

INSTRUCTIONS-PARTS LIST



GRACO

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306-305

Rev. B
Supersedes Rev. A
(dated 9-55)



This manual contains important
warnings and information.
READ AND KEEP FOR REFERENCE.

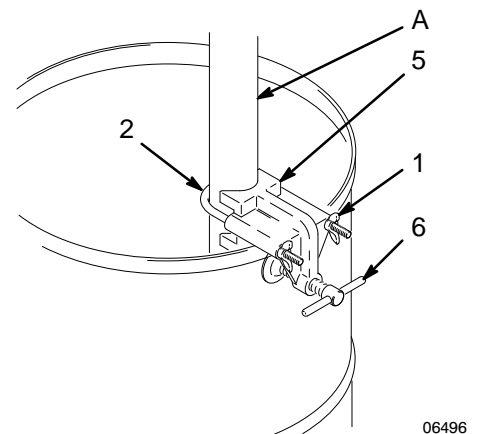
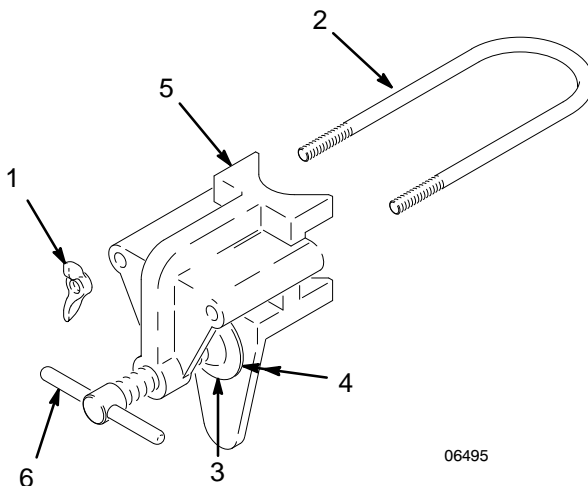
INSTRUCTIONS

Powerflo Accessories

Sturdi-Clamp

Model 203-156

Designed to hold pump securely to the edge of an open top drum.



Installation

1. Loosen the tie rod (2). Guide the pump riser tube (A) through the tie rod.
2. Lower the pump riser tube into the drum until its foot valve is about 1/2 in. (25 mm) off the bottom of the drum. Securely tighten the bung adapter.
3. Place the clamp (5) over the edge of the drum and tighten the T-handle (6) and the wing nuts (1) securely.

Parts

Ref. No.	Part No.	Description	Qty.
1	100-191	NUT, wing, 5/16-18	2
2	158-479	ROD, tie	1
3	159-056	PAD, screw mounting	1
4	159-057	RETAINER, pad	1
5	159-054	CLAMP, body	1
6	203-399	T-HANDLE	1

GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441

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