



Inspection Documents for Type 2.1 Coverage:

Python XL Chemical Injection Pumps

Date: September 8th, 2017

Size: 19 (3/16" Plunger)

Description: PCI-xxx-25x-xx-x

Table of contents: Certificate of Material
Test Certification
Graco XRF Material Verification(s)

Graco Inc. certifies that the above product be manufactured by Graco Inc. and tested to meet all applicable Graco engineering/manufacturing/quality standards and specifications.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

A handwritten signature in black ink that reads 'Sarah J. Bergstrom'.

Sarah J. Bergstrom
Quality Engineer
Graco Inc.



Certificate of Material

Date: September 8, 2017

Product Family: Python XL Chemical Injection Pumps

Size: 25 (1/4" Plunger)

Description Reference: PCI-xxx-25x-xx-x

Part Number	Wetted Part Description	Material Description
17L538	Cylinder,Fluid,25	316 SST
17L127	Plunger,Fluid,CRN,25,Python XI	17-4 SST (Chromex Coated)
17L345	Plunger,Coated,Ceramic,25,PXL	17-4 SST (Ceramic Coated)
17D943	Bearing,Plunger,Cip 25,Peek	Peek
17L128	Nut,Packing,Plunger,25,Python	316 SST
17K196	Needle,Bleed,Pressure,High	316 SST
17K191	Housing,Front,Check,Inlet,2PC,Hp	316 SST
17K192	Housing,Back,Check,Inlet,2PC,Hp	316 SST
17K193	Housing,Front,Check,Outlet,2PC,Hp	316 SST
17K194	Housing,Back,Check,Outlet,2PC,Hp	316 SST
17K195	Piston,Valve,Check,High Pressure	316 SST
17K234	Retainer,Valve,Check,NPT,Small	316 SST
17K245	Spring,Valve,Check,Pressure,High	316 SST

Graco Inc. certifies the above product was manufactured and tested to meet all applicable Graco Engineering/Manufacturing/Quality Standards and Specifications.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

Bradley A. Byron
Quality Manager
Graco Inc.



Test Certificate

Product Family: Python XL Chemical Injection Pumps

Size: 25 (1/4" Plunger)

Description Reference: PCI-xxx-25x-xx-x

Manufacturing Test Frequency: 100%

Test results:

Low pressure startup check: Pass Fail

Stall pressure validation: Pass Fail

Pump operation at maximum pressure: Pass Fail

External fluid leak check: Pass Fail

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Graco manufacturing and product development facilities are certified to ISO 9001:2008.

Sarah J. Bergstrom

Quality Engineer

Graco Inc.



Graco, Inc.
88 11th Avenue NE
Minneapolis, MN 55413 USA

Certificate of Verification

XL3-89733

Reading No 894
Mode General Metals
Time 2017-09-08 12:03
Duration 30.39
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *5.02
Flags
SAMPLE 17K191
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.015	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.029	±	0.008
Nb	0.014	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.037	±	0.011
Zn	0	:	N/A
Cu	0.418	±	0.019
Ni	10.643	±	0.063
Co	0.178	±	0.045
Fe	68.412	±	0.083
Mn	1.386	±	0.037
Cr	16.723	±	0.045
V	0.118	±	0.013
Ti	0	:	N/A
Al	0	:	N/A

Supervised By: _____

Sarah Bugstrom



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Reading No 898
 Mode General Metals
 Time 2017-09-08 12:11
 Duration 25.82
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 SS-316 : 0.00
 Alloy2 No Match : *4.65
 Flags
 SAMPLE 17K192
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.031	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.051	±	0.010
Nb	0.016	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.034	±	0.013
Zn	0	:	N/A
Cu	0.276	±	0.021
Ni	10.663	±	0.073
Co	0.229	±	0.053
Fe	68.185	±	0.097
Mn	1.374	±	0.043
Cr	16.929	±	0.053
V	0.152	±	0.016
Ti	0.041	±	0.018
Al	0	:	N/A

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Reading No 931
Mode General Metals
Time 2017-09-11 09:29
Duration 28.79
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *4.77
Flags
SAMPLE 17K193
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.015	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Mo	2.040	±	0.009
Nb	0.045	±	0.002
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.073	±	0.012
Zn	0	:	N/A
Cu	0.403	±	0.019
Ni	10.586	±	0.065
Co	0.222	±	0.047
Fe	68.229	±	0.087
Mn	1.473	±	0.039
Cr	16.727	±	0.047
V	0.137	±	0.014
Ti	0.039	±	0.016
Al	0	:	N/A
Ru	0	:	N/A

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Reading No 897
Mode General Metals
Time 2017-09-08 12:10
Duration 27.80
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *3.66
Flags
SAMPLE 17K194
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.018	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.033	±	0.009
Nb	0.014	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.033	±	0.012
Zn	0	:	N/A
Cu	0.483	±	0.022
Ni	10.264	±	0.070
Co	0	:	N/A
Fe	68.268	±	0.095
Mn	1.608	±	0.043
Cr	17.047	±	0.052
V	0.102	±	0.015
Ti	0	:	N/A
Al	0	:	N/A

