ProMix™ 2KS
Two-Component Electronic Proportioning System
Introducing Graco’s new line of electronic proportioners!

ProMix® 2KS offers precise and reliable electronic proportioning for a broad range of solventborne, waterborne, and acid catalyzed materials. From entry level to upgraded applications, the ProMix 2KS provides flexibility and increased efficiency. With outstanding performance in one easy-to-use design, let ProMix 2KS enhance your finishing operation today.

Features
- Manual and automatic configurations
- Intrinsically safe fluid panels allow for integration into hazardous areas
- Single- or multi-colour and catalysts
- Accurate ratio assurance for superior finish quality
- Simple programming allows fast set-up and efficient process control
- Advanced web interface provides consolidated system management and reporting

Key Materials
- Solventborne epoxies and polyurethanes
- Waterborne epoxies and polyurethanes
- Acid catalyzed materials

Why Electronic Proportioning?
- Offers the highest degree of ratio assurance
- Provides critical process variable feedback
- Built in system safeguards
- Effective colour change solution
- Efficient material tracking and reporting
ProMix 2KS is available in a variety of system level configurations. Each one includes an EasyKey™ display along with a Smart Fluid Panel. Colour and catalyst change is easily integrated with a plug-and-play control module and valves.

Use up to 30 colours and 4 catalysts.

1. Manual Wall Panel

Manual systems benefit from an additional Remote Operator Station that allows fingertip control inside the spray booth.

2. Automatic Wall Panel

Optional flow control is cleanly integrated without incorporating a mixed material line meter. Pressure and flow loops provide fast step changes with superior closed loop control.

3. Automatic RoboMix Panel

This fluid panel can be easily integrated near the spray gun for a shorter mixed material line, faster colour changes and less waste. Also available with flow control.
EasyKey™ Display

Easy Operation

The independent touch pad keeps contaminants off the screen while the large keys allow for easy data entry.

Graco’s EasyKey user interface offers simple navigation, multiple language capabilities and a high degree of reliability. The large LCD display screen is simple to read and operate during machine set up and process monitoring.

EasyKey with Display

EasyKey without Display

Network multiple ProMix 2KS systems to a single EasyKey with display
Remote Operator Station

Convenient Control

Perform all proportioning functions without leaving the spray booth.

The remote operator station can be mounted inside the spray booth or near the operator for quicker response times. The station offers easy-to-use controls for mixing, standby, purging, reading/clearing alarms, inputting job complete and recipe select functions.
Wall & RoboMix Fluid Panel Features

Productive Panels
Intrinsically safe fluid panels offer increased proportioning and flushing functionality, resulting in improved process performance.

Versatile Dosing
Multiple sequential dose sizes allow the system to meet a broad range of applications without sacrificing performance and quality. Dynamic dosing provides additional proportioning technology to meet unique applications needs.

On-Ratio Performance
Volume based dosing provides exceptional ratio accuracy across varying flow rates or gun triggering conditions. On-the-fly monitoring and compensation enhance performance and finish quality.

Consistent Mix Quality
Optimized mix chamber hardware, along with high-speed processors and dispense valves, generate precise performance and consistent, high quality mixed material.

Fast Colour Change with Reduced Waste
New fluid manifold design reduces material volume and streamlines fluid porting for cleaner flushing. Manifold dump valves allow simultaneous purging and loading – reducing colour change time and providing better waste containment.

Wall Panel
- Up to 30:1 mix ratio for a variety of applications
- Up to 275.6 bar (4000 psi) working pressure for single colour and catalyst, supports all spray technologies
- Supports two manual spray guns and gun flush boxes

RoboMix
- Up to 30:1 mix ratio for a variety of applications
- Up to 17.2 bar (250 psi) working pressure
- Lightweight, compact design allows easier integration closer to the spray gun
- Can be interfaced with manual spray guns
**Fluid Manifold**

1. **Dispense Valves**
   Remove high speed cartridge style valves without disconnecting fluid lines for easier serviceability.

