



This manual contains important warnings and information.
READ AND KEEP FOR REFERENCE.

INSTRUCTIONS

First choice when quality counts.™

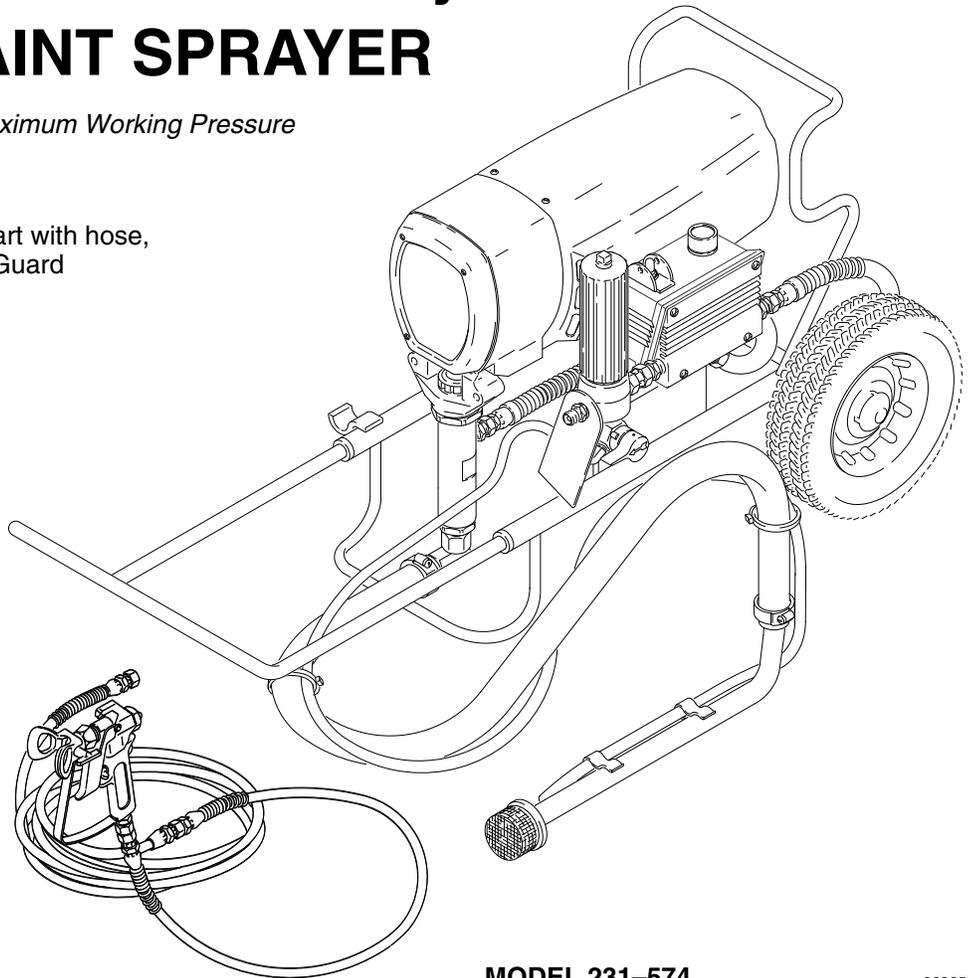
120 VAC, 13.8A

ULTRA® PLUS+ 750 Lo-Boy AIRLESS PAINT SPRAYER

3000 psi (210 bar, 21 MPa) Maximum Working Pressure

Model 231-574 Series A

Complete sprayer on Lo-Boy cart with hose, gun, RAC IV™ DripLess™ Tip Guard and SwitchTip™



MODEL 231-574

06985A

Related Manuals

Displacement Pump	307-806
Fluid Filter	307-273
Spray Gun	307-614
Spray Tip	308-644

GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441
<http://www.graco.com>

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Symbols

Warning Symbol



This symbol alerts you to the possibility of serious injury or death if you do not follow the instructions.

Caution Symbol



This symbol alerts you to the possibility of damage to or destruction of equipment if you do not follow the instructions.

! WARNING



FIRE AND EXPLOSION HAZARD

Improper grounding, poor ventilation, open flames or sparks can cause a hazardous condition and result in a fire or explosion and serious injury.

- If there is any static sparking or you feel an electric shock while using this equipment, **stop spraying immediately**. Do not use the equipment until you identify and correct the problem.
- Provide fresh air ventilation to avoid the buildup of flammable fumes from solvents or the fluid being sprayed.
- Keep the spray area free of debris, including solvent, rags, and gasoline.
- Electrically disconnect all equipment in the spray area.
- Extinguish all open flames or pilot lights in the spray area.
- Do not smoke in the spray area.
- Do not turn on or off any light switch in the spray area while operating or if fumes are present.
- Do not operate a gasoline engine in the spray area.
- Use only with a grounded outlet that matches the grounded plug of this equipment.

WARNING



INJECTION HAZARD

Spray from the gun, leaks or ruptured components can inject fluid into your body and cause extremely serious injury, including the need for amputation. Fluid splashed in the eyes or on the skin can also cause serious injury.

- Fluid injected into the skin is a serious injury. The injury may look like just a cut, but it is a serious injury. Get immediate medical attention.
- Do not point the gun at anyone or at any part of the body.
- Do not put your hand or fingers over the spray tip.
- Do not stop or deflect leaks with your hand, body, glove or rag.
- Do not “blow back” fluid; this is not an air spray system.
- Always have the tip guard and the trigger guard on the gun when spraying.
- Check the gun diffuser operation weekly. Refer to the gun manual.
- Be sure the gun trigger safety operates before spraying.
- Lock the gun trigger safety when you stop spraying.
- Follow the **Pressure Relief Procedure** on page 8 if the spray tip clogs and before cleaning, checking or servicing the equipment.
- Tighten all fluid connections before operating the equipment.
- Check the hoses, tubes, and couplings daily. Replace worn or damaged parts immediately. Do not repair high pressure couplings; you must replace the entire hose.
- Fluid hoses must have spring guards on both ends, to help protect them from rupture caused by kinks or bends near the couplings.



TOXIC FLUID HAZARD

Hazardous fluid or toxic fumes can cause serious injury or death if splashed in the eyes or on the skin, inhaled, or swallowed.

- Know the specific hazards of the fluid you are using.
- Store hazardous fluid in an approved container. Dispose of hazardous fluid according to all local, state and national guidelines.
- Always wear protective eyewear, gloves, clothing and respirator as recommended by the fluid and solvent manufacturer.



MOVING PARTS HAZARD

Moving parts can pinch or amputate your fingers.

- Keep clear of all moving parts when starting or operating the pump.
- Before servicing the equipment, follow the **Pressure Relief Procedure** on page 8 to prevent the equipment from starting unexpectedly.

! WARNING



INSTRUCTIONS

EQUIPMENT MISUSE HAZARD

Equipment misuse can cause the equipment to rupture or malfunction and result in serious injury.

- This equipment is for professional use only.
- Read all instruction manuals, tags, and labels before operating the equipment.
- Use the equipment only for its intended purpose. If you are not sure, call your Graco distributor.
- Do not alter or modify this equipment. Use only genuine Graco parts.
- Check equipment daily. Repair or replace worn or damaged parts immediately.
- Do not exceed the maximum working pressure of the lowest rated system component. Refer to the **Technical Data** on page 34 for the maximum working pressure of this equipment.
- Use fluids and solvents which are compatible with the equipment wetted parts. Refer to the **Technical Data** section of all equipment manuals. Read the fluid and solvent manufacturer's warnings.
- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents in pressurized aluminum equipment. Such use could result in a chemical reaction, with the possibility of explosion.
- Do not use hoses to pull equipment.
- Route hoses away from traffic areas, sharp edges, moving parts, and hot surfaces. Do not expose Graco hoses to temperatures above 82°C (180°F) or below -40°C (-40°F).
- Do not lift pressurized equipment.
- Comply with all applicable local, state, and national fire, electrical, and safety regulations.

