



Inspection Documents for Type 2.1 Coverage:

Python XL Chemical Injection Pumps

Date: September 8th, 2017

Size: 75 (3/4" Plunger)

Description: PCI-xxx-75x-xx-x

Table of contents: Certificate of Material
Test Certification
Graco XRF Material Verification(s)

Graco Inc. certifies that the above product be manufactured by Graco Inc. and tested to meet all applicable Graco engineering/manufacturing/quality standards and specifications.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

A handwritten signature in black ink that reads 'Sarah J. Bergstrom'.

Sarah J. Bergstrom
Quality Engineer
Graco Inc.



Test Certificate

Product Family: Python XL Chemical Injection Pumps

Size: 75 (3/4" Plunger)

Description Reference: PCI-xxx-75x-xx-x

Manufacturing Test Frequency: 100%

Test results:

Low pressure startup check: Pass Fail

Stall pressure validation: Pass Fail

Pump operation at maximum pressure: Pass Fail

External fluid leak check: Pass Fail

Graco Inc. certifies that the above product be manufactured by Graco Inc. and tested to meet all applicable Graco engineering/manufacturing/quality standards and specifications. All information provided herein is intended for Graco use and not intended to be duplicated or replicated.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

A handwritten signature in black ink that reads 'Sarah Bergstrom'.

Sarah J. Bergstrom

Quality Engineer

Graco Inc.



Certificate of Material

Date: September 8, 2017

Product Family: Python XL Chemical Injection Pumps

Size: 75 (3/4" Plunger)

Description Reference: PCI-xxx-75x-xx-x

Part Number	Wetted Part Description	Material Description	
17G514	Cylinder,Fluid,750	316 SST	
17L138	Plunger,Fluid,CRN,75,Python XI	17-4 SST (Chromex Coated)	
17L349	Plunger,Coated,Ceramic,75,PXL	17-4 SST (Ceramic Coated)	Python
17G113	Bearing,Plunger,CIP 75,Peek	Peek	
17L139	Nut,Packing,Plunger,Large	316 SST	
17F573	Housing,Needle,Bleed	316 SST	
17F572	Needle,Bleed	316 SST	
17G005	Housing,Check,Inlet,CI Pump	316 SST	
17G006	Housing,Check,Outlet,CI Pump	316 SST	
17G130	Piston,Check, CIP	316 SST	
17G131	Retainer,Check	316 SST	
17G132	Spring,Compression,CIP Outlet	302 SST	

Graco Inc. certifies the above product was manufactured and tested to meet all applicable Graco Engineering/Manufacturing/Quality Standards and Specifications.

Graco manufacturing and product development facilities are certified to ISO 9001:2008.

A handwritten signature in black ink that reads 'Bradley A. Byron'.

Bradley A. Byron
Quality Manager
Graco Inc.



Graco, Inc.
 88 11th Avenue NE
 Minneapolis, MN 55413 USA

Certificate of Verification

XL3-89733

Reading No 889
 Mode General Metals
 Time 2017-09-08 12:00
 Duration 25.64
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 SS-316 : 0.00
 Alloy2 No Match : *4.84
 Flags
 SAMPLE 17F572
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.017	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.034	±	0.009
Nb	0.031	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.079	±	0.013
Zn	0	:	N/A
Cu	0.331	±	0.020
Ni	10.646	±	0.069
Co	0.162	±	0.050
Fe	68.169	±	0.093
Mn	1.497	±	0.041
Cr	16.820	±	0.050
V	0.149	±	0.015
Ti	0.050	±	0.017
Al	0	:	N/A

Supervised By: Sarah Bugstrom



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Certificate of Verification

XL3-89733

Reading No 888
Mode General Metals
Time 2017-09-08 11:58
Duration 24.04
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *3.18
Flags
SAMPLE 17F573
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.019	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.080	±	0.010
Nb	0.005	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.027	±	0.012
Zn	0	:	N/A
Cu	0.384	±	0.021
Ni	10.235	±	0.070
Co	0.200	±	0.052
Fe	68.040	±	0.095
Mn	1.788	±	0.044
Cr	17.117	±	0.052
V	0.069	±	0.014
Ti	0	:	N/A
Al	0	:	N/A

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XL3-89733

Reading No 893
 Mode General Metals
 Time 2017-09-08 12:05
 Duration 24.24
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 SS-316 : 0.00
 Alloy2 No Match : *5.29
 Flags
 SAMPLE 17G006
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.011	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.085	±	0.010
Nb	0.026	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.033	±	0.013
Zn	0	:	N/A
Cu	0.856	±	0.026
Ni	11.199	±	0.074
Co	0.267	±	0.053
Fe	66.607	±	0.097
Mn	1.751	±	0.044
Cr	16.956	±	0.053
V	0.175	±	0.017
Ti	0	:	N/A
Al	0	:	N/A