2. **Manifold Flush Valves**
   Flush mixed material without wasting premixed resin and catalyst. Add a third valve to the resin side for enhanced flushing, especially with waterborne materials.

3. **Shutoff and Sample Valves**
   Ensure accurate volume measurements for meter calibrations and ratio checks with positive shutoff and convenient sampling.

4. **Integration Chamber**
   (25 cc shown)
   Accommodate a wide range of hardware to support multiple dose size options. Optimizes fluid manifold for particular application needs.

5. **Fluid Porting**
   Compact, low volume design with no material dead spots, provide faster flushing time and less waste.
Complete Your System!

Today’s demanding applications require more than just precise and reliable proportioning from a ProMix 2KS. Graco offers a variety of flow meter technologies and accessories that will further enhance your finishing operation.

Flow Meters
- Complete line of spur gear, helical gear, and non-intrusive Coriolis meters
- Supports a broad range of material types and physical characteristics

Intrinsically Safe Colour and Catalyst Change Module
- Provides easy and flexible installation without running long pneumatic lines
- Accommodates future colour and catalyst needs with upgradable module

Gun Flush Box
- Automated flushing system for manual spray guns
- Eliminates manual gun triggering for more accurate flushing and filling, and less waste

Integrated Flow Control
- Eliminates a long pneumatic control line and associated lag with intrinsically safe control module
- Produces quick responses and superior process control with on-board electronics and control hardware
- Provides accurate and consistent flow control for increased material savings

Advanced Web Interface
- Perform quick and easy system configuration and recipe set-up
- Offers convenient process monitoring and streamlines data gathering and reporting
- Manages operations more efficiently by networking multiple ProMix 2KS systems to a single PC

Communication Gateway
- Provides network integration for automatic systems
- Offers integration flexibility with multiple protocol capabilities
- Reduces installation time with quick plug-and-play set up
Technical Specifications

Maximum working air pressure ................................................................. 7 bar (100 psi)
Air supply .................................................................................................. 5.2 to 7 bar (75 to 100 psi)
Air filtration
  Air logic (Graco supplied) ......................................................................... 5 micron
  Air purge (user supplied) ........................................................................... 30 micron clean/dry
  Air for atomizing (user supplied) ............................................................... minimum of 30 micron clean/dry
Mix ratio range
  Sequential dosing .................................................................................... 0.1:1 to 50:1
  Dynamic dosing ...................................................................................... 0.1:1 to 30:1
Ratio accuracy ........................................................................................ 0.1% to ±1% minimum (user selectable)
Fluids handled ........................................................................................ one or two component: solvent and waterborne paints;
  polyurethanes; epoxies; acid catalyzed varnishes; moisture sensitive isocyanates
Flow control regulator ............................................................................. 1.3 bar (200 psi)
Sound power level .................................................................................... below 85 dBA
Sound pressure level ............................................................................... below 70 dBA
External power supply requirements ........................................................ 85-250 Vac, 50/60 Hz. 2 amps maximum draw, 15 amp maximum circuit breaker required, 8 to 14 AWG power supply wire gauge
Operating temperature range ................................................................. 5 to 50°C (41 to 122°F)
Noise level
  Sound pressure level ............................................................................... below 70 dBA
  Sound power level ................................................................................ below 85 dBA
Wetted parts ........................................................................................... 303 SST, 304 SST, PTFE, perfluoroelastomer, tungsten carbide with nickel binder
Weight
  EasyKey display ..................................................................................... 9.8 kg (21.75 lb)
  Remote operator station .......................................................................... 0.43 kg (0.95 lb)
  Wall fluid panel (no meters) .................................................................. 0.27 kg (0.6 lb)
  RoboMix fluid panel (G250 meters included) ........................................... 4.3 kg (9.5 lb)
  Flow control regulator ........................................................................... 1.8 kg (4 lb)
Approved for hazardous locations ......................................................... US and Canada - class 1 Div 1 Group D T3 / Europe - Zone 0 Ex ia IIA T3/ATEX II2G T3
Environmental condition rating ............................................................... Indoor use, pollution degree (2), installation category II

