f) x 3/8 npsm (f)
159153	7500 psi (514 bar), 3/8 npt (f) x 1/4 npt (f)
157705	7500 psi (514 bar), 3/8 npsm (f) x 1/4 npt (m)
155665	7500 psi (514 bar), 3/8 npt (f) x 3/8 npsm (f)
235208	7500 psi (514 bar), 3/8 npt (f) x 3/8 npsm (f), SST
162505	7500 psi (514 bar), 1/2 npsm (f) x 3/8 npt (m),
158256	7500 psi (514 bar), 1/2 npt (m) x 3/8 npsm (f),
155570	10000 psi (690 bar), 1/4 npt (f) x 1/4 npsm (f)
156823	10000 psi (690 bar), 1/4 npt (m) x 1/4 npsm (f)

TEE FITTING

PART #	DESCRIPTION
16U937	6000 psi (455 bar) 1 in npt(m), 3/4 in npt (f), 3/8 in npt (f)
15R875	7250 psi (500 bar) 1/4 in npt(m), 1/4 in npt (f), 1/4 in npt (f)
15R874	7250 psi (500 bar) 3/8 in npt(m), 3/8 in npt (f), 3/8 in npt (f)
15R873	7250 psi (500 bar) 1/2 in npt(m), 1/2 in npt (f), 1/2 in npt (f)
17B815	7250 psi (500 bar) 3/4 in npt(m), 3/4 in npt (m), 3/8 in npt (f)

REDUCING BUSHINGS

	PART #	DESCRIPTION
	158586	6000 psi (455 bar) 1 npt (m) x 3/4 npt (f)
	159841	7250 psi (500 bar) 3/8 npt (m) x 1/4 npt (f)
9	100206	7250 psi (500 bar) 1/2 npt (m) x 1/4 npt (f)
ĸ.	121433	7250 psi (500 bar) 1/2 npt (m) x 3/8 npt (f)
	16T315	7250 psi (500 bar) 3/4 npt (m) x 1/2 npt (f)
	15R067	7250 psi (500 bar) 1 npt (m) x 1/2 npt (f)
	171439	7250 psi (500 bar) 1npt (m) x 3/4 npt (f)

COUPLING



PART #	DESCRIPTION	
113093	7250 psi (500 bar) 1/4 npt (f) x 1/4 npt (f)	
162024	7250 psi (500 bar) 3/8 npt (f) x 3/8 npt (f)	
158581	7250 psi (500 bar) 1/2 npt (f) x 1/2 npt (f)	

COUPLING ADAPTER

	PART #	DESCRIPTION		
	113093	7250 psi (500 bar) 3/8 npt (m) x 3/8 npt (f). Used for static Mixer 15E592		
	162024	7250 psi (500 bar) 3/8 npt (f) x 3/8 npsm (m)		
	158581	7250 psi (500 bar) 3/8 npt (f) x 1/4 npt (m)		

PLUG



PART #	# DESCRIPTION	
100721	7250 psi (500 bar) 1/4 npt, hex, socket, short	
101754	7250 psi (500 bar) 3/8 npt, hex, socket, short	
100361	7250 psi (500 bar) 1/2 npt, hex, socket, short	

BALL VALVES



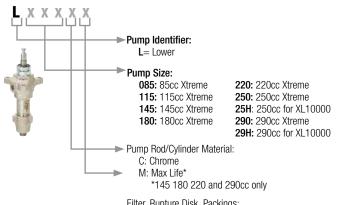
PART #	DESCRIPTION
102646	5000 psi (345 bar), 1/4 npt (m) x 1/4 npsm (f), SST
102644	5000 psi (345 bar), 3/4 npt (f) x 3/4 npt (f)
218901	5500 psi (380 bar), 3/4 npt (f) x 1/2 npt (m)
239018	6000 psi (455 bar), 1/2 npt (f) x 1/4 npt (f)
248271	7250 psi (500 bar), 3/8 npt (f) x 3/8 npsm (f)
214037	7250 psi (500 bar), 1/2 npt (m) x 1/2 npsm (f)
210657	7250 psi (500 bar), 1/2 npt (f) x 1/2 npsm (f)
238635	7400 psi (510 bar), 3/8 npt (f) x 3/8 npsm (f)
210659	7500 psi (514 bar), 3/8 npt (f) x 1/4 npt (f)
235992	7500 psi (514 bar), 3/8 npsm (f) x 1/4 npt (m)
210658	7500 psi (514 bar), 3/8 npt (f) x 3/8 npsm (f)
262739	7500 psi (514 bar), 3/8 npt (f) x 3/8 npsm (f), SST
262740	7500 psi (514 bar), 1/2 npsm (f) x 3/8 npt (m),
237303	7500 psi (514 bar), 1/2 npt (m) x 3/8 npsm (f),
237304	10000 psi (690 bar), 1/4 npt (f) x 1/4 npsm (f)

