



DECLARATION OF COMPLIANCE

Statement of compliance with United States Pharmacopeia (USP) Class VI
for fluid contact materials:

Model Saniforce and QUANTM Diaphragm Pump Families – Only models with: PTFE 2-piece (PT or PS) or EPDM Overmolded (EO) diaphragms w/PTFE (PT) balls or Flapper Valves (FL-) and PTFE (PT) or EPDM (EP) Seals. See Config No.*

Part SP1B.xxxx, SP15.xxxx, SP2B.xxxx, SP3B.xxxx, SP3F.xxxx, SP4F.xxxx

No. SE1B.xxxx, SE2B.xxxx, SE3F.xxxx, SE4F.xxxx, HE30-xxxx, HE80-xxxx, HE120-xxxx

The materials of construction for the non-metal fluid-contact components described below are USP Class VI Compliant:

Ref Assy P/N	Configuration No.*	Component P/N	Wetted Part Description	Matl Desc	Specification	
Sx1B.xxxx	1040xx.PSPxASSxSSPTPSEPxx	188605	Diaphragm	PTFE	USP Class VI	
HE30-xxxx	QHC-xxxxxxxPTPSPxxxxxxx	112088	Ball	PTFE	USP Class VI	
		19B147	Gasket	PTFE-EPDM	USP Class VI	
		15H598	Gasket	EPDM	USP Class VI	
SP15.xxxx	1590xx.PSPxASSxSSPTPSEPxx	172638	Diaphragm,PTFE,1590	PTFE	USP Class VI	
		1590xx.PSOxASSxSSPTEOEPxx	15G683	Diaphragm,EPDM/OM 1590	EPDM	USP Class VI
		1590xx.PSPxASSxFL-PSEPxx	112419	Ball,PTFE,1590	PTFE	USP Class VI
		1590xx.PSOxASSxFL-EOEPxx	172694	Gasket,Sanitary,EPDM,2.5"	EPDM	USP Class VI
HE80-xxxx	QHD-xxxxxxxPTPSPxxxxxxx					
Sx2B.xxxx	2150xx.PSPxASSxSSPTPSEPxx	172639	Diaphragm,PTFE,2150	PTFE	USP Class VI	
		2150xx.PSOxASSxSSPTEOEPxx	15F914	Diaphragm,EPDM/OM 2150	EPDM	USP Class VI
		112359	Ball,PTFE,2150	PTFE	USP Class VI	
		19B180	Ball,EPDM	EPDM	USP Class VI	
HE120-xxxx	QHE-xxxxxxxPTSPEPxxxxxxx	15H459	Gasket,Sanitary,EPDM,3"	EPDM	USP Class VI	
		QHE-xxxxxxxEPEOEPxxxxxxx				
SP3B.xxxx	3250xx.PSPxASSxSSPTPSEPxx	172639	Diaphragm,PTFE,2150	PTFE	USP Class VI	
		3250xx.PSOxASSxSSPTEOEPxx	15F914	Diaphragm,EPDM/OM 2150	EPDM	USP Class VI
		17Y140	Ball,PTFE,3"	PTFE	USP Class VI	
		15H460	Gasket,Sanitary,EPDM,4"	EPDM	USP Class VI	
Sx3F.xxxx	3XXXxx.PSPxASSxFL-PSEPxx	172639	Diaphragm,PTFE,2150	PTFE	USP Class VI	
		3XXXxx.PSOxASSxFL-EOEPxx	15F914	Diaphragm,EPDM/OM 2150	EPDM	USP Class VI
HE120-xxxx	QHF-xxxxxxx--PSEPxxxxxxx	15H460	Gasket,Sanitary,EPDM,4"	EPDM	USP Class VI	
Sx4F.xxxx	4XXXxx.PSPxASSxFL-PSEPxx	172639	Diap Diaphragm,EPDM/OM	PTFE	USP Class VI	
		4XXXxx.PSOxASSxFL-EOEPxx	15F914	2150 hragm,PTFE,2150	EPDM	USP Class VI
HE120-xxxx	QHG-xxxxxxx--PSEPxxxxxxx	172003	Gasket,Sanitary,EPDM,6"	EPDM	USP Class VI	

REVISION DATE
08 Sept 2022

DOCUMENT NUMBER	REVISION
199841	C



DECLARATION OF COMPLIANCE

Statement of compliance with United States Pharmacopeia (USP) Class VI for fluid contact materials:

Model Saniforce and QUANTM Diaphragm Pump Families – Only models with: PTFE 2-piece (PT or PS) or EPDM Overmolded (EO) diaphragms w/PTFE (PT) balls or Flapper Valves (FL-) and PTFE (PT) or EPDM (EP) Seals. See Config No.*

Part SP1B.xxxx, SP15.xxxx, SP2B.xxxx, SP3B.xxxx, SP3F.xxxx, SP4F.xxxx

No. SE1B.xxxx, SE2B.xxxx, SE3F.xxxx, SE4F.xxxx, HE30-xxxx, HE80-xxxx, HE120-xxxx

The materials of construction for the non-metal fluid-contact components described below are USP Class VI Compliant:

Continuation of table

Ref Assy P/N	Configuration No.*	Component P/N	Wetted Part Description	Matl Desc	Specification
HE30-xxxx	QHC-FGxxxxxPTPSPTxxxxxxx	188605	Diaphragm	PTFE	USP Class VI
	QHC-FGxxxxxPTPSEPxxxxxxx	112088	Ball	PTFE	USP Class VI
HE80-xxxx	QHD-FGxxxxxPTPSPTxxxxxxx	15K312	Diaphragm,PTFE,1590	PTFE	USP Class VII
		112419	Ball,PTFE,1590	PTFE	USP Class VI
HE120-xxxx	QHE-FGxxxxxPTPSPTxxxxxxx	15K313	Diaphragm,PTFE,2150	PTFE	USP Class VI
		112359	Ball,PTFE,2150	PTFE	USP Class VI
		19B180	Ball,EPDM	EPDM	USP Class VI

Graco Inc. will make available to the competent authorities appropriate documentation to demonstrate compliance.

APPROVED BY:

Brad Byron
Quality and Reliability Manager
Graco Inc.

Manufactured By:
GRACO INC.
88 – 11th Avenue N.E.
Minneapolis, MN 55413
USA

REVISION DATE
08 Sept 2022

DOCUMENT NUMBER	REVISION
199841	C