Flow meters:

<table>
<thead>
<tr>
<th>METER TYPE</th>
<th>MAX PRESSURE</th>
<th>FLOW RANGE</th>
<th>VISCOSITY</th>
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<tbody>
<tr>
<td>G250</td>
<td>Spur Gear</td>
<td>17.2 bar (250 psi)</td>
<td>75-3800 cc/min</td>
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<tr>
<td>G250HR</td>
<td>Spur Gear</td>
<td>17.2 bar (250 psi)</td>
<td>38-1900 cc/min</td>
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<tr>
<td>G3000</td>
<td>Spur Gear</td>
<td>275 bar (4000 psi)</td>
<td>75-3800 cc/min</td>
</tr>
<tr>
<td>G3000HR</td>
<td>Spur Gear</td>
<td>275 bar (4000 psi)</td>
<td>38-1900 cc/min</td>
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<tr>
<td>HG6000</td>
<td>Helical Gear</td>
<td>413 bar (6000 psi)</td>
<td>50-7500 cc/min</td>
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<tr>
<td>1/8&quot; Coriolis Single Tube</td>
<td>158 bar (2300 psi)</td>
<td>50-3800 cc/min</td>
<td>50-3800 cc/min</td>
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<tr>
<td>3/8&quot; Coriolis Single Tube</td>
<td>158 bar (2300 psi)</td>
<td>50-3800 cc/min</td>
<td>0.1-3000 cps</td>
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<tr>
<td>S3000 (Solvent Meter)</td>
<td>Oval Gear</td>
<td>275 bar (4000 psi)</td>
<td>100-3000 cc/min</td>
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</table>

*Ratio and K-factor dependent
**No filled materials

Component working pressure
  Wall fluid panel (no meters) ................................................................. 275 bar (4000 psi)
  RoboMix fluid panel (G250 meters) ...................................................... 17.2 bar (250 psi)
  Flow control regulator ........................................................................ 13 bar (200 psi)
  Low pressure colour change valves ..................................................... 20.6 bar (300 psi)
  High pressure colour change valves ................................................... 206.7 bar (3000 psi)

Air supply ........................................................................................... 5.2 to 7 bar (75 to 100 psi)
Air filtration
  Air logic (Graco supplied) ......................................................................... 5 micron
  Air purge (user supplied) ........................................................................... 30 micron clean/dry
  Air for atomizing (user supplied) ............................................................... minimum of 30 micron clean/dry

Mix ratio range
  Sequential dosing .................................................................................... 0.1:1 to 50:1
  Dynamic dosing ...................................................................................... 0.1:1 to 30:1
Ratio accuracy ........................................................................................ 0.1% to ±1% minimum (user selectable)
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Operating temperature range ................................................................. 5 to 50°C (41 to 122°F)
Noise level
  Sound pressure level ............................................................................... below 70 dBA
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Wetted parts ........................................................................................... 303 SST, 304 SST, PTFE, perfluoroelastomer, tungsten carbide with nickel binder
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Related Instruction Manuals

<table>
<thead>
<tr>
<th>Instruction Manual</th>
<th>Part Number</th>
<th>Description</th>
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<tbody>
<tr>
<td>312775 ProMix 2KS Manual System Installation</td>
<td>312781</td>
<td>Fluid Mix Manifold</td>
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<tr>
<td>312776 ProMix 2KS Manual System Operation</td>
<td>312782</td>
<td>Dispense Valve</td>
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<tr>
<td>312777 ProMix 2KS Manual System Repair-Parts</td>
<td>312783</td>
<td>Colour Change Valve Stacks</td>
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<tr>
<td>312779 ProMix 2KS Automatic System Installation</td>
<td>312787</td>
<td>Colour Change Module Kit</td>
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<tr>
<td>312780 ProMix 2KS Automatic System Repair-Parts</td>
<td>312784</td>
<td>Gun Flush Box Kits</td>
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<td>310745 ProAir Air Shutoff Kit</td>
<td>312786</td>
<td>Dump Valve and Third Purge Valve Kits</td>
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<td>312788 Network Communication Kits</td>
<td>312787</td>
<td>Network Communication Kits</td>
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<td>308778 G3000/G3000HR/G250/G250HR Flow Meter</td>
<td>301066</td>
<td>Coriolis Flow Meter</td>
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<td>313212 Gun Flush Box Integration Kit</td>
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<td>313290 Floor Stand Kit</td>
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## Manual Wall Panel