NOTE: This is an example of the DANGER label on your sprayer. This label is available in other languages, free of charge. See page 34 to order.

! DANGER !			
	FIRE AND EXPLOSION HAZARD		SKIN INJECTION HAZARD
Spray painting, flushing or cleaning equipment with flammable liquids in confined areas can result in fire or explosion. Use outdoors or in extremely well ventilated areas. Ground equipment, hoses, containers and objects being sprayed. Avoid all ignition sources such as static electricity from plastic drop cloths, open flames such as pilot lights, hot objects such as cigarettes, arcs from connecting or disconnecting power cords or turning light switches on and off. Failure to follow this warning can result in death or serious injury.		Liquids can be injected into the body by high pressure airless spray or leaks – especially hose leaks. Keep body clear of the nozzle. Never stop leaks with any part of the body. Drain all pressure before removing parts. Avoid accidental triggering of gun by always setting safety latch when not spraying. Never spray without a tip guard. In case of accidental skin injection, seek immediate "Surgical Treatment". Failure to follow this warning can result in amputation or serious injury.	
READ AND UNDERSTAND ALL LABELS AND INSTRUCTION MANUALS BEFORE USE			

Component Identification and Function

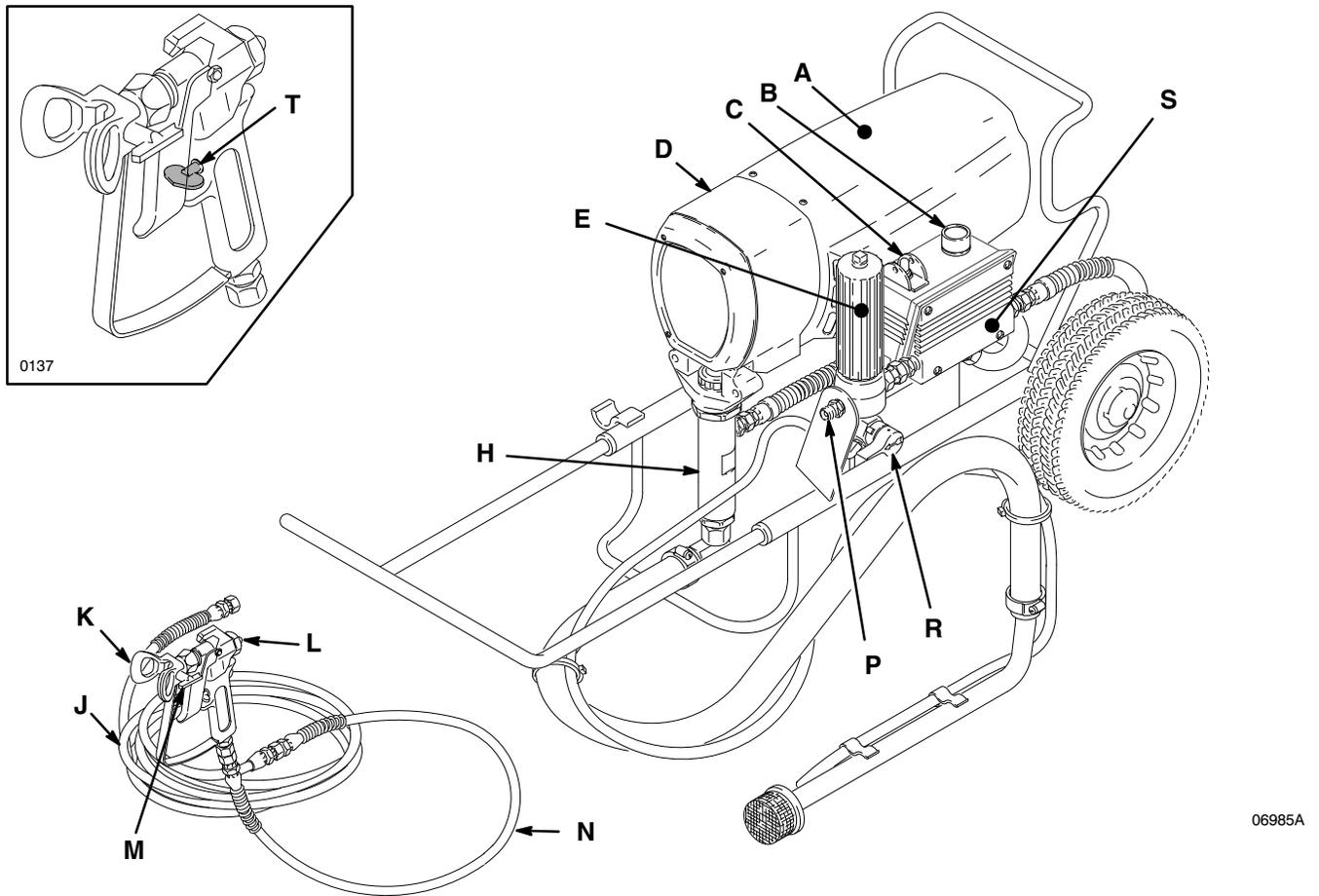


Fig. 1

A	Motor	DC motor, 120 VAC, 13.8A, 1 phase
B	Pressure Adjusting Knob	Controls fluid outlet pressure
C	ON/OFF Switch	Power switch that controls 120 VAC main power to sprayer
D	Drive Assembly	Transfers power from DC motor to the displacement pump
E	Fluid Filter	Final filter of fluid between source and spray gun
H	Displacement Pump	Transfers fluid to be sprayed from source through spray gun
J	50 ft (15 m) Main Hose	1/4 in. ID, grounded, nylon hose with spring guards on both ends
K	RAC IV Tip Guard	Reverse-A-Clean (RAC) tip guard reduces the risk of injection injury
L	Contractor Gun	High pressure spray gun with gun safety latch
M	RAC IV Switch Tip	RAC switch tip uses high pressure fluid to remove clogs from spray tip without removing tip from spray gun
N	3 ft (0.9 m) Hose	3/16 in. ID, grounded, nylon hose used between 50 ft hose and spray gun to allow more flexibility when spraying
P	Primary Fluid Outlet	Single spray gun operation is connected here
R	Pressure Drain Valve	Relieves fluid outlet pressure when open
S	Pressure Control	Controls motor speed to maintain fluid outlet pressure at displacement pump outlet. Works with pressure adjusting knob.
T	Spray Gun Safety Latch	Gun safety latch inhibits accidental triggering of spray gun

Setup

⚠ WARNING

To reduce the risk of serious injury from static sparking, injection, or over pressurization and rupture of the hose or gun, all hoses must be electrically conductive, the gun must have a tip guard, and each part must be rated for at least 3000 psi (210 bar, 21 MPa) Maximum Working Pressure.

⚠ CAUTION

To avoid damaging the pressure control, which may result in poor equipment performance and component damage, follow these precautions:

1. Always use grounded, flexible spray hose at least 50 ft. (15 m) long.
2. Never use a wire braid hose as it is too rigid to act as a pulsation dampener.
3. Never install any shutoff device between the filter and the main hose. See Fig. 3.
4. Always use the main filter outlet for one gun operation. Never plug this outlet.

⚠ WARNING



FIRE AND EXPLOSION HAZARD

Proper electrical grounding is essential to reduce the risk of fire or explosion which can result in serious injury and property damage. Read the warning section **FIRE OR EXPLOSION HAZARD** on page 2 for more detailed



grounding instructions.

NOTE: See Fig. 3 while doing the setup.

1. **Fill the packing nut/wet-cup** 1/3 full with Graco Throat Seal Liquid (TSL), supplied.
2. **Connect the gun, 3 ft. hose and 50 ft. hose.** Screw the assembly onto the outlet nipple. Don't use thread sealant and don't install the spray tip yet!
3. **Two gun hookup.** Unscrew the cap from the 1/4 npsm(m) secondary hose outlet. Connect a hose and gun to the outlet. Use a 1/4 in. ID, 50 ft. long (minimum) main hose. For more flexible gun movement, install a 3/16. ID, 3 ft. hose between the main hose and the gun.
4. **Grounding**

⚠ WARNING

Improper installation or alteration of the grounding plug will result in a risk of electric shock, fire or explosion that could cause serious injury or death.