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XL3-89733

Reading No 896
Mode General Metals
Time 2017-09-08 12:09
Duration 30.71
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *5.18
Flags
SAMPLE 17G130
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.010	±	0.003
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.024	±	0.009
Nb	0.058	±	0.002
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.065	±	0.012
Zn	0	:	N/A
Cu	0.288	±	0.019
Ni	10.746	±	0.066
Co	0.262	±	0.048
Fe	68.490	±	0.088
Mn	1.333	±	0.039
Cr	16.556	±	0.048
V	0.119	±	0.014
Ti	0.033	±	0.016
Al	0	:	N/A

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XL3-89733

Reading No 900
Mode General Metals
Time 2017-09-08 12:13
Duration 25.84
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *4.96
Flags
SAMPLE 17G131
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.014	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	1.983	±	0.010
Nb	0.058	±	0.002
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.065	±	0.014
Zn	0.011	±	0.005
Cu	0.295	±	0.021
Ni	10.788	±	0.074
Co	0.305	±	0.054
Fe	68.454	±	0.098
Mn	1.302	±	0.043
Cr	16.546	±	0.053
V	0.132	±	0.016
Ti	0	:	N/A
Al	0	:	N/A

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Reading No 910
Mode General Metals
Time 2017-09-08 12:31
Duration 22.05
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *3.25
Flags
SAMPLE 17G514
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0.015	±	0.004
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.022	±	0.010
Nb	0.010	±	0.001
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.064	±	0.014
Zn	0	:	N/A
Cu	0.446	±	0.024
Ni	10.540	±	0.077
Co	0.210	±	0.056
Fe	68.139	±	0.104
Mn	1.285	±	0.045
Cr	17.128	±	0.057
V	0.097	±	0.016
Ti	0.041	±	0.019
Al	0	:	N/A

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XL3-89733

Reading No 798
Mode General Metals
Time 2017-09-08 09:19
Duration 24.63
Units %
Sigma Value 2
Sequence Final
Alloy1 17-4 PH : *3.87
Alloy2 15-5 PH : *3.89
Flags
SAMPLE 17L138
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0.015	±	0.006
Sn	0.013	±	0.006
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	0.138	±	0.005
Nb	0.242	±	0.007
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	*1.978	±	0.063
Ni	*4.195	±	0.113
Co	0.289	±	0.088
Fe	76.539	±	0.737
Mn	0.599	±	0.064
Cr	15.086	±	0.083
V	0.106	±	0.014
Ti	0	:	N/A
Al	0	:	N/A
S	0	:	N/A
P	0	:	N/A
Si	0.718	±	0.115
Mg	0	:	N/A

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Reading No 919
Mode General Metals
Time 2017-09-08 12:43
Duration 28.74
Units %
Sigma Value 2
Sequence Final
Alloy1 SS-316 : 0.00
Alloy2 No Match : *3.88
Flags
SAMPLE 17L139
HEAT
LOT
BATCH
MISC
NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0	:	N/A
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	2.047	±	0.009
Nb	0	:	N/A
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0.022	±	0.011
Zn	0	:	N/A
Cu	0.218	±	0.018
Ni	10.640	±	0.067
Co	0	:	N/A
Fe	67.951	±	0.090
Mn	1.659	±	0.041
Cr	17.269	±	0.049
V	0.086	±	0.014
Ti	0.038	±	0.016
Al	0	:	N/A

Supervised By: _____

Sarah Bugstrom

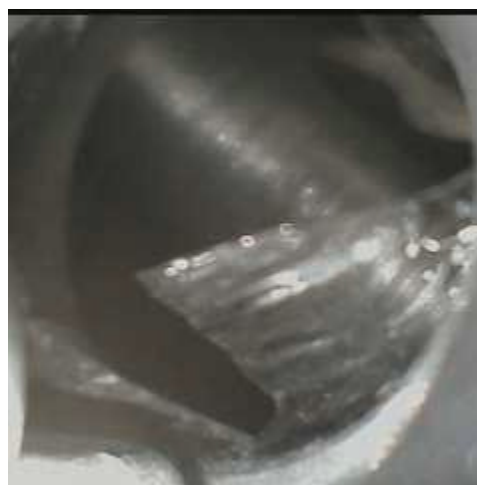


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XL3-89733

Reading No 861
 Mode General Metals
 Time 2017-09-08 11:08
 Duration 13.30
 Units %
 Sigma Value 2
 Sequence Final
 Alloy1 17-4 PH : *3.89
 Alloy2 No Match : *4.17
 Flags
 SAMPLE 17L349
 HEAT
 LOT
 BATCH
 MISC
 NOTE



	%	±	Error
Sb	0	:	N/A
Sn	0	:	N/A
Cd	0	:	N/A
Pd	0	:	N/A
Ag	0	:	N/A
Ru	0	:	N/A
Mo	0.154	±	0.005
Nb	0.259	±	0.007
Zr	0	:	N/A
Bi	0	:	N/A
Pb	0	:	N/A
Se	0	:	N/A
Au	0	:	N/A
W	0	:	N/A
Zn	0	:	N/A
Cu	*2.430	±	0.070
Ni	3.952	±	0.105
Co	0.458	±	0.094
Fe	73.844	±	0.351
Mn	0.653	±	0.071
Cr	*18.203	±	0.164
V	0	:	N/A
Ti	0	:	N/A
Al	0	:	N/A

Supervised By: Sarah Bugstrom