



Inspection Documents for Type 2.1 Coverage: Python Chemical Injection Pumps

Date: September 8th, 2017

Size: 63 (5/8" Plunger)

Description: PCI-xxx-63x-xx-x

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Test Certification
Graco XRF Material Verification(s)

Graco Inc. certifies that the above product be manufactured by Graco Inc. and tested to meet all applicable Graco engineering/manufacturing/quality standards and specifications.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

A handwritten signature in black ink that reads 'Sarah J. Bergstrom'.

Sarah J. Bergstrom
Quality Engineer
Graco Inc.



Test Certificate

Product Family: Python Chemical Injection Pumps

Size: 63 (5/8" Plunger)

Description Reference: PCI-xxx-63x-xx-x

Manufacturing Test Frequency: 100%

Test results:

Low pressure startup check: Pass Fail

Stall pressure validation: Pass Fail

Pump operation at maximum pressure: Pass Fail

External fluid leak check: Pass Fail

Graco Inc. certifies that the above product be manufactured by Graco Inc. and tested to meet all applicable Graco engineering/manufacturing/quality standards and specifications. All information provided herein is intended for Graco use and not intended to be duplicated or replicated.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

A handwritten signature in black ink that reads 'Sarah Bergstrom'.

Sarah J. Bergstrom

Quality Engineer

Graco Inc.



Certificate of Material

Date: September 8, 2017

Product Family: Python Chemical Injection Pumps

Size: 63 (5/8" Plunger)

Description Reference: PCI-xxx-63x-xx-x

Part Number	Wetted Part Description	Material Description
17G513	Cylinder,Fluid,625	316 SST
17H603	Plunger,Fluid,Chromex,625	17-4 SST (Chromex Coated)
17K806	Plunger,Coated,Ceramic,63,Python	17-4 SST (Ceramic Coated)
17G112	Bearing,Plunger,Cip 63,Peek	Peek
17L139	Nut,Packing,Plunger,Large	316 SST
17F573	Housing,Needle,Bleed	316 SST
17F572	Needle,Bleed	316 SST
17G005	Housing,Check,Inlet,CI Pump	316 SST
17G006	Housing,Check,Outlet,CI Pump	316 SST
17G130	Piston,Check, CIP	316 SST
17G131	Retainer,Check	316 SST
17G132	Spring,Compression,CIP Outlet	302 SST

Graco Inc. certifies the above product was manufactured and tested to meet all applicable Graco Engineering/Manufacturing/Quality Standards and Specifications.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

A handwritten signature in black ink that reads 'Bradley A. Byron'.

Bradley A. Byron
Quality Manager
Graco Inc.



Graco, Inc.
88 11th Avenue NE
Minneapolis, MN 55413 USA

Certificate of Verification

XL3-89733

Reading No 889
Mode General Metals
Time 2017-09-08 12:00
Duration 25.64
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *4.84
Flags
SAMPLE 17F572
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.017	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.034	±	0.009
Nb	0.031	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.079	±	0.013
Zn	0	:	N/A
Cu	0.331	±	0.020
Ni	10.646	±	0.069
Co	0.162	±	0.050
Fe	68.169	±	0.093
Mn	1.497	±	0.041
Cr	16.820	±	0.050
V	0.149	±	0.015
Ti	0.050	±	0.017
Al	0	:	N/A

Supervised By: _____

Sarah Bugstrom



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Certificate of Verification

XL3-89733

Reading No 888
Mode General Metals
Time 2017-09-08 11:58
Duration 24.04
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *3.18
Flags
SAMPLE 17F573
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.019	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.080	±	0.010
Nb	0.005	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.027	±	0.012
Zn	0	:	N/A
Cu	0.384	±	0.021
Ni	10.235	±	0.070
Co	0.200	±	0.052
Fe	68.040	±	0.095
Mn	1.788	±	0.044
Cr	17.117	±	0.052
V	0.069	±	0.014
Ti	0	:	N/A
Al	0	:	N/A

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Reading No 891
Mode General Metals
Time 2017-09-08 12:03
Duration 24.26
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *5.27
Flags
SAMPLE 17G005
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0	:	N/A
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.091	±	0.010
Nb	0.025	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	0.857	±	0.027
Ni	11.192	±	0.076
Co	0.291	±	0.054
Fe	66.584	±	0.100
Mn	1.760	±	0.046
Cr	16.961	±	0.055
V	0.151	±	0.017
Ti	0.043	±	0.019
Al	0	:	N/A

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Reading No 893
Mode General Metals
Time 2017-09-08 12:05
Duration 24.24
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *5.29
Flags
SAMPLE 17G006
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.011	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.085	±	0.010
Nb	0.026	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.033	±	0.013
Zn	0	:	N/A
Cu	0.856	±	0.026
Ni	11.199	±	0.074
Co	0.267	±	0.053
Fe	66.607	±	0.097
Mn	1.751	±	0.044
Cr	16.956	±	0.053
V	0.175	±	0.017
Ti	0	:	N/A
Al	0	:	N/A