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Reading No 901
Mode General Metals
Time 2017-09-08 12:14
Duration 22.69
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *4.83
Flags
SAMPLE 17K195
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.016	±	0.005
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.065	±	0.014
Nb	0.025	±	0.002
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.109	±	0.024
Zn	0	:	N/A
Cu	0.269	±	0.029
Ni	10.718	±	0.103
Co	0.360	±	0.074
Fe	68.226	±	0.138
Mn	1.372	±	0.060
Cr	16.611	±	0.074
V	0.192	±	0.023
Ti	0	:	N/A
Al	0	:	N/A

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Reading No 895
Mode General Metals
Time 2017-09-08 12:07
Duration 22.35
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *5.02
Flags
SAMPLE 17K196
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.015	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	1.984	±	0.011
Nb	0.035	±	0.002
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.042	±	0.015
Zn	0.014	±	0.006
Cu	0.529	±	0.026
Ni	10.819	±	0.083
Co	0	:	N/A
Fe	68.275	±	0.110
Mn	1.487	±	0.049
Cr	16.682	±	0.060
V	0.089	±	0.017
Ti	0	:	N/A
Al	0	:	N/A

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Reading No 902
Mode General Metals
Time 2017-09-08 12:16
Duration 24.12
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *3.89
Flags
SAMPLE 17K234
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.013	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.101	±	0.010
Nb	0.010	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.034	±	0.013
Zn	0	:	N/A
Cu	0.430	±	0.023
Ni	10.326	±	0.076
Co	0.187	±	0.056
Fe	68.247	±	0.102
Mn	1.576	±	0.046
Cr	16.940	±	0.056
V	0.092	±	0.016
Ti	0	:	N/A
Al	0	:	N/A

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Reading No 909
Mode General Metals
Time 2017-09-08 12:28
Duration 12.94
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : *3.27
Alloy2 No Match : *4.46
Flags
SAMPLE 17K245
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0	:	N/A
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	1.965	±	0.137
Nb	0	:	N/A
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	0	:	N/A
Ni	*22.242	±	1.328
Co	0	:	N/A
Fe	*58.486	±	1.801
Mn	1.177	±	0.145
Cr	15.795	±	0.222
V	0.057	±	0.017
Ti	0	:	N/A
Al	0	:	N/A
S	0	:	N/A
P	0	:	N/A
Si	0	:	N/A
Mg	0	:	N/A

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Reading No 821
Mode General Metals
Time 2017-09-08 10:02
Duration 18.88
Units %
Sigma Value 2
Sequence Final
Alloy1 17-4 PH : *3.56
Alloy2 15-5 PH : *3.63
Flags
SAMPLE 17L127
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.014	±	0.007
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	0.106	±	0.007
Nb	0.182	±	0.011
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	*2.080	±	0.122
Ni	*4.487	±	0.246
Co	0	:	N/A
Fe	77.072	±	2.068
Mn	0.619	±	0.078
Cr	15.357	±	0.104
V	0.073	±	0.012
Ti	0	:	N/A
Al	0	:	N/A
S	0	:	N/A
P	0	:	N/A
Si	0	:	N/A
Mg	0	:	N/A

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Reading No 918
Mode General Metals
Time 2017-09-08 12:41
Duration 29.23
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *4.84
Flags
SAMPLE 17L128
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.016	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.030	±	0.009
Nb	0.025	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.047	±	0.013
Zn	0	:	N/A
Cu	0.302	±	0.020
Ni	10.747	±	0.071
Co	0.243	±	0.051
Fe	68.318	±	0.094
Mn	1.347	±	0.042
Cr	16.750	±	0.051
V	0.127	±	0.015
Ti	0	:	N/A
Al	0	:	N/A

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XL3-89733

Reading No 829
Mode General Metals
Time 2017-09-08 10:13
Duration 16.42
Units %
Sigma Value 2
Sequence Final
Alloy1 17-4 PH : *3.27
Alloy2 15-5 PH : *3.33
Flags
SAMPLE 17L345
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.013	±	0.007
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	0.107	±	0.008
Nb	0.174	±	0.012
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	*2.157	±	0.142
Ni	*4.441	±	0.277
Co	0	:	N/A
Fe	76.968	±	2.413
Mn	0.653	±	0.076
Cr	15.384	±	0.106
V	0.095	±	0.014
Ti	0	:	N/A
Al	0	:	N/A
S	0	:	N/A
P	0	:	N/A
Si	0	:	N/A
Mg	0	:	N/A

Supervised By: Sarah Bugstam



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Certificate of Verification

XL3-89733

Reading No 911
Mode General Metals
Time 2017-09-08 12:32
Duration 30.66
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *4.47
Flags
SAMPLE 17L538
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.014	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.051	±	0.009
Nb	0.034	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.074	±	0.012
Zn	0	:	N/A
Cu	0.365	±	0.019
Ni	10.565	±	0.064
Co	0.351	±	0.047
Fe	68.076	±	0.086
Mn	1.431	±	0.038
Cr	16.822	±	0.047
V	0.174	±	0.015
Ti	0.035	±	0.016
Al	0	:	N/A

Supervised By: _____

Sarah Bugstam