24

237304 10000 psi (690 bar), 174 fipt (i) x 174 fipsifi (i)

PUMP KITS

XTREME LOWERS



L180C2 1 is a 180cc Pump with built in filter and UHMWPE/Leather packings and standard Filter, Rupture Disk, Packings:

- 1: UHMWPE/Leather, No Filter
- 2: UHMWPE/Leather, Integral Filter
- 3: PTFE Packings, No Filter
- 4: PTFE Packings, Integral Filter
- 5: UHMWPE/Leather, Integral Filter w/Rupture Disk for King E-Series
- 6: UHMWPE/Leather No Filter w/Rupture Disk for King E-Series

ENDURANCE LOWER

Used in Contractor King Sprayers. Uses standard Xtreme packing kits shown below.

PART #	DESCRIPTION
19D951	180cc 70:1 Contractor King Lower
19D952	220cc 60:1 Contractor King Lower
19D954	290cc 45:1 Contractor King Lower



430CC DURA-FLO® LOWER

Used in with the K47xxx King Sprayers

PART #	DESCRIPTION
24W644	430cc Dura-Flow lower XL45-430 sprayers

PUMP REPAIR KITS

REPAIR KITS



UHMWPE/Leather packings. Ideal for abrasive applications. These are the standard in King sprayers.

3 -1 -3 -			
PART #	DESCRIPTION		
25D232	85cc Xtreme Pump Lower Repair Kit		
25D233 115cc Xtreme Pump Lower Repair Kit, Series G and ol 273267 115cc Xtreme Pump Lower Repair Kit, Series H and No 25D234 145cc Xtreme Pump Lower Repair Kit			
		25D235	180cc Xtreme and Endurance Pump Lower Repair Kit
		25D236 220cc Xtreme and Endurance Pump Lower Repa	220cc Xtreme and Endurance Pump Lower Repair Kit
25D237	250cc Xtreme Pump Lower Repair Kit		
25D238	290cc Xtreme and Endurance Pump Lower Repair Kit		
222848	430cc Dura-Flo Pump Lower Repair Kit		



PTFE packings. Ideal for chemical resistance and higher temps.

Ü	•	
PART #	DESCRIPTION	
25D242	85cc Xtreme Pump Lower Repair Kit	
25D243	115cc Xtreme Pump Lower Repair Kit, Series G and older	
273268	115cc Xtreme Pump Lower Repair Kit, Series H and Newer	
25D244	145cc Xtreme Pump Lower Repair Kit	
25D245	180cc Xtreme and Endurance Pump Lower Repair Kit	
25D246	220cc Xtreme and Endurance Pump Lower Repair Kit	
25D247	250cc Xtreme Pump Lower Repair Kit	
25D248	290cc Xtreme and Endurance Pump Lower Repair Kit	
222998	8 430cc Dura-Flo Pump Lower Repair Kit	

XTREME PACKING WRENCH

PART #	DESCRIPTION	
16F615	Xtreme Lower Packing Wrench	



UHMWPE/PTFE packings. Ideal for chemical resistance and durability in applications below 140°F (60°C).

and darability in applications below 1 to 1 (66 6).		
PART #	DESCRIPTION	
25D254	85cc Xtreme Pump Lower Repair Kit	
25D255	115cc Xtreme Pump Lower Repair Kit, Series G and older	
273269	115cc Xtreme Pump Lower Repair Kit, Series H and Newer	
25D256	145cc Xtreme Pump Lower Repair Kit	
25D257	180cc Xtreme and Endurance Pump Lower Repair Kit	
25D258	220cc Xtreme and Endurance Pump Lower Repair Kit	
25D259	250cc Xtreme Pump Lower Repair Kit	
25D260	290cc Xtreme and Endurance Pump Lower Repair Kit	
222845	430cc Dura-Flo Pump Lower Repair Kit	

CERAMIC BALLS

XTREME LOWER	CERAMIC PISTON BALL	CERAMIC INLET BALL
115*	111453	119264
145	111453	119264
180	111453	119264
220	118602	131271
290	117321	131271
*115 cc Spring L	l and Newer	

^{*115} cc Series H and Newer.