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XL3-89733

Reading No 896
 Mode General Metals
 Time 2017-09-08 12:09
 Duration 30.71
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 SS-316 : 0.00
 Alloy2 No Match : *5.18
 Flags
 SAMPLE 17G130
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.010	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.024	±	0.009
Nb	0.058	±	0.002
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.065	±	0.012
Zn	0	:	N/A
Cu	0.288	±	0.019
Ni	10.746	±	0.066
Co	0.262	±	0.048
Fe	68.490	±	0.088
Mn	1.333	±	0.039
Cr	16.556	±	0.048
V	0.119	±	0.014
Ti	0.033	±	0.016
Al	0	:	N/A

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Reading No 900
Mode General Metals
Time 2017-09-08 12:13
Duration 25.84
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *4.96
Flags
SAMPLE 17G131
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.014	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	1.983	±	0.010
Nb	0.058	±	0.002
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.065	±	0.014
Zn	0.011	±	0.005
Cu	0.295	±	0.021
Ni	10.788	±	0.074
Co	0.305	±	0.054
Fe	68.454	±	0.098
Mn	1.302	±	0.043
Cr	16.546	±	0.053
V	0.132	±	0.016
Ti	0	:	N/A
Al	0	:	N/A

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Certificate of Verification

XL3-89733

Reading No 903
 Mode General Metals
 Time 2017-09-08 12:17
 Duration 28.45
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 SS-302 : 0.08 No
 Alloy2 Match : *1.84
 Flags
 SAMPLE 17G132
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0	:	N/A
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	0.128	±	0.013
Nb	0	:	N/A
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	0.221	±	0.108
Ni	8.377	±	0.384
Co	0	:	N/A
Fe	71.622	±	0.907
Mn	1.235	±	0.219
Cr	18.102	±	0.286
V	0	:	N/A
Ti	0	:	N/A
Al	0	:	N/A
S	0	:	N/A
P	0	:	N/A
Si	0	:	N/A
Mg	0	:	N/A

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XL3-89733

Reading No 913
Mode General Metals
Time 2017-09-08 12:35
Duration 30.74
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *3.89
Flags
SAMPLE 17G513
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.014	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.022	±	0.009
Nb	0.010	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.067	±	0.012
Zn	0	:	N/A
Cu	0.456	±	0.020
Ni	10.644	±	0.065
Co	0.257	±	0.047
Fe	68.001	±	0.087
Mn	1.323	±	0.038
Cr	17.095	±	0.048
V	0.101	±	0.013
Ti	0	:	N/A
Al	0	:	N/A

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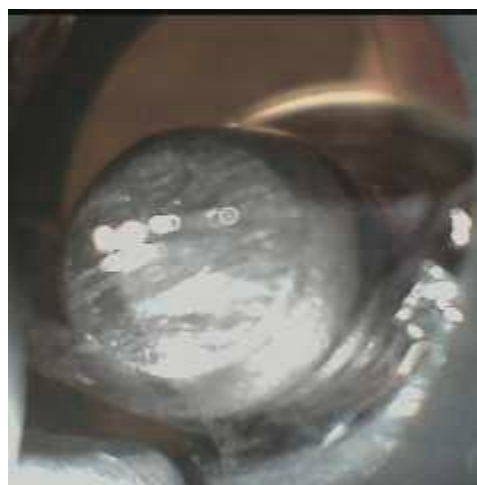


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Certificate of Verification

XL3-89733

Reading No 884
Mode General Metals
Time 2017-09-08 11:52
Duration 17.65
Units %
Sigma Value 2
Sequence Final
Alloy1 17-4 PH : *2.89
Alloy2 15-5 PH : *2.89
Flags
SAMPLE 17H603
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0.011	±	0.005
Sn	0.015	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	0.098	±	0.003
Nb	0.239	±	0.004
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	3.212	±	0.049
Ni	*4.583	±	0.067
Co	0	:	N/A
Fe	75.616	±	0.122
Mn	0.819	±	0.050
Cr	15.153	±	0.063
V	0.133	±	0.018
Ti	0	:	N/A
Al	0	:	N/A

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 88 11th Avenue NE
 Minneapolis, MN 55413 USA

Certificate of Verification

XL3-89733

Reading No 852
 Mode General Metals
 Time 2017-09-08 10:54
 Duration 18.16
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 17-4 PH : *2.22
 Alloy2 No Match : *3.18
 Flags
 SAMPLE 17K806
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0	:	N/A
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	0.268	±	0.005
Nb	0.301	±	0.006
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	3.393	±	0.060
Ni	*4.249	±	0.078
Co	0.205	±	0.079
Fe	74.442	±	0.146
Mn	0.730	±	0.060
Cr	16.200	±	0.078
V	0.097	±	0.022
Ti	0.097	±	0.027
Al	0	:	N/A

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Certificate of Verification

XL3-89733

Reading No 919
 Mode General Metals
 Time 2017-09-08 12:43
 Duration 28.74
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 SS-316 : 0.00
 Alloy2 No Match : *3.88
 Flags
 SAMPLE 17L139
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0	:	N/A
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.047	±	0.009
Nb	0	:	N/A
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.022	±	0.011
Zn	0	:	N/A
Cu	0.218	±	0.018
Ni	10.640	±	0.067
Co	0	:	N/A
Fe	67.951	±	0.090
Mn	1.659	±	0.041
Cr	17.269	±	0.049
V	0.086	±	0.014
Ti	0.038	±	0.016
Al	0	:	N/A

Supervised By: Sarah Bugstrom