T1,T2,T3 & T4 Transfer Pumps



Proven Pumping Technology



Engineered for higher output, better performance and great value

- ProConnect feature for simple drum removal and faster change-out
- Easily handle higher viscosity materials even in cold conditions
- High-output pumps get the job done faster
- Designed for easy maneuverability and handling, easy maintenance & low noise
- Affordable options meeting your business and performance needs

Experience transfer efficiency with the T3 pump

The T3 Transfer Pump combines Graco's proven Merkur[®] air-motor and popular T2 stainless steel lower. The T3 is a 3:1 ratio pump – using less air pressure to provide the same fluid pressure required. The T3 pump is rated for a continuous output of 17 lpm, allowing enough flow to easily keep up with Graco's biggest proportioner, the Reactor H-50.

- Easier to maneuver The overall height of the T3 is 9.4 cm less above the drum than the T2, making it easier to remove from the drum inside a spray rig.
- Studies show the T3 Transfer Pump is approx. 3x quieter than the T2 Transfer Pump.
- Less maintenance the Merkur air motor is based on air pilot valve technology. The air motor switching is completely pneumatic. This differs from T1 and T2 Transfer Pumps, which use a mechanical reversing mechanism in the air motor.

Quickly connect & disconnect the air motor from the new T4 Transfer Pump

The T4 is a 3:1 ratio pump with ProConnect technology – allowing you to quickly connect and disconnect the air motor from the pump lower. The T4 Transfer Pump combines Graco's proven Merkur® air-motor and carbon steel pump lower.

- Quick Transfer Between Drums quickly change to a new drum of material without the mess of dripping chemical by using multiple pump lowers.
- Easier to Maneuver easily transfer the T4 pump between drums by quickly disconnecting the air motor from the lower before transferring. This makes the pump lighter weight and reduces the necessary ceiling height of your rig.
- Eliminate Downtime get up and running quickly when your pump lower requires maintenance by having a spare pump lower that can easily be installed.



Rely on the robust and cost effective T1 & T2 pumps

- Less maintenance The O-ring seal design is more durable and longer-lasting than those of competitors for longer spraying up-time and less time spent on maintenance
- Lower pressure drops with higher viscosity materials at any ambient temperature
- Maintain performance in working environments; less drops in inlet pressure with higher viscosity materials in any climate condition
- Provide consistent feed pressures and flow rates for dependable results

Technical Specifications

	Part Number	Ratio	Maximum Output – Continuous	Maximum Input – Air Pressure	Maximum Output – Fluid Pressure	Maximum Ambient Temperature	Maximum Fluid Temperature	Weight	Height	Manual Number	Wetted Materials
T1	256200	2:1	9.5 lpm (2.5 gpm)	12 bar (180 psi, 1.2 MPa)	25 bar (360 psi, 2.5 MPa)	49°C (120°F)	88°C (190°F)	8.4 kg	131 cm (51.5 in)	312766	Stainless Steel
T2	295616	2.25:1	19 lpm (5.0 gpm)	12 bar (180 psi, 1.2 MPa)	28 bar (405 psi, 2.8 MPa)	49°C (120°F)	88°C (190°F)	9.5 kg	137 cm (54 in)	311882	Stainless Steel
Т3	26A304	3:1	17 lpm (4.5 gpm)	6.8 bar (100 psi, 0.68 MPa)	21.7 bar (315 psi, 2.17 MPa)	49°C (120°F)	88°C (190°F)	10 kg	128 cm (50.3 in)	3A5180	Stainless Steel
Т3	24Z834	3:1	17 lpm (4.5 gpm)	6.8 bar (100 psi, 0.68 MPa)	21.7 bar (315 psi, 2.17 MPa)	49°C (120°F)	88°C (190°F)	10 kg	128 cm (50.3 in)	3A5180	Carbon Steel
T4	26D001	3:1	17 lpm (4.5 gpm)	6.8 bar (100 psi, 0.68 MPa)	21.7 bar (315 psi, 2.17 MPa)	49°C (120°F)	88°C (190°F)	11 kg	126 cm (49.8 in)	3A8502	Carbon Steel

Ordering Information

T1 TRANSFER PUMP

256200	Graco T1 2:1 Transfer Pump
247955	Two Graco T1 2:1 Transfer Pumps, air supply kit,
	3 m x 19 mm (10 ft x 3/4 in) supply hose and fittings
247956	Two Graco T1 2:1 Transfer Pumps and 3 m x 19 mm
	(10 ft x 3/4 in) supply hose

T2 TRANSFER PUMP

295616	Graco T2 2.25:1 Transfer Pump
246081	Two Graco T2 2.25:1 Transfer Pumps, air supply kit,
	3 m x 19 mm (10 ft x 3/4 in) supply hose and fittings
246898	Two Graco T2 2.25:1 Transfer Pumps and 3 m x 19 mm
	(10 ft x 3/4 in) supply hose

T3 – STAINLESS STEEL

26A304	T3 pump

24Z988 T3 pump package includes 2 pumps and fluid supply kit24Z987 T3 pump package includes 2 pumps, fluid supply kit and air hose kit

T3 – CARBON STEEL

24Z834	T3 pump
25D296	T3 pump package includes 2 pumps and fluid supply kit
25D295	T3 pump package includes 2 pumps, fluid supply kit and
	air hose kit

T4 – CARBON STEEL

26D001	T4 Pump		
26D002	Pump Package: 2 pumps and fluid supply kit		
26D003	Pump Package: 2 pumps, fluid supply kit, air hose kit,		
	and desiccant dryer kit		
273295	Kit, Pump Lower		

SUPPLY PUMP ACCESSORIES

246419	208L (55 gal) feed pump tube with inlet ball check
246477	19mm (3/4 in) bung return tube with air dryer port
246483	Air distribution kit, 8.4 bar (120 psi, 0.84 MPa) for two feed pumps
	and a Fusion gun
247616	Desiccant dryer kit
246978	Reactor manifold circulation kit with return tubes, return fluid lines
	and dryers
15C381	Desiccant replacement





ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

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All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Graco is certified ISO 9001.

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