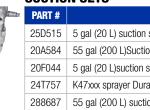
INLET BALL SPRING KITS

Use to improve change over rates in longer ball travel model. See manual 406527 NOTE: All XP Xtreme pumps include inlet springs

KIT LOWER MODELS	
245190	115cc*, 145CC, 180cc sizes
245191	220cc, 250cc, 290cc sizes

*115 cc Series H and Newer.

SUCTION SETS



	250515	5 gai (20 L) suction set for king Sprayers
	20A584	55 gal (200 L)Suction set for King Sprayers
	20F044	5 gal (20 L)suction set with 6' hose for King Sprayers
	24T757	K47xxx sprayer Dura-Flo 430cc 5 gal (20L) suction set
Ì	288687	55 gal (200 L) suction set for Legacy Xtreme Sprayers
	245176	5 gal (20 L) suction set for Legacy Xtreme sprayers
	181072	Double Wall inlet strainer
	238588	Zinc Circulation Kit for Xtreme Lowers

DESCRIPTION

HOPPERS AND FEED PUMPS*

*Feed pump kits For 55 gal (200 L) drums



PART #	DESCRIPTION
24X570	Hopper, 10 gal (38 L) SST, for King and E-King
	11 / 0 (/ / / 0
25B619	Hopper, 10 gal (38 L), SST, mounting hardware, for Contractor King
24Z834	T3 CS feed pump kit, with air regulator
256276	Monark 5:1 feed pump kit, with air & fluid connections
256255	Monark 5:1 feed pump and Twistork agitator kit, with air & fluid connections
256433	President 10:1 feed pump kit, with air & fluid connections
217382	3/4" x 10' fluid hose, with 3/4" (m) fittings
249024	1" inlet "Y" strainer w/ball valve
248970	3/4" inlet "Y" strainer w/ball valve

ACITATADE



AGITATURS			
PART #	DESCRIPTION		
256274	Twistork (Carbon Steel) drum length agitator kit w/air connections		
235534	Twistork (Stainless Steel) drum length agitator kit w/air connections		
243340	5 gal pail agitator kit with lid and mounting hardware		
25A598	Xtreme Duty Agitator, Bare		
25A599	Xtreme Duty Agitator on drum cover with handles		
25A600	Xtreme Duty Agitator on drum cover with elevator		
25A601	Xtreme Duty Agitator on drum cover with elevator and 5:1 Monark		
25A602	Xtreme Duty Agitator on drum cover with elevator and 5:1 Monark SST		
25A603	Xtreme Duty Agitator on drum cover with elevator and 10:1 President		
25A604	Xtreme Duty Agitator on drum cover with elevator and 10:1 President SST		
26C729	Expanding Blade Agitator		

DATATRAK

PART #	DESCRIPTION
24X550	DataTrak kit for XL 3400/6500/10000 motors , no runaway solenoid
24X552	DataTrak kit for XL 3400/6500/10000 motors , with runaway solenoid

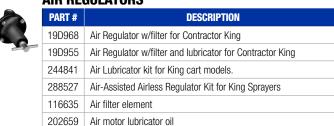


THROAT SEAL LIQUID (TSL)

PART #		DESCRIPTION	
	206994	Throat Seal Liquid, 8 oz bottle	
	206995	Throat Seal Liquid, 1 quart bottle	
	206996	Throat Seal Liquid, 1 gallon bottle	



AIR REGULATORS



FLUID FILTERS

PART # DESCRIPTION				
16V583	External Paint Outlet Filter Kit			
19D955	Poly Filter Support for integral and external filters			
244841	Carbon Steel Filter Support for integral and external filters			
224458	30 Mesh filter element - 2 Pack			
224459	60 Mesh filter element - 2 Pack			
224468	100 Mesh filter element - 2 Pack			
16G819	Xtreme Filter Cap Wrench			