- a. This equipment requires a 120 Vac, 60 Hz, 15A circuit with a grounding receptacle. See Fig. 2.

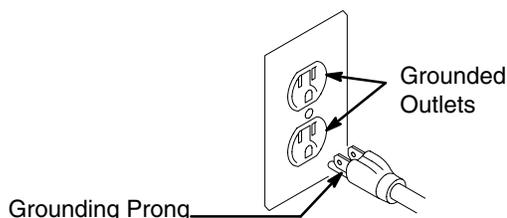


Fig. 2

- b. Do not alter the ground prong or use an adapter.
 - c. A 12 AWG gauge, 50 ft extension cord may be used with this equipment.
5. **Plug in the sprayer.** Turn the ON/OFF switch OFF. Plug the cord into a grounded electrical outlet.
 6. **Flush the pump** to remove the oil left in to protect pump parts after factory testing. See **Flushing** on page 11.
 7. **Prepare the paint** according to the manufacturer's recommendations. Remove any paint skin. Stir the paint thoroughly. Strain the paint through a fine nylon mesh bag (available at most paint dealers) to remove particles that could clog the filter or spray tip. This is an important step for trouble-free paint spraying.

Setup

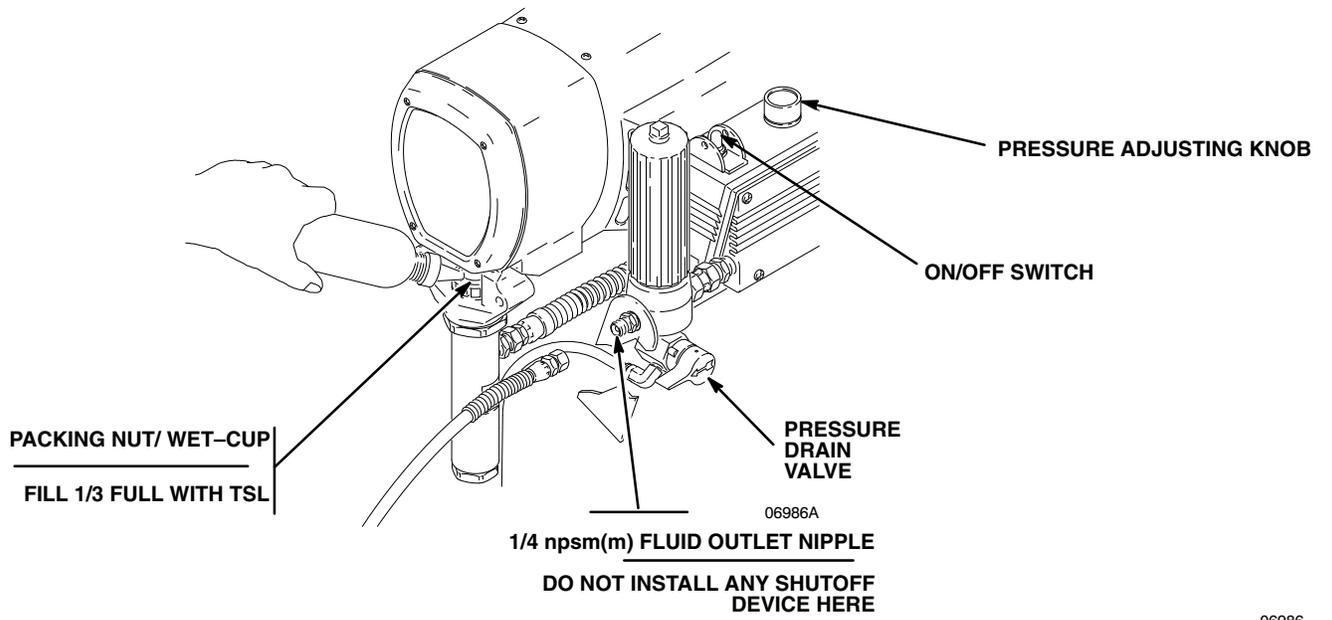


Fig. 3

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Startup

WARNING



INJECTION HAZARD

The system pressure must be manually relieved to prevent the system from starting or spraying accidentally. Fluid under high pressure can be injected through the skin and cause serious injury. To reduce the risk of an injury from injection, splashing fluid, or moving parts, follow the **Pressure Relief Procedure** whenever you:

- are instructed to relieve the pressure,
- stop spraying,
- check or service any of the system equipment,
- or install or clean the spray tip.

Pressure Relief Procedure

1. Engage the gun safety latch.
2. Turn the ON/OFF switch to OFF.
3. Unplug the power supply cord.
4. Disengage the gun safety latch. Hold a metal part of the gun firmly to a grounded metal pail. Trigger the gun to relieve pressure.
5. Engage the gun safety latch.
6. Open the pressure drain valve. Leave the pressure drain valve open until you are ready to spray again.

If you suspect that the spray tip or hose is completely clogged, or that pressure has not been fully relieved after following the steps above, VERY SLOWLY loosen the tip guard retaining nut or hose end coupling to relieve pressure gradually, then loosen completely. Now clear the tip or hose obstruction.

Startup Procedure

Use this procedure each time you start the sprayer to help ensure the sprayer is ready to operate and that you start it safely.

WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

NOTE: Flush the sprayer if this is a first-time startup. See page 11.

NOTE: See Fig. 5 except where noted.

1. **Put the suction tube into the paint container.**
2. **Turn the pressure adjusting knob fully counterclockwise to zero pressure.**
3. **Plug in the sprayer.**

CAUTION

Do not run the sprayer dry for more than 30 seconds to avoid damaging the pump packings.

WARNING



FIRE AND EXPLOSION HAZARD

To reduce the risk of static sparking and splashing when flushing, always remove the spray tip from the gun and hold a metal part of the gun firmly to the side of a grounded metal pail.

4. **Prime the pump.**
 - a. Open the pressure drain valve (handle in downward position). If you did not install a secondary hose, be sure the nipple is tightly plugged with the cap provided. Turn the ON/OFF switch to ON. Slowly turn the pressure adjusting knob clockwise until the sprayer starts. When fluid comes from the drain hose, close the valve (handle in forward position).
 - b. Disengage the gun safety latch. See Fig. 4. Following the warning, above, trigger the gun until all air is forced out of the system and the paint flows freely from the gun.
 - c. Release the trigger. Engage the gun safety latch.

Startup

5. **Check all fluid connections for leaks.** Relieve the fluid pressure before tightening connections.
6. **Install the spray tip and tip guard.** Engage the gun safety latch. See Fig. 4. Install the spray tip according to the instructions supplied with it.
7. **Adjust the spray pattern.**
 - a. Increase the pressure just until spray from the gun is completely atomized. Use the lowest pressure needed to get the desired results. This reduces overspray and fogging, decreases tip wear and extends the life of the sprayer.
 - b. If more coverage is needed, use a larger tip rather than increasing the pressure.
 - c. Test the spray pattern. To adjust the pattern, engage the gun safety latch, loosen the retaining nut. Position the tip guard horizontally for a horizontal pattern or vertically for a vertical pattern. Then tighten the retaining nut.