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<thead>
<tr>
<th>Interface</th>
<th>A &amp; B Meter</th>
<th>Colour Valves*</th>
<th>Catalyst Valves</th>
<th>Applicator Handling</th>
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<tr>
<td>M</td>
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<tr>
<td>D = EasyKey with LCD Display</td>
<td>0 = No Meter</td>
<td>0 = No Valves (Single Color)</td>
<td>0 = No Valves (Single Catalyst)</td>
<td>1 = 1 AFS</td>
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<tr>
<td>E = Multi Fluid Station Control Box, No LCD Display</td>
<td>1 = G3000 A &amp; B</td>
<td>1 = 2 Colours LP</td>
<td>1 = 2 Catalysts LP</td>
<td>2 = 2 AFS</td>
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<tr>
<td></td>
<td>2 = G3000HR A &amp; B</td>
<td>2 = 4 Colours LP</td>
<td>2 = 4 Catalysts LP</td>
<td>3 = 1 AFS with 1 GFB</td>
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<tr>
<td></td>
<td>3 = 1/8” Coriolis A &amp; G3000 B</td>
<td>3 = 7 Colours LP</td>
<td>3 = 2 Catalysts HP</td>
<td>4 = 2 AFS with 2 GFB</td>
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<tr>
<td></td>
<td>4 = G3000 A &amp; 1/8” Coriolis B</td>
<td>4 = 12 Colours LP</td>
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<td>5 = 1/8” Coriolis A &amp; G3000HR B</td>
<td>5 = 2 Colours HP</td>
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<td>6 = G3000HR A &amp; 1/8” Coriolis B</td>
<td>6 = 4 Colours HP</td>
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<tr>
<td></td>
<td>7 = 1/8” Coriolis A &amp; 1/8” Coriolis B</td>
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</table>

*Order additional low pressure valves or other high pressure valve configurations as kits (see accessories)

## Automatic Wall Panel

<table>
<thead>
<tr>
<th>Interface</th>
<th>A &amp; B Meter</th>
<th>Colour Valves*</th>
<th>Catalyst Valves</th>
<th>Flow Control</th>
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<tbody>
<tr>
<td>A</td>
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<td>D = EasyKey with LCD Display</td>
<td>0 = No Meter</td>
<td>0 = No Valves (Single Colour)</td>
<td>0 = No Valves (Single Catalyst)</td>
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<td>1 = G3000 A &amp; B</td>
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<td>3 = 1/8” Coriolis A &amp; G3000 B</td>
<td>3 = 7 Colours LP</td>
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<tr>
<td></td>
<td>4 = G3000 A &amp; 1/8” Coriolis B</td>
<td>4 = 12 Colours LP</td>
<td>4 = 2 AFS with 2 GFB</td>
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<td>5 = 1/8” Coriolis A &amp; G3000HR B</td>
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<tr>
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<td>6 = G3000HR A &amp; 1/8” Coriolis B</td>
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<tr>
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</table>

*Order additional low pressure valves or other high pressure valve configurations as kits (see accessories)

