



AAF Fine Finish Tips

A Complete Line of Air-Assist Tips

- AAF tips are designed for G15/G40 manual guns and G40 automatic Air-Assist spray guns
- Pre-orifice assists in atomizing shear thinning materials, including waterbornes and lacquers
- Pre-orifice allows for lower pressure settings, reducing overspray, increasing transfer efficiency, and increasing tip life
- Combined with the aircap, the tip delivers a soft spray
- Reduced internal volume prevents material buildup on the tip



G15/G40 Manual Guns



G40 Automatic Gun

Ordering Information

Fine Finish Pre-Orifice Spray Tips Selection Chart

Recommended for high finish quality applications at low and medium pressure. AAF tips have a pre-orifice which assists in atomizing shear thinning materials, including lacquers. Order desired tip (part no. AAFxxx).

Orifice Size in (mm)	*Fluid Output, fl oz/min (lpm)		Maximum Pattern Width at 12 in (305 mm)					
	at 600 psi (4.1 MPa, 41 bar)	at 1000 psi (7.0 MPa, 70 bar)	4 to 6 (150)	6 to 8 (200)	8 to 10 (250)	10 to 12 (300)	12 to 14 (350)	14 to 16 (400)
0.009 (0.228)	7.0 (0.20)	8.5 (0.25)	208	308	408			
0.011 (0.279)	9.5 (0.28)	12.5 (0.37)	210	310	410	510	610	710
0.013 (0.330)	12.0 (0.35)	16.0 (0.47)	212	312	412	512	612	712
0.015 (0.381)	16.0 (0.47)	21.0 (0.62)			414	514	614	714
0.017 (0.432)	20.0 (0.59)	26.5 (0.78)			416	516	616	716

*Tips are tested in water

AAM and GG4 tip lines are also available for the G15/G40 Air-Assist Spray Guns.

For more information visit www.graco.com/finishing or call 1-877-844-7226



TIPS
for Fine
Finish