HEATERS

PART #	DESCRIPTION		
245848	Viscon HP Haz-Loc 120 VAC, 2300 watts, 19.2 amps		
245862	Viscon HP Haz-Loc 200 VAC, 4000 watts, 20.0 amps		
245863	Viscon HP Haz-Loc 240 VAC, 4000 watts, 16.7 amps		
246254	Viscon HP Haz-Loc 400 VAC, 4000 watts, 10.5 amps		
245864	Viscon HP Haz-Loc 480 VAC, 4000 watts, 8.3 amps		
245867	Viscon HP Non-Hazardous 120 VAC, 2300 watts, 19.2 amps		
245868	Viscon HP Non-Hazardous 200 VAC, 4000 watts, 20.0 amps		
245869	Viscon HP Non-Hazardous 240 VAC, 4000 watts, 16.7 amps		
246276	Viscon HP Non-Hazardous 400 VAC, 4000 watts, 10.5 amps		
245870	Viscon HP Non-Hazardous 480 VAC, 4000 watts, 8.3 amps		
24W248	Viscon HF Haz-Loc 240 VAC, 5400 watts, 22.5 amps		
26C476	Viscon HF Haz-Loc 480 VAC, 5400 watts, 11.3 amps		
24P016	Viscon HF Non-Hazardous 240 VAC, 5400 watts, 22.5 amps		

HEATER MOUNTING KIT

PART #	DESCRIPTION	
17V573 Heater Mounting Kit for King and E-King		
18F785 Heater Mounting Kit for Contractor King		

26C475 Viscon HF Non-Hazardous 480 VAC, 5400 watts, 11.3 amps

HAZ-LOC POWER CABLES

PART #	DESCRIPTION		
24Z267	Cable assembly, with 1 gland 8m*		
24Z268 Cable assembly, with 1 gland 15m*			
24Z269 Cable assembly, with 1 gland 30m* 24Z271 Cable assembly, with 2 glands 8m* 24Z272 Cable assembly, with 2 glands 15m* 24Z273 Cable assembly, with 2 glands 30m*			
		121171	Cable insert for non-hazardous locations only, no cable

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KING SPRAYER SPECIFICATIONS

KING SPRAYER SPECIFICATIONS







		CONTRACTOR KING 45:1	CONTRACTOR KING 60:1	CONTRACTOR KING 70:1
MODEL	Part Number	279005 Contractor King 45:1 (bare) 279006 Contractor King 45:1 (complete) 279007 Contractor King 45:1 (big 150)	279010 Contractor King 60:1 (bare) 279011Contractor King 60:1 (complete) 279012 Contractor King 60:1 (big 150)	279013 Contractor King 70:1 (bare) 279014 Contractor King 70:1 (complete) 279022 Contractor King 70:1 (big 150)
	Air Motor	XL 6500cc	XL 6500cc	XL 6500cc
	Pump Displacement	290cc	220cc	180cc
S	Pump Type	Endurance	Endurance	Endurance
	Packing	UHMWPE/Leather	UHMWPE/Leather	UHMWPE/Leather
IFIC/	Maximum Input Air Pressure Line	100 psi (7 bar)	100 psi (7 bar)	100 psi (7 bar)
SPEC	Max Working Pressure	4500 psi (310 bar)	6000 psi (414 bar)	7250 psi (500 bar)
CAL :	Max Flow Rate @ 60 Cycles/min	4.6 gpm (17.4 lpm)	3.4 gpm (12.9 lpm)	2.9 gpm (11 lpm)
TECHNICAL SPECIFICATIONS	Compressor	User-supplied air compressor required. Minimum compressor rating of 50 dfm at 100 psi per 1 gpm sprayed	User-supplied air compressor required. Mini- mum compressor rating of 60 dfm at 100 psi per 1 gpm sprayed	User-supplied air compressor required. Minimum compressor rating of 70 dfm at 100 psi per 1 gpm sprayed
	Weight	145 lb	140 lb	135 lb
≣%o	Gun	Silver Plus	Silver Plus HP	Silver Plus HP
	Tip	XHD519	XHD519	XHD519
COMPLETE Packages Included	Hoses	Xtreme Duty 4500 psi 3/8 in hose, 1/4 in whip	Xtreme Duty 7250 psi 3/8 in hose, 1/4 in whip	Xtreme Duty 7250 psi 3/8 in hose, 1/4 in whip
AL	Sprayer Manual	3A9121	3A9121	3A9121
MANUAL	Materials Sprayed	Primers, polyurethane top coats, Zinc coatings, Glass filled epoxies	High Solids, Mastics, Epoxies, Coal Tar, Silicone	High Solids, Mastics, Epoxies, Coal Tar, Silicone



