



HEAVY-DUTY
CORDLESS AIRLESS SPRAYER
Material Spray Guide



MATERIAL NAME	MATERIAL TYPE	RATIO	SETTING RECOMMENDED	TIP SIZE RECOMMENDED	THINNING RECOMMENDED	NOTES
International Intergard 345	Epoxy	4:1	4	.015 - .019	No	70% Solids
International Intergard 475HS	Epoxy	3:1	4	.015 - .019	No	80% Solids
International Interseal 670HS	Epoxy	5.67:1	4	.017 - .021	No	82% Solids
International Intershield 300V	Epoxy	1:1	3	.017 - .021	No	63% Solids
International Interthane 990	Polyurethane	6:1	2	.011 - .015	No	57% Solids
Interzinc 22	Zinc*	Kit	See Note	See Note	See Note	Not Recommended for use with HD

Notes

Settings are based on smallest tip shown, at start of material pot-life, without a filter. Larger tips may require different settings.

Consult your distributor, material supplier or material data sheets for specific setup/application recommendations including sweat time, filter size and cleaning/thinning materials

Materials tested at 77° F (25° C). Material thinning, Tip Size and Spray Setting recommendations may differ at other temperatures

* = This material requires thorough mixing and immediate spraying. Constant spraying without stoppage is recommended or packout may occur.

Some materials containing abrasive materials (such as zinc and flake-filled) may cause accelerated pump wear

10/6/15

Disclaimer: The information and recommendations are based upon Graco Inc. testing. Such information and recommendations set forth herein are subject to change and pertain to the materials offered at the time of publication.