## Automatic RoboMix Panel

<table>
<thead>
<tr>
<th>Interface</th>
<th>A &amp; B Meter</th>
<th>Colour Valves*</th>
<th>Catalyst Valves</th>
<th>Flow Control</th>
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<tr>
<td>R</td>
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</tr>
<tr>
<td>D = EasyKey with LCD Display</td>
<td>0 = No Meter</td>
<td>0 = No Valves (Single Color)</td>
<td>0 = No Valves (Single Catalyst)</td>
<td>N = No</td>
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<td>E = Multi Fluid Station Control Box, No LCD Display</td>
<td>1 = G250 A &amp; B</td>
<td>1 = 2 Colours LP</td>
<td>1 = 2 Catalysts LP</td>
<td>Y = Yes</td>
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<td>2 = G250HR A &amp; B</td>
<td>2 = 4 Colours LP</td>
<td>2 = 4 Catalysts LP</td>
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<td></td>
<td>3 = 7 Colours LP</td>
<td>3 = 12 Colours LP</td>
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</tr>
<tr>
<td></td>
<td>4 = 12 Colours LP</td>
<td></td>
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</table>

*Order additional low pressure valves as kits (see accessories)

LP = low pressure; HP = high pressure; AFS = air flow switch; GFB = gun flush box
### Accessories

#### Meter Kits
Contains one flow meter, cable, and hardware
- 1S804 G3000 Flow Meter
- 1S827 G3000HR Flow Meter
- 1S828 G6800 Flow Meter
- 1S806 1/8" Coriolis Flow Meter
- 1S815 3/8" Coriolis Flow Meter
- 1S807 G3000 (Solvent) Flow Meter

#### Low Pressure Colour Change Kits
Contains colour valves and solenoid control module
- 2S6581 2 Colour
- 2S6582 4 Colour
- 2S6583 7 Colour
- 2S6584 12 Colour
- 2S6585 2 Colour and 2 Catalyst
- 2S6586 4 Colour and 2 Catalyst
- 2S6587 4 Colour and 4 Catalyst
- 2S6588 7 Colour and 2 Catalyst
- 2S6589 7 Colour and 4 Catalyst
- 2S6590 12 Colour and 2 Catalyst
- 2S6591 12 Colour and 4 Catalyst
- 2S6592 13-18 Colours
- 2S6593 13-24 Colours
- 2S6594 13-30 Colours
- 2S6595 0 Colours and 2 Catalysts

#### High Pressure Colour Change Kits
Contains colour valves and solenoid control module
- 2S6596 2 Colour
- 2S6597 4 Colour
- 2S6598 7 Colour
- 2S6599 12 Colour
- 2S6600 2 Colour and 2 Catalyst
- 2S6601 4 Colour and 2 Catalyst
- 2S6602 4 Colour and 4 Catalyst
- 2S6603 7 Colour and 2 Catalyst
- 2S6604 7 Colour and 4 Catalyst
- 2S6605 12 Colour and 2 Catalyst
- 2S6606 12 Colour and 4 Catalyst
- 2S6607 13-18 Colours
- 2S6608 13-24 Colours
- 2S6609 13-30 Colours
- 2S6610 0 Colours and 2 Catalysts

#### Dosing Kits
Contains fluid manifold hardware
- 1S934 10 cc Sequential Dosing
- 1S935 25 cc Sequential Dosing
- 1S921 50 cc Sequential Dosing
- 1S918 100 cc Sequential Dosing
- 1S926 0 cc Dynamic Dosing

#### RoboMix Panel Kits
Used to interface up to two air flow switches and two gun flush boxes to a RoboMix Panel. Order air flow switch or gun flush box kits separately.
- 1S926 RoboMix Panel Ratio Check Kit
- 1S934 Manual Gun Interface Kit

#### Communication Kits
1S825 Discrete I/O Integration Board
Contains inputs and outputs for controlling automatic integration and special output functionality
- 1S931 Ethernet IP Gateway Assembly
- 1S963 DeviceNet Gateway Assembly
- 1S964 Proibus Gateway Module
- 1S949 Ethernet IP Gateway Module
- 1S966 DeviceNet Gateway Module
- 1S965 Proibus Gateway Module
- 1S923 Communication + I/O Harness Kit
- 1S937 Advanced Web Interface with Eight Port Hub
- 1S938 Eight Port Ethernet Hub
- 1S999 7.5 m (25 ft) CAT V Cable
- 1S999 15 m (50 ft) CAT V Cable
- 1S982 30 m (100 ft) CAT V Cable
- 1S983 60 m (200 ft) CAT V Cable
- 1S984 7.5 m (25 ft) CAN Cable
- 1S985 15 m (50 ft) CAN Cable
- 1S986 0.9 m (3 ft) CAN Cable
- 1S987 1.8 m (6 ft) CAN Cable
- 1S988 3 m (10 ft) CAN Cable
- 1S989 4.5 m (15 ft) CAN Cable
- 1S990 7.5 m (25 ft) CAN Cable
- 1S991 15 m (50 ft) CAN Cable

#### Miscellaneous Kits
1S926 Gun Flush Box Kit
Contains gun flush box and control hardware
- 1S923 Gun Air Shutoff Kit
Used to automatically shut off gun atomizing air during flush and fill sequences without a gun flush box
- 1S932 Air Flow Switch Kit
- 1S930 Remote Operator Station Kit
- 1S956 Manual to Automatic Conversion Kit
- 1S927 Auto Dump Kit
Used to incorporate an auto dump feature without a gun flush box. Contains a dump valve, solenoid, and hardware
- 1S912 Clear Plastic Static Mixer
- 1S936 Eight Port Ethernet Hub

#### Cables
- 1S923 30 m (100 ft) Power Cable
- 1S970 30 m (100 ft) Fiber Optic Cable
- 1S977 12 m (40 ft) Flow Control Extension Cable
- 1S932 0.9 m (3 ft) CAN Cable
- 1S925 1.8 m (6 ft) CAN Cable
- 1S925 3 m (10 ft) CAN Cable
- 1S925 4.5 m (15 ft) CAN Cable
- 1S925 7.5 m (25 ft) CAN Cable
- 1S925 15 m (50 ft) CAN Cable

#### Valve Kits
Contains valve, solenoid, and hardware
- 1S921 Wall Panel Dump Valve
- 1S346 Wall Panel 3rd Flush Valve
- 1S922 RoboMix Panel Dump Valve
- 1S923 RoboMix Panel 3rd Flush Valve
- 1S977 Stainless Steel Needle
- 1S977 High Pressure Valve
- 1S977 Lubrication Cup
High and Low Pressure Valve
- 1S932 Carbide Seat
High Pressure Valve
ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company’s success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco’s ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

GRACO LOCATIONS

CONTACT

MAILING ADDRESS
P.O. Box 1441
Minneapolis, MN 55440-1441
Tel: 612.623.6000
Fax: 612.623.6777

AMERICAS

MINNESOTA
Worldwide Headquarters
Graco Inc.
88-11th Avenue N.E.
Minneapolis, MN 55413

EUROPE

BELGIUM
European Headquarters
Graco N.V.
Industrieterrein-Oude Bunders
Slaakweidestraat 31
3630 Maasmechelen,
Belgium
Tel: 32.89.770.700
Fax: 32.89.770.777

ASIA PACIFIC

JAPAN
Graco K.K.
1-27-12 Hayabuchi
Tsuzuki-ku
Yokohama City, Japan 2240025
Tel: 81.45.593.7300
Fax: 81.45.593.7301

CHINA
Graco Hong Kong Ltd.
Representative Office
Room 118 1st Floor
No.2 Xin Yuan Building
No.509 Cao Bao Road
Shanghai, P.R. China 200233
Tel: 86.21.649.50088
Fax: 86.21.649.50077

KOREA
Graco Korea Inc.
Choheung Bank Building
4th Floor #1599
Gwanyang-Dong, Dongan-Ku,
Anyang-Si, Gyeonggi-Do,
Korea 431-060
Tel: 82(Korea).31.476.9400
Fax: 82(Korea).31.476.9801

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Graco is certified ISO 9001.