		KING XL30-220	KING XL40-180
MODEL	Part Number	K30FH0 XL30 Heavy Duty Cart (bare) K30FW0 XL30 Wall Mount (bare) K30FH1 XL30 Heavy Duty Cart (complete) K30FW1 XL30 Wall Mount (complete	K40FH0 XL40 Heavy Duty Cart (bare) K40FW0 XL40 Wall Mount (bare) K40FH1 XL40 Heavy Duty Cart (complete) K40FW1 XL40 Wall Mount (complete)
	Air Motor	XL 3400cc	XL 3400cc
	Pump Displacement	220cc	180cc
ONS	Pump Type	Xtreme	Xtreme
CAT	Packing	UHMWPE/Leather	UHMWPE/Leather
	Max input Air Pressure	100 psi (7 bar)	100 psi (7 bar)
T SP	Max Working Pressure	3150 psi (217 bar)	3800 psi (262 bar)
NICA	Max Flow Rate @ 60 Cycles/min	3.4 gpm (12.9 lpm)	2.9 gpm (11 lpm)
TECHNICAL SPECIFICATIONS	Compressor	User-supplied air compressor required. Minimum compressor rating of 40 dfm at 100 psi per 1 gpm sprayed	User-supplied air compressor required. Minimum compressor rating of 45 dfm at 100 psi per 1 gpm sprayed
e ا	Gun	XTR5+	XTR5+
	Tip	XHD519	XHD519
COMPLETE Packages Included	Hoses	Xtreme Duty 4500 psi 3/8 in hose, 1/4 in whip	Xtreme Duty 4500 psi 3/8 in hose, 1/4 in whip
_	Sprayer Manual	3A5422	3A5422
MANUAL	Materials Sprayed	Primers, polyurethane top coats, Zinc coatings, Glass filled epoxies	Primers, polyurethane top coats, Zinc coatings, Glass filled epoxies

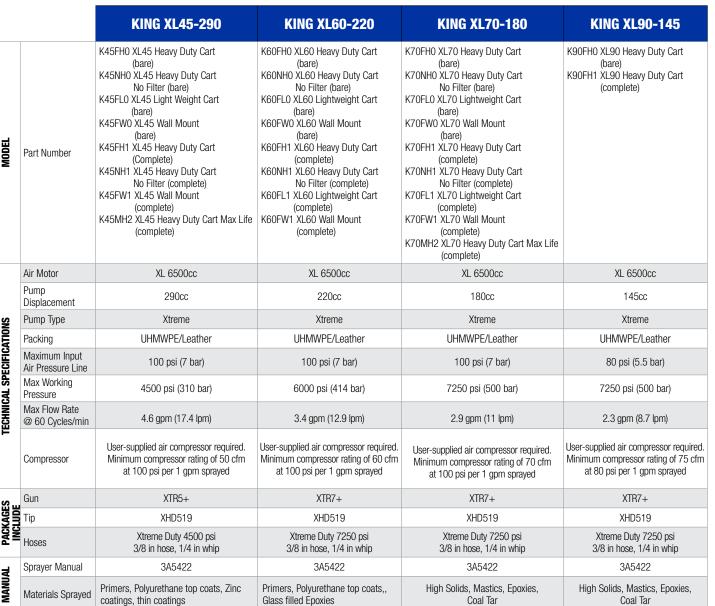
AIR-ASSISTED AIRLESS XL3400 PACKAGES:

PART #	MODEL	INCLUDES
287975	King XL30-220 Air-assisted Airless spray package*	Package includes atomization air regulator, 1/4 in. x 50 ft. (15m) spray line, 1/4 in. x 50 ft. airline, G40 spray gun with LTX tip of choice
287976	King XL40-180 Air-assisted Airless spray package*	Package includes atomization air regulator, 1/4 in. x 50 ft. (15m) spray line, 1/4 in. x 50 ft. airline, G40 spray gun with LTX tip of choice

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CONTRACTOR KING SPRAYER SPECIFICATIONS





KING HEAVY FLUID PACKAGES

PART #	MODEL	INCLUDES
26C891	King XL70-180 Heavy-fluid 2 gun spray package	XHF™ Gun, 1/2 in x 50 ft Hoses, 3/8 in x 6 ft Whip Hoses, XHD429 Spray Tips, 10 gal SST Hopper
26C349	King XL70-180 Heavy-fluid Big 250 package	XHF Gun, 3/4 in x 200 ft Hose, 1/2 in x 50 ft Hose, Whip Hose, XHD531 Spray Tips, 10 gal SST Hopper



		KING XL45-430	KING XL70-290	KING XL80-250
MODEL	Part Number	K47FH0 XL45 Heavy Duty Cart (bare) K47FH1 XL45 Heavy Duty Cart (complete)	K71FH0 XL70 Heavy Duty Cart (bare) K71NH0 XL70 Heavy Duty Cart No Filter (bare) K71FH1 XL70 Heavy Duty Cart complete) K71NH1 XL70 Heavy Duty Cart No Filter (complete)	K82FH0 XL80 Heavy Duty Cart (bare) K82FH1 XL80 Heavy Duty Cart (complete)
	Air Motor	XL 10000cc	XL 10000cc	XL 10000cc
	Pump Displacement	430cc	290сс	250cc
S S	Pump Type	Dura Flo	Xtreme	Xtreme
ATI0	Packing	UHMWPE/Leather	HMWPE/Leather	UHMWPE/Leather
TECHNICAL SPECIFICATIONS	Maximum Input Air Pressure Line	100 psi (7 bar)	100 psi (7 bar)	90 psi (7 bar)
CAL SP	Max Working Pressure	4500 psi (310 bar)	7250 psi (500 bar)	7250 psi (500 bar)
ECHNI	Max Flow Rate @ 60 Cycles/min	6.7 gpm (25.4 lpm)	4.6 gpm (17.4 lpm)	4.0 gpm (15.2 lpm)
F	Compressor	User-supplied air compressor required. Minimum compressor rating of 50 dfm at 100 psi per 1 gpm sprayed	User-supplied air compressor required. Minimum compressor rating of 75 cfm at 100 psi per 1 gpm sprayed	User-supplied air compressor required. Minimum compressor rating of 775 cfm at 90 psi per 1 gpm sprayed
بري	Gun	XTR5+	XTR7+	XTR7+
	Tip	XHD519	XHD519	XHD519
COMPLETE Packages Include	Hoses	Xtreme Duty 4500 psi 3/8 in hose, 1/4 in whip	Xtreme Duty 7250 psi 3/8 in hose, 1/4 in whip	Xtreme Duty 7250 psi 3/8 in hose, 1/4 in whip
甘	Sprayer Manual	334645	334645	334645
MANUAL	Materials Sprayed	Primers, polyurethane top coats, Zinc coatings, Glass filled epoxies	High Solids, Mastics, Epoxies, Coal Tar, Silicone	High Solids, Mastics, Epoxies, Coal Tar, Silicone

KING HEAVY FLUID PACKAGES

PART #	MODEL	INCLUDES
24X593	King XL70-290 Heavy-fluid spray package	XHF Gun, 3/4 in x 50 ft Hoses, 1/2 in x 25 ft Whip Hoses, XHD429 Spray Tips, 10 gal SST Hopper
24X594	King XL80-250 Heavy-fluid spray package	XHF Gun, 3/4 in x 50 ft Hoses, 1/2 in x 25 ft Whip Hoses, XHD429 Spray Tips, 10 gal SST Hopper
26C892	King XL70-290 Heavy-fluid 2 gun spray package	2 XHF Guns, 1/2 in x 50 ft Hoses, 3/8 in x 6 ft Whip Hoses, XHD431 Spray Tips, 10 gal SST Hopper
26C350	King XL70-290 Heavy-fluid Big 250 package	XHF Gun, 3/4 in x 200 ft Hoses, 1/2 in x 50 ft Hose, Whip Hose, XHD531 Spray Tips, 10 gal SST Hopper









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		HAZARDOUS LOCATIONS: ATEX, IECEX, FM-US, FM-CA		NON-HAZARDOUS LOCATIONS:	
		E50	E60	E 60	E70
MODEL	Part Number	273252 E50 Heavy Duty Cart, (Complete) 273246 E60 Heavy Duty Cart, (Complete) 273752 E60 Heavy Duty Cart, (Complete) 273746 E70 Heavy Complete 273253 E50 Heavy Duty Cart, (Bare) 273247 E60 Heavy Duty Cart, (Bare) 273753 E60 Heavy Duty Cart, (Bare) 273747 E70 Heavy Cart, (Bare) 273254 E50 Lightweight Cart, (Complete) 273248 E60 Lightweight Cart, (Complete) 273754 E60 Lightweight Cart, (Complete) 273748 E70 Lightweight Cart, (Complete) 273255 E50 Lightweight Cart, (Bare) 273249 E60 Lightweight Cart, (Bare) 273755 E60 Lightweight Cart, (Bare) 273750 E70 Wall Mount, (Complete) 273256 E50 Wall Mount, (Complete) 273750 E70 Wall (Complete) 273750 E70 Wall (Complete)		273748 È70 Lightweight Cart, (Complete) 273749 E70 Lightweight Cart, (Bare) 273750 E70 Wall Mount, (Complete) 273751 E70 Wall Mount, (Bare)	
	Pump Displacement	145cc	115cc	145cc	115cc
	Pump Type	Xtreme	Xtreme	Xtreme	Xtreme
NS	Packing	UHMWPE/Leather	UHMWPE/Leather	UHMWPE/Leather	UHMWPE/Leather
TECHNICAL SPECIFICATIONS	Maximum Stall Pressure	4500 psi (310 bar, 31.0 MPa)	6000 psi 415 bar, 41.5 MPar)	6000 psi (415 bar, 41.5 MPar)	7250 psi (500 bar, 50.0 MPar)
	Maximum Tip Size	0.021 in (0.53 mm)	0.023 in (0.58 mm)	0.023 in (0.58 mm)	0.023 in (0.58 mm)
	Flow Rate @ Pressure	0.6 gpm (2.3 lpm) @ 4000 psi (276 bar, 27.6 MPa)	0.7 gpm (2.7 lpm) @ 5000 psi (350 bar, 35.0 MPa)	0.6 gpm (2.3 lpm) @ 4000 psi (276 bar, 27.6 MPa)	0.7 gpm (2.7 lpm) @ 5000 psi (350 bar, 35.0 MPa)
ECHI	Input Power	Single Phase 50/60Hz: - 100 - 120V (25A); or 200 - 240V (15A)		Single Phase 50/60Hz: - 100 - 120V (30A); or 200 - 240V (20A)	
	Operating Temp Range	23°F to 120°F (-5°C to 50°C)		23°F to 120°F (-5°C to 50°C)	
	Sound Pressure	<80 dB (A)		<80 dB (A)	

E-KING HEAVY FLUID PACKAGES

PART #	MODEL	INCLUDES
273262	E60 Haz-Loc Package	XHF Gun, 1/2 in x 50 ft Hose, 3/8 in x 6 ft Whip Hose, 10 Gal SST Hopper
273264	E50 Haz-Loc Package	XHF Gun, 1/2 in x 50 ft Hose, 3/8 in x 6 ft Whip Hose, 10 Gal SST Hopper
273762	E70 Non Haz-Loc Package	XHF Gun, 1/2 in x 50 ft Hose, 3/8 in x 6 ft Whip Hose, 10 Gal SST Hopper
273764	E60 Non Haz-Loc Package	XHF Gun, 1/2 in x 50 ft Hose, 3/8 in x 6 ft Whip Hose, 10 Gal SST Hopper

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No other spray equipment company retains total control over as many of the individual part manufacturing processes as Graco. While others outsource the manufacturing of a large number of components to third parties, and even outsource subassembly processes in some cases, Graco remains committed to doing nearly all of these activities ourselves and within our own facilities. This is how we can ensure the highest quality and consistency in both performance and life.





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WARRANTY

Graco warrants all equipment manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale by an authorized Graco distributor to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve (12) months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

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