

Various Manufacturers

Material Spray Guide

MATERIAL (MFR) NAME	MATERIAL TYPE	RATIO	SETTING RECOMMENDED	TIP SIZE RECOMMENDED	THINNING RECOMMENDED	NOTES
Gaco S2000	Solvent-free Silicon	Single	6	.017	No	100% Silicon
Hydro-Pox 420 (Hydro-Pox)	Epoxy	1:1	4	.021 - .027	Heat to 120° F	100% Solids
Jotamastic 87 (Jotun)	Epoxy Mastic	5.5:1	6	.017	No	82% Solids
Libert Cryltane AC Satin 9005	Epoxy Topcoat	9:1	3	.013 - .019		63% Solids
Nullfire System S S707-60	WB Intumescent	Single	8	.017	Thin 5%	72% Solids
PowerCoat 2K SL Floor	Epoxy	1:1	3	.015 - .017		100% Solids
PowerCoat MonoSeal	Zinc	Single	See Note	See Note	See Note	Not Recommended for use with HD
PowerCoat 3 in 1 Rubberized	Rubberized	Single	6	.015	Thin 10%	50% Solids
Premier Coating System PCS #1100	Modified Polysulfide Epoxy	1:1	8	.015 - .017	No	100% Solids
Sewergard No 210X (Sauereisen)	Epoxy	3:1	9	.019	No	100% Solids
Techno Guard ThermoCoat 3	WB Intumescent	Single	3	.014 - .017	No	

Notes

Settings are based on smallest tip shown, at start of material pot-life, without a filter. Larger tips may require different settings.
 Consult your distributor, material supplier or material data sheets for specific setup/application recommendations including sweat time, filter size and cleaning/thinning materials
 Materials tested at 77° F (25° C). Material thinning, Tip Size and Spray Setting recommendations may differ at other temperatures
 * = This material requires thorough mixing and immediate spraying. Constant spraying without stoppage is recommended or packout may occur.
 Some materials containing abrasive materials (such as zinc and flake-filled) may cause accelerated pump wear

10/6/15

Disclaimer: The information and recommendations are based upon Graco Inc. testing. Such information and recommendations set forth herein are subject to change and pertain to the materials offered at the time of publication.