

Suction Kit

308335B

EN

Model 236054

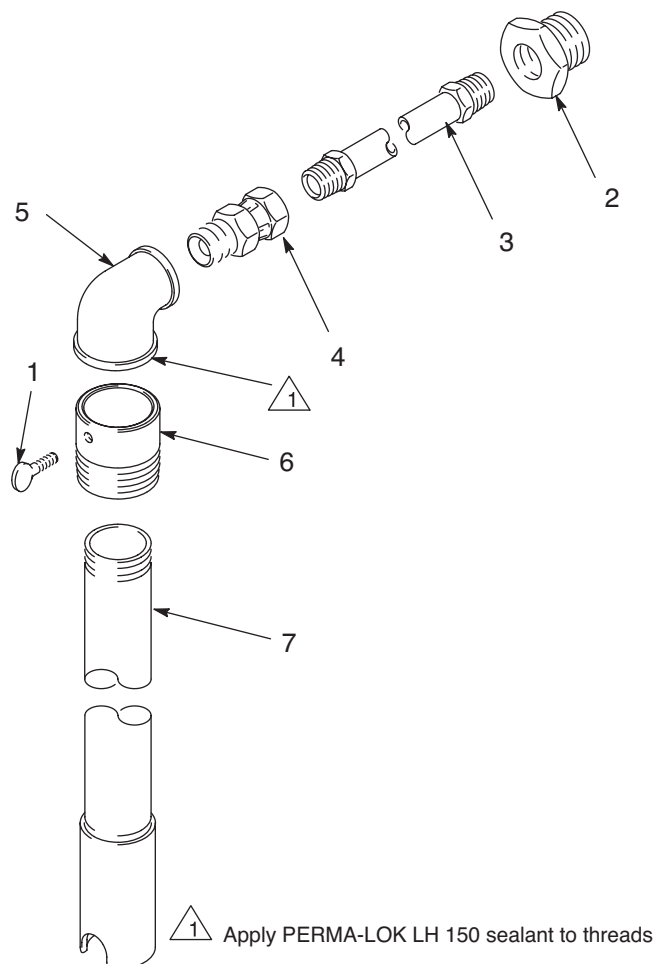
Includes a bung-mounted suction tube.



Important Safety Instructions

Read all warnings and instructions in this manual. Save these instructions.

Ref.	Part	Description	Qty.
1	100220	THUMBSCREW, 5/16-18 x 1"	1
2	101496	BUSHING, pipe	1
3	109105	HOSE, coupled, 6 ft	1
4	157785	ADAPTER, straight union, 3/4 npt(m) x 3/4 npt(f) swivel	1
5	112175	ELBOW, reducing	1
6	188845	ADAPTER, bung	1
7	220691	TUBE, drop	1



Installation

Installing the Suction Kit

Refer to FIG. 1 for the following instructions.

NOTE: Apply thread sealant to all male threads, *except at swivel connections*, and be sure all connections are tightened securely to avoid leaking.

1. Remove the supply drums bung hole plug.
2. Place the tube (7) into the bung hole opening and lower it into the drum until it rests on the bottom.
3. Thread the bung adapter (6) tightly into the bung hole and tighten the adapter thumbscrew (1) against the suction tube.
4. Screw the pipe bushing (2) into the pump inlet adapter (A).
5. Connect one end of the hose (3) to the bushing (2).
6. Screw the union (4) tightly into the elbow (5).

7. Without using thread sealant, connect the other end of the hose (3) to the swivel of the union (4).

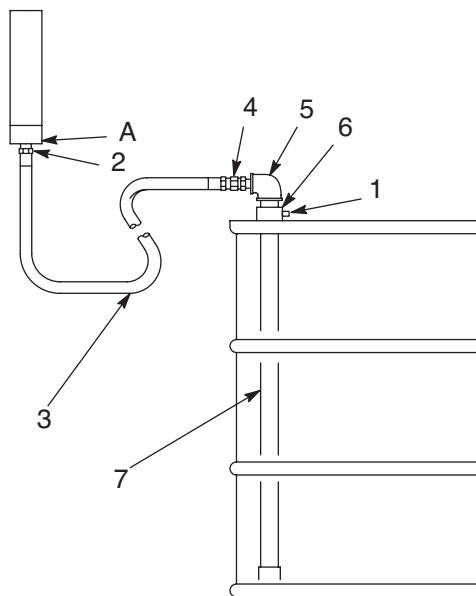


FIG. 1

Graco Information

For the latest information about Graco products, visit www.graco.com.

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For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 308335

Graco Headquarters: Minneapolis

International Offices: Belgium, China, Japan, Korea

GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA

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