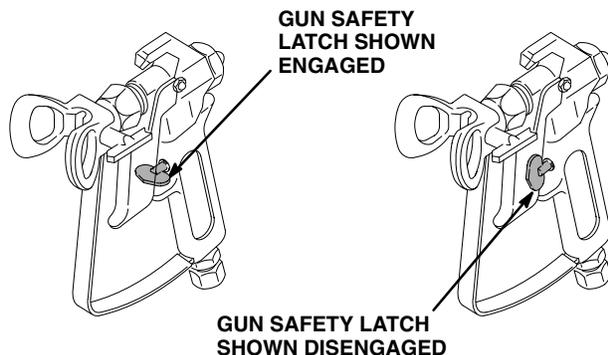


Fig. 4

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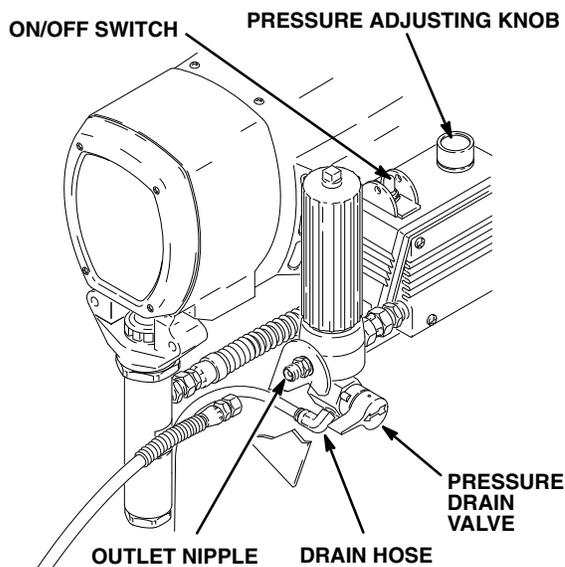


Fig. 5

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Cleaning a Clogged Tip

⚠ WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

1. Clean the front of the tip frequently during the day's operation. First, relieve pressure.
2. If the spray tip does clog, release the gun trigger, engage the gun safety latch, and rotate the RAC IV handle 180°. See Fig. 6.
3. Disengage the gun safety latch and trigger the gun into a waste container. Engage the gun safety latch again.
4. Return the handle to the original position, disengage the gun safety latch, and resume spraying.
5. If the tip is still clogged, engage the gun safety latch, shut off and unplug the sprayer, and open the pressure drain valve to relieve pressure. Clean the spray tip as shown in manual 308-644, supplied with the RAC IV.

TIP GUARD HANDLE SHOWN IN SPRAYING POSITION

TURN HANDLE 180°, DISENGAGE SAFETY LATCH AND TRIGGER GUN TO CLEAR CLOG

GUN SAFETY LATCH SHOWN ENGAGED

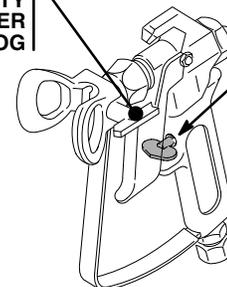


Fig. 6

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Shutdown and Care

⚠ WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

Procedure on page 8.

1. **Check the packing nut/wet-cup daily.** First relieve pressure. Keep the wet-cup 1/3 full of TSL at all times to help prevent fluid buildup on the piston rod and premature wear of packings.

Tighten the packing nut just enough to stop leakage. Over tightening causes binding and excessive packing wear. Use a round punch or brass rod and light hammer to adjust the nut. Refer to Fig. 7.

2. **Clean the fluid filter often** and whenever the sprayer is stored. Follow the Flushing Guidelines on page 11 or refer to manual 307-273, supplied, for the cleaning procedure.
3. **Lubricate the bearing housing** after every 100 hours of operation. First relieve pressure. Remove the front cover. Fill the bearing housing cavity with SAE 10 non-detergent oil. See Fig. 8.
4. **For very short shutoff periods,** leave the suction tube in the paint, relieve pressure, and clean the spray tip.
5. **Flush the sprayer at the end of each work day** and fill it with mineral spirits to help prevent pump corrosion and freezing. See page 11.

⚠ CAUTION

To prevent pump corrosion, never leave water or any type of paint in the sprayer when it is not in use. Pump water or paint out with mineral spirits.

6. **Coil the hose and hang it on the hose rack** when storing it, even for overnight, to help protect the hose from kinking, abrasion, coupling damage, etc.

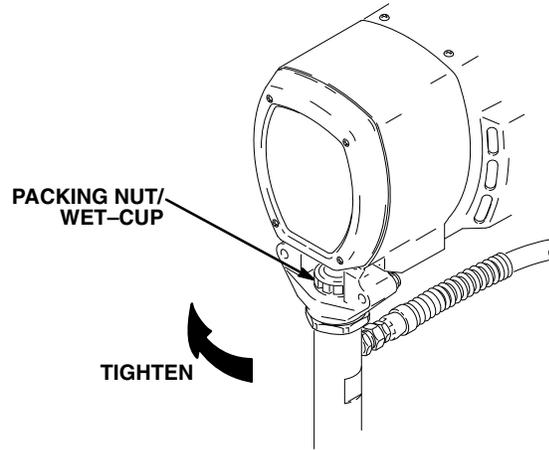


Fig. 7

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**FILL BEARING HOUSING
CAVITY WITH SAE
NON-DETERGENT OIL
AFTER EVERY 100
HOURS OF OPERATION**

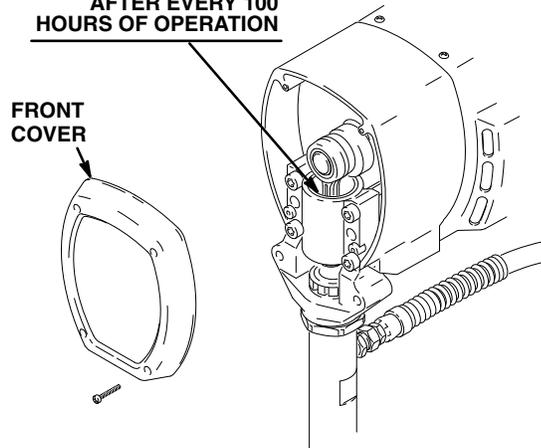


Fig. 8

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Flushing

NOTE: Several flushes are often required to thoroughly clean the system and prepare it for the next fluid to be sprayed, or to store the sprayer. Use this chart to determine the required flushing order for the fluid you are using, and then follow the procedure below for flushing.

*Use this category for flushing a brand new sprayer and flushing after storage.

System has this fluid in it:	Next fluid to be sprayed.	Flushing order:			Before you spray or store sprayer:
		Flush 1	Flush 2	Flush 3	
*Oil-based solvent or paint	Oil-based paint – new color	Mineral spirits	none	none	Prime with oil-based paint
Oil-based solvent or paint	Water-based paint	Mineral spirits	Warm soapy water	Clean water	Prime with water-based paint
Oil-based solvent or paint	Prepare for storage	Mineral spirits	none	none	Relieve pressure, Leave drain valve open
Water or water-based paint	Water-based paint – new color	Warm soapy water	Clean water	none	Prime with water
Water or water-based paint	Oil-based paint	Warm soapy water	Clean water	Mineral spirits	Prime with oil
Water or water-based paint	Prepare for storage	Warm soapy water	Clean water	Mineral spirits	Relieve pressure, Leave drain valve open

⚠ WARNING



FIRE AND EXPLOSION HAZARD

To reduce the risk of static sparking and splashing when flushing, always remove the spray tip from the gun and hold a metal part of the gun firmly to the side of a grounded metal pail.

1. Follow the illustrated **Pressure Relief Procedure** on page 12. Engage the gun safety latch.
2. Turn the pressure adjusting knob fully counter-clockwise to zero pressure.
3. Remove the spray tip from the gun. Remove the filter bowl and screen; see manual 307–273. Clean the screen separately and install the bowl without the screen to flush it. See Fig. 9.
4. Put the suction tube into a grounded metal pail with 1/2 gallon of compatible solvent.
5. Start the sprayer. See page 8. To save the fluid still in the sprayer, trigger the gun into another container until the next fluid appears, then trigger the gun back into the fluid you are pumping. Circulate the flushing fluid a couple of minutes to thoroughly clean the system.

6. Do not run the pump dry for more than 30 seconds to avoid damaging the pump packings!
7. Follow the illustrated **Pressure Relief Procedure** on page 8. Engage the gun safety latch.
8. Unscrew the filter bowl and reinstall the clean screen. Install the bowl and hand tighten.
9. Remove the suction tube and screen and clean them separately.

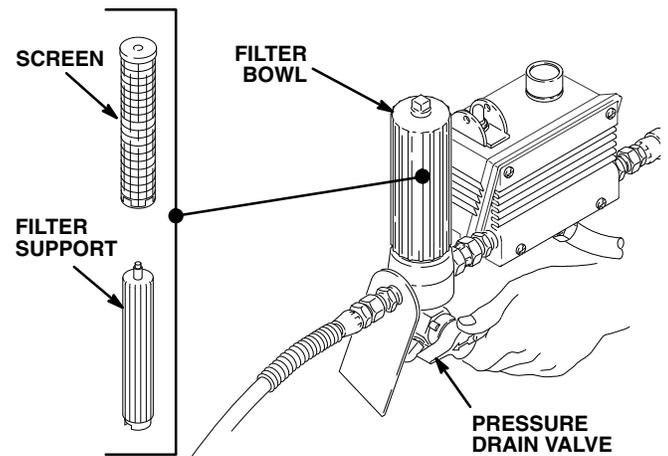


Fig. 9

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Troubleshooting

⚠ WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

Perform all **Troubleshooting** procedures before disassembling the sprayer.

MOTOR WON'T OPERATE

TYPE OF PROBLEM	WHAT TO CHECK <i>If check is OK, go to next check</i>	WHAT TO DO <i>When check is not OK refer to this column</i>
Basic Fluid Pressure Problems	1. Check the pressure control knob setting. The motor will not run if it is at the minimum setting (fully counterclockwise).	1. Slowly increase the pressure setting to see if the motor starts.
	2. Check for a clogged spray tip or fluid filter. Refer to the separate gun, tip, or fluid filter instruction manual.	2. Relieve pressure, refer to the separate gun, tip, or fluid filter instruction manual for cleaning.
Basic Mechanical Problems	1. Check for frozen or hardened paint in the pump (76) and/or pressure control tube. Using a screwdriver, carefully try to rotate fan at back of motor by hand. See page 17.	1. Thaw. Plug in sprayer and turn on. Slowly increase pressure setting to see if motor starts. If it doesn't, see NOTE 1, below.
	2. Check displacement pump connecting rod pin (43). It must be completely pushed into connecting rod (68) and retaining spring (42) must be firmly in groove of connecting rod. See Fig. 25.	2. Push pin into place and secure with spring retainer.
	3. Check for motor damage. Remove drive housing assembly (67). See page 25. Try to rotate fan by hand.	3. Replace motor (73) if fan won't turn. See page 27.
Basic Electrical Problems	1. Check pressure control safety circuit.	2. Turn pressure control ON/OFF switch to OFF to RESET. If the pressure control safety continues to trip, see ELECTRICAL SHORT on page 16.
	2. Check electrical supply with volt meter. Meter should read 105–125 VAC.	2. Reset building circuit breaker; replace building fuse. Try another outlet.
	3. Check extension cord for damage. Check extension cord continuity with a volt meter.	3. Replace extension cord.
	4. Check sprayer power supply cord (314) for damage such as broken insulation or wires.	4. Replace power supply cord. See page 20.
	5. Check motor brush leads, terminals and brush length. Brush length should be 1/2" minimum. See page 19.	5. Tighten terminal screws; replace brushes. See page 19.

NOTE 1: Thaw the sprayer if water or water-based paint has frozen in it, due to exposure to low temperatures, by placing it in a warm area. Do not try to start the sprayer until it has thawed completely. If paint hardened (dried) in the sprayer, the pump packings and/or pressure control must be replaced. See manual 307–806 (**Displacement Pump**) or page 22 (**Pressure Control**).

MOTOR WON'T OPERATE (Continued)

TYPE OF PROBLEM	WHAT TO CHECK <i>If check is OK, go to next check</i>	WHAT TO DO <i>When check is not OK refer to this column</i>
<p>Follow Pressure Relief Procedure on page 13. Remove gun from hose. Remove pressure control.</p>	<p>1. Check leads from motor to be sure they are securely fastened and properly mated.</p>	<p>1. Replace loose terminals; crimp to leads. Be sure male terminal blades are straight and firmly connected to mating part.</p> <p>Clean circuit board male terminals. Replace loose or damaged terminals. Securely reconnect leads.</p>
	<p>2. Check for loose motor brush lead connections and terminals. See page 19.</p>	<p>2. Tighten terminal screws. Replace brushes if leads are damaged. See page 19.</p>
	<p>3. Check brush length which should be 1/2" minimum. See page 19.</p> <p>NOTE: The brushes do not wear at the same rate on both sides of the motor. Check both brushes.</p>	<p>3. Replace brushes. See page 19.</p>
	<p>4. Check for broken or misaligned motor brush springs. Rolled portion of spring must rest squarely on top of brush. See page 19.</p>	<p>4. Replace spring if broken. Realign spring with brush. See page 19.</p>
	<p>5. Check motor brushes for binding in brush holders. See page 19.</p>	<p>5. Clean brush holders. Remove carbon with small cleaning brush. Align brush leads with slot in brush holder to assure free vertical brush movement.</p>
	<p>6. Check motor armature commutator for burn spots, gouges and extreme roughness. Remove motor cover and brush inspection plates to check. See page 19.</p>	<p>6. Remove motor and have motor shop resurface commutator if possible. See page 27.</p>
	<p>7. Check motor armature for shorts using armature tester (growler) or perform spin test. See page 17.</p>	<p>7. Replace motor. See page 27.</p>
	<p>8. Check pressure control board (301) by substituting with a good pressure control board. See page 22.</p>	<p>8. Replace with new pressure control board (301). See page 22.</p>
<p>Refer to the wiring diagram on page 33 to identify test points (TP).</p>	<p>1. Check power supply cord (314). Disconnect TP1 female (neutral) and TP2 female and connect volt meter to these leads. Plug in sprayer. Meter should read 105 to 125 V AC. Unplug sprayer. Reconnect TP2.</p>	<p>1. Replace power supply cord. See page 20.</p>
	<p>2. Check ON/OFF switch (307). Disconnect TP3 and connect volt meter to TP1 female and TP3 male terminal on the ON/OFF switch. Plug in sprayer and turn ON. Meter should read 105 to 125 V AC. Turn off and unplug sprayer. Reconnect TP3.</p>	<p>2. Replace ON/OFF switch. See page 21.</p>
	<p>3. Check motor terminal cutoff switch. Connect volt meter to TP1 female and TP4 female. Plug in sprayer and turn on. Meter should read 105 to 125 V AC. Turn off and unplug sprayer.</p>	<p>3. Allow motor to cool. Correct cause of overheating. If switch remains open after motor cools, check continuity between TP4 female and TP5 female with ohmmeter. If open, replace motor.</p>
	<p>4. Check all terminals for damage or loose fit. Reconnect TP1, TP4, and TP5 connectors.</p>	<p>4. Replace damaged terminals and reconnect securely.</p>

LOW OUTPUT

TYPE OF PROBLEM	WHAT TO CHECK <i>If check is OK, go to next check</i>	WHAT TO DO <i>When check is not OK refer to this column</i>
Low Output	1. Check for worn spray tip.	1. Follow Pressure Relief Procedure Warning then replace tip. See your separate gun or tip manual.
	2. Check to see that pump does not continue to stroke when gun trigger is released. Plug in and turn on sprayer. Prime with paint. Trigger gun momentarily, then release and engage safety latch. Relieve pressure, turn off and unplug sprayer.	2. Service pump. See page 29 and manual 307–806.
	3. Check electrical supply with volt meter. Meter should read 105–125 VAC.	3. Reset building circuit breaker; replace building fuse. Repair electrical outlet or try another outlet.
	4. Check extension cord size and length; must be at least 12 gauge wire and no longer than 300 ft.	4. Replace with a correct, grounded extension cord.
	5. Check +, –, M+ and M– leads from motor to pressure control circuit board (B1) for damaged or loose wires or connectors. Inspect wiring insulation and terminals for signs of overheating. See page 27.	5. Be sure male terminal blades are centered and firmly connected to female terminals. Replace any loose terminal or damaged wiring. Securely reconnect terminals.
	6. Check for loose motor brush leads and terminals. See page 19.	6. Tighten terminal screws. Replace brushes if leads are damaged. See page 19.
	7. Check for worn motor brushes which should be 1/2" minimum. See page 19.	7. Replace brushes. See page 19.
	8. Check for broken and misaligned motor brush springs. Rolled portion of spring must rest squarely on top of brush.	8. Replace spring if broken. Realign spring with brush. See page 19.
	9. Check motor brushes for binding in brush holders. See page 19.	9. Clean brush holders, remove carbon dust with small cleaning brush. Align brush lead with slot in brush holder to assure free vertical brush movement.
	10. Check stall pressure.	10. Replace with new pressure control board (301). See page 22.
	11. Check pressure control board (301) by substituting with a good pressure control board. See page 22.	11. Replace with new pressure control board (301). See page 22.
	12. Check motor armature for shorts by using an armature tester (growler) or perform spin test. See page 17.	12. Replace motor. See page 27.

NO OUTPUT

TYPE OF PROBLEM	WHAT TO CHECK <i>If check is OK, go to next check</i>	WHAT TO DO <i>When check is not OK refer to this column</i>
Motor runs and pump strokes	1. Check paint supply.	1. Refill and reprime pump.
	2. Check for clogged intake strainer.	2. Remove and clean, then reinstall.
	3. Check for loose suction tube or fittings.	3. Tighten; use thread sealant or sealing tape on threads if necessary.
	4. Check to see if intake valve ball and piston ball are seating properly. See manual 307–806.	4. Remove intake valve and clean. Check balls and seats for nicks; replace if necessary. See manual 307–806. Strain paint before using to remove particles that could clog the pump.
	5. Check for leaking around throat packing nut which may indicate worn or damaged packings. See manual 307–806.	5. Replace packings. See manual 307–806. Also check piston valve seat for hardened paint or nicks and replace if necessary. Tighten the packing nut/wet-cup.
Motor runs but pump does not stroke	1. Check displacement pump connecting rod pin (43). See manual 307–806.	1. Replace pin if missing. Be sure retainer spring (42) is fully in groove all around connecting rod. See manual 307–806.
	2. Check connecting rod assembly (68) for damage. See page 24.	2. Replace connecting rod assembly. See page 24.
	3. Be sure crank in drive housing rotates; plug in sprayer and turn on briefly to check. Turn off and unplug sprayer. See page 25.	3. Check drive housing assembly for damage and replace if necessary. See page 25.

EXCESSIVE PRESSURE FLUCTUATIONS

TYPE OF PROBLEM	WHAT TO CHECK <i>If check is OK, go to next check</i>	WHAT TO DO <i>When check is not OK refer to this column</i>
Spray pattern variations.	1. Be sure leads to pressure control circuit board (B1) are firmly connected. Be sure all male terminals blades are centered and firmly connected to female terminals. See Fig. 26.	1. Reconnect securely. See Fig. 26.
	2. Check maximum working pressure.	2. Replace with a new pressure control board (301). See page 22.
	3. Check pressure control board (301) by substituting with a good pressure control board. See page 22.	3. Replace with a new pressure control board (301). See page 22.
	4. Check LOW OUTPUT section, page 14.	

MOTOR IS HOT AND RUNS INTERMITTENTLY

TYPE OF PROBLEM	WHAT TO CHECK <i>If check is OK, go to next check</i>	WHAT TO DO <i>When check is not OK refer to this column</i>
Motor is hot and runs intermittently.	1. Determine if sprayer was operated at high pressure with small tips, which causes low motor RPM and excessive heat build up.	1. Decrease pressure setting or increase tip size.
	2. Be sure ambient temperature where sprayer is located is no more than 90°F and sprayer is not located in direct sun.	2. Move sprayer to shaded, cooler area if possible.
	3. Determine if sprayer was turned on, pressurized, but not operating for long periods of time.	3. Turn off sprayer whenever you stop spraying for a while and relieve fluid pressure.

ELECTRICAL SHORT

TYPE OF PROBLEM	WHAT TO CHECK <i>If check is OK, go to next check</i>	WHAT TO DO <i>When check is not OK refer to this column</i>
Building circuit breaker opens as soon as sprayer switch is turned on. CAUTION Any short in any part of the motor power circuit will cause the control circuit to inhibit sprayer operation. Correctly diagnose and repair all shorts before checking and replacing control board.	1. Check all electrical wiring for damaged insulation, and all terminals for loose fit or damage. Also check wires between pressure control and motor which are encased in conduit (1). See page 27.	1. Repair or replace any damaged wiring or terminals. Securely reconnect all wires.
	2. Check for missing inspection plate gasket (see page 27), bent terminal forks or other metal to metal contact points which could cause a short.	2. Correct faulty conditions.
	3. Check motor armature for shorts. Use an armature tester (growler) or perform spin test. See page 17. Inspect windings for burns.	3. Replace motor. See page 27.
	4. Check pressure control board (301) by substituting with a good control board. See page 22.	4. Replace with a new pressure control board (301). See page 22.
Building circuit breaker opens as soon as sprayer is plugged into outlet and sprayer is NOT turned on.	1. Check Basic Electrical Problems on page 12.	1. Perform necessary procedures.
	2. Check ON/OFF switch (307) See page 21. <i>Be sure the sprayer is unplugged!</i> Disconnect wires from switch. Check switch with ohmmeter. The reading should be infinity with the ON/OFF switch OFF, and zero with the switch ON.	2. Replace ON/OFF switch. See page 21.
	3. Check for damaged or pinched wires in the pressure control. See page 22.	3. Replace damaged parts. See page 22.
Sprayer quits after sprayer operates for 5 to 10 minutes.	1. Check Basic Electrical Problems on page 12.	1. Perform necessary procedures.
	2. Check electrical supply with volt meter. Meter should read 105 to 125 VAC.	2. If voltage is too high, do not operate sprayer until corrected.
	3. Check tightness of pump packing nut. Over tightening tightens packings on rod, restricts pump action, and damages packings.	3. Loosen packing nut. Check for leaking around throat. Replace pump packings, if necessary. See manual 307–806.

Spin Test

⚠ WARNING

ELECTRIC SHOCK HAZARD
Do not touch the brushes, leads, springs or brush holders while the sprayer is plugged in to reduce the risk of electric shock and serious bodily injury.



⚠ WARNING

INJECTION HAZARD
To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.



For checking armature, motor winding and brush electrical continuity.

Setup

Relieve pressure. Remove the drive housing. See page 25.

Remove the motor shield (59), the fan cover (F) and the inspection covers (J). See Fig. 10.

Remove the pressure control/cover (301). Disconnect the – and + leads from the motor to the pressure control/cover terminals M–, and M+. See Fig. 11.

Armature Short Circuit Test

Relieve pressure. Quickly turn the motor fan by hand. If there are no shorts, the motor will coast two or three revolutions before coming to a complete stop. If the

motor does not spin freely, the armature is shorted and the motor must be replaced. See page 27.

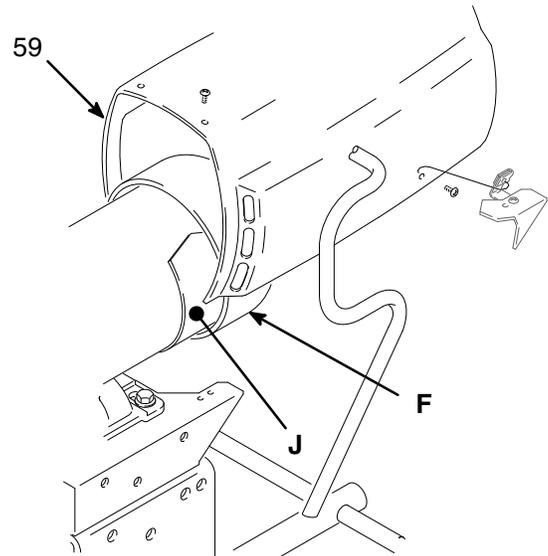


Fig. 10

06995

Armature, Brushes, and Motor Wiring Open Circuit Test (Continuity)

Relieve pressure. Connect the two black motor leads together with a test lead. Turn the motor fan by hand at about two revolutions per second.

If there is uneven or no turning resistance, check the following: broken brush springs, brush leads, motor leads; loose brush terminal screws, motor lead terminals; worn brushes. Repair parts as needed. See page 19.

If there is still uneven or no turning resistance, replace the motor. See page 27.

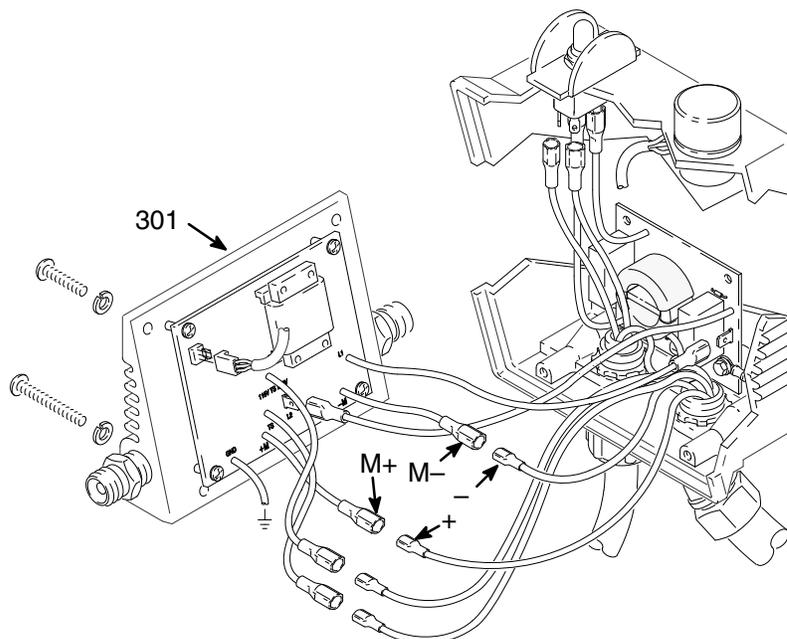


Fig. 11

04247

General Repair Information

CAUTION

To reduce the risk of a pressure control malfunction:

- Always use needle nose pliers to disconnect a wire. Never pull on the wire, pull on the connector.
- Mate wire connectors properly. Be sure the flat blade of the insulated male connector is centered in the wrap-around blade of the female connector.
- Route wires carefully to avoid interference with the other connections of the pressure control. Be sure the wires are not pinched between the cover and the control box.

Tool List

Phillips screwdriver	1/4 in. hex key wrench
Small flat blade screwdriver	3/16 in. hex key wrench
Needle nose pliers	5/8 in. socket wrench
Plastic mallet	3/8 in. open end wrench
Adjustable wrench	1/2 in. open end wrench
Adjustable, open-end wrench	3/4 in. open end wrench
Torque wrench	7/8 in. open end wrench
	High quality motor oil
	Bearing grease

1. **Keep all screws, nuts, washers, gaskets, and electrical fittings** removed during repair procedures. These parts are not normally provided with replacement assemblies.
2. **Test your repair before regular operation** of the sprayer to be sure the problem is corrected.

WARNING



ELECTRIC SHOCK HAZARD

To reduce the risk of serious injury, including electric shock, **DO NOT** touch any moving parts or electrical parts with your fingers or a tool while inspecting the repair. Shut off the sprayer and unplug it as soon as you complete the inspection. Reinstall all covers, gaskets, screws and washers before operating the sprayer.

3. **If the sprayer does not operate properly**, review the repair procedure again to verify that everything was done correctly. If necessary, see the Troubleshooting Guide, pages 12 – 16, to help identify other possible problems and solutions.

CAUTION

Do not run the sprayer dry for more than 30 seconds to avoid damaging the pump packings.

4. **Reinstall the motor shield before regular operation** of the sprayer and replace it if it is damaged. The cover directs cooling air around the motor to help prevent overheating. It can also help reduce the risk of burns, fire or explosion; see the **WARNING**, below.

WARNING



EXPLOSION HAZARD

During operation, the motor and drive housing become very hot and could burn your skin if touched. Flammable materials spilled on the hot, bare motor could cause a fire or explosion. Always have the motor shield in place during regular operation to reduce the risk of burns, fire or explosion.

Motor Brush Replacement

NOTE: Replace the brushes when they have worn to less than 1/2 in. Note that the brushes wear differently on each side of the motor, so check them both. Brush Repair Kit 220–853 is available. A new spring clip, P/N 110–816 may be purchased separately.

⚠ WARNING

INJECTION HAZARD
To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.



NOTE: Read the GENERAL REP AIR INFORMATION on page 18 before doing this procedure.

1. Relieve pressure.
2. Remove the motor shield (59). Remove the inspection covers (J) and gaskets on each side of the motor. See Fig. 12.

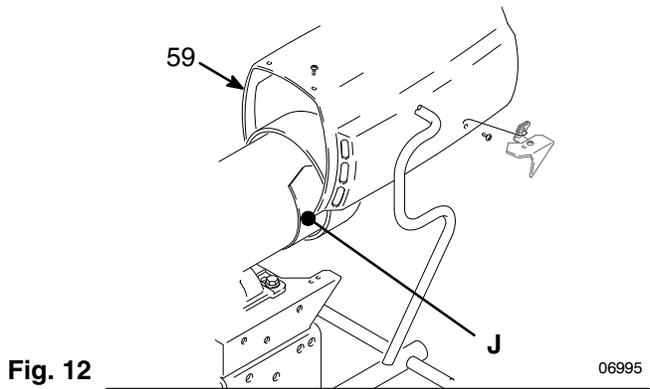


Fig. 12

3. Push in the spring clip to release its hooks from the brush holder. Pull out the spring clip. See Fig. 13.

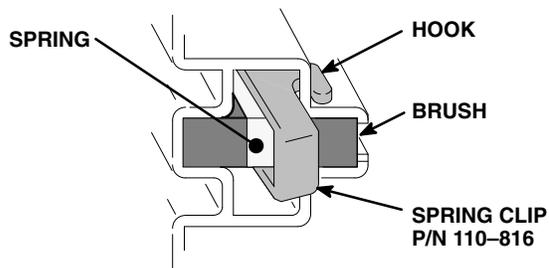


Fig. 13

4. Loosen the brush lead terminal screw. Pull the brush lead away, leaving the motor lead terminal in place. Remove the brush and spring. See Fig. 15.

5. Inspect the commutator for excessive pitting, burning or gouging. A black color on the commutator is normal. Have the commutator resurfaced by a qualified motor repair shop if the brushes seem to wear too fast.

⚠ CAUTION

When installing the brushes, follow all steps carefully to avoid damaging the parts.

6. Install a new brush so the lead is in the long slot of the holder. See Fig. 14.

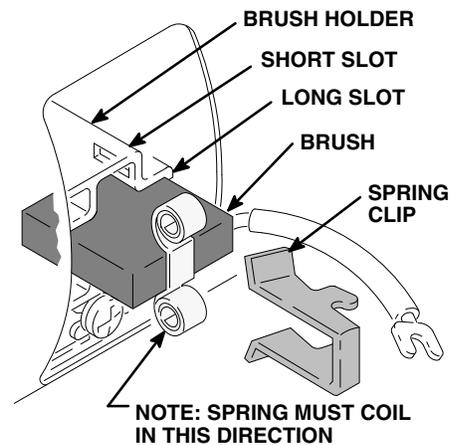


Fig. 14

7. Slide the terminal under the terminal screw washer and tighten the screw. Be sure the motor lead is still connected at the screw. See Fig. 15.

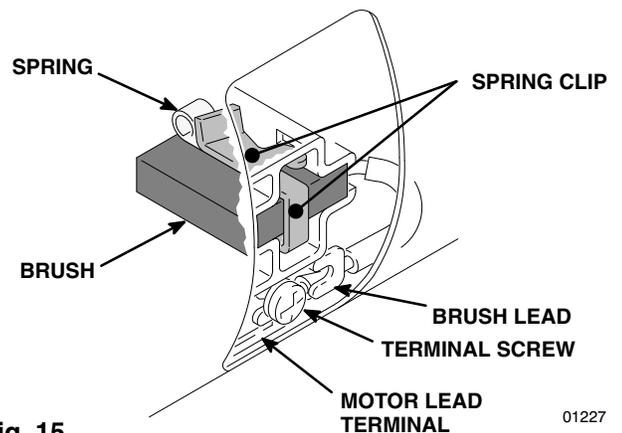


Fig. 15

8. Place the spring on the brush as shown in Fig. 14.
9. Install the spring clip and push it down to hook the short slots in the housing. See Fig. 14.
10. Repeat for the other side.
11. **Test the brushes.**

- a. Remove the pump connecting rod pin.
- b. With the sprayer OFF, turn the pressure control knob fully counterclockwise to minimum pressure. Plug in the sprayer.
- c. Turn the sprayer ON. Slowly increase the pressure until the motor is at full speed.
- d. Inspect the brush and commutator contact area for excessive arcing. Arcs should not “trail” or circle around the commutator surface.

⚠ CAUTION

Do not run the sprayer dry for more than 30 seconds while checking the brushes to avoid damaging the displacement pump packings.

12. Install the brush inspection covers and gaskets.

13. **Break in the brushes.** Operate the sprayer for at least one hour with no load. Install the connecting rod pin.

⚠ WARNING



ELECTRIC SHOCK HAZARD

Do not touch the brushes, leads, springs or brush holders while the sprayer is plugged in to reduce the risk of electric shock and serious bodily injury.

Power Supply Cord Replacement (Fig. 16)

⚠ WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

Procedure on page 8.

NOTE: Read the GENERAL REP AIR INFORMATION on page 18 before doing this procedure.

1. Relieve pressure.
2. Remove the pressure control board/cover (301).
3. Disconnect the power supply cord (314), both blue and brown leads from the ON/OFF switch (307), and the green wire to the earthing or grounding screw (317).
4. Loosen the strain relief bushing (315) and remove the power supply cord (314).
5. Install the new power supply cord in the reverse order.

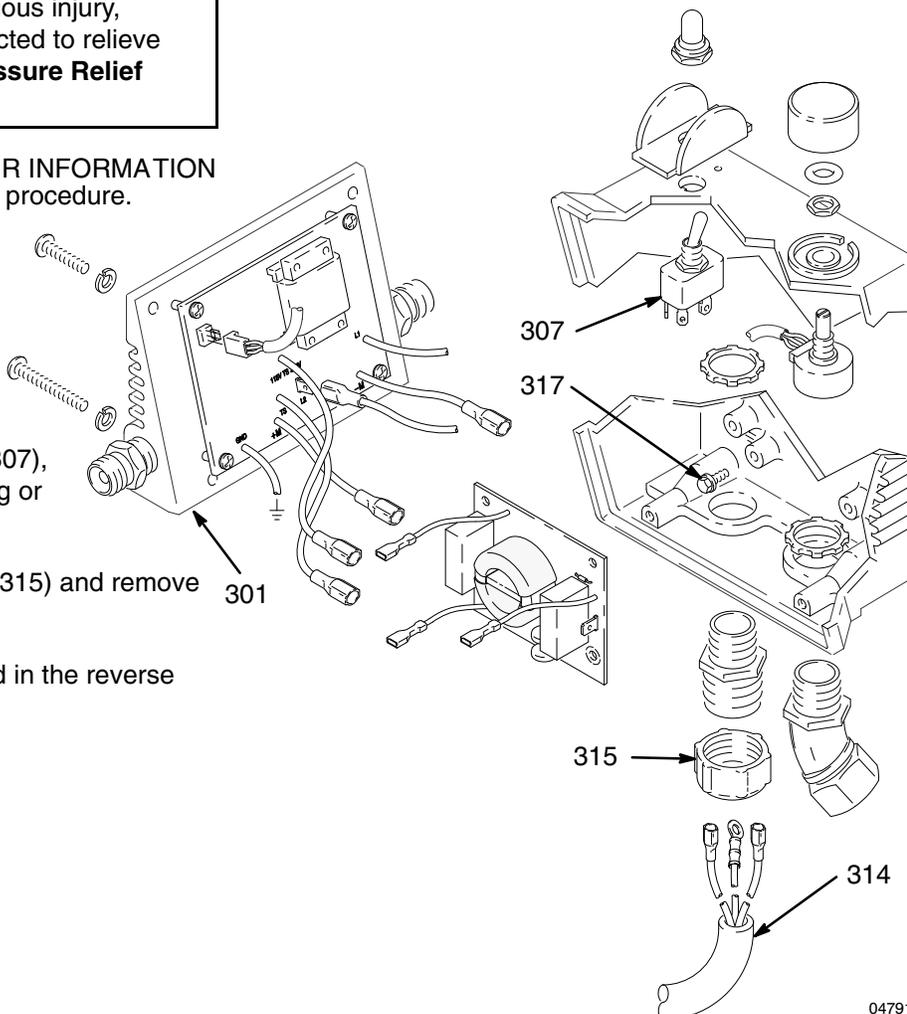


Fig. 16

04791

On/Off Switch Replacement (Fig. 17)

WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

Procedure on page 8.

NOTE: Read the GENERAL REP AIR INFORMATION on page 18 before doing this procedure.

1. Relieve pressure.
2. Remove the pressure control board/cover (301).
3. Disconnect the two wires from the ON/OFF switch (307). See Fig. 16.
4. Using a 5/8 in. socket wrench, remove the nut and rubber boot (309). Remove the switch guard (308). See Fig. 17.
5. Remove the ON/OFF switch (307).
6. Install the new switch so the internal tab of the pressure control housing (D) engages with the vertical groove in the threads of the switch.
7. Install the switch guard (308), aligning the internal tab with the groove in the threads.

8. Powder the inside of the rubber boot (309) with talcum powder, then shake the excess out of the boot.
9. Install the nut and rubber boot and tighten.
10. Reconnect all wires.

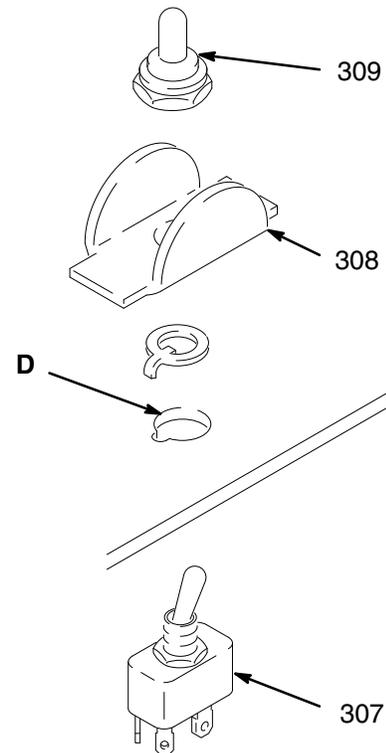


Fig. 17

04795

Pressure Control Replacement

⚠ WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

Procedure on page 8.

1. Relieve pressure.
2. Disconnect the filter/drain valve assembly and the pump supply hose at the pressure control while holding the pressure control fitting (A) firmly. See the **CAUTION**, below. See Fig. 18.

⚠ CAUTION

Do not allow the fittings (A) to turn when removing or connecting the hose and filter/drain assembly. Do not over tighten the screws when attaching the pressure control board/cover. Turning the fittings or over tightening the screws may shift the calibration of the pressure control.

3. Remove the four mounting screws and washers (302, 303, 304) from the pressure control board/cover (301). See Fig. 19.
4. Carefully remove the pressure control board/cover (301) so as not to stress the cables.
5. Remove the potentiometer cable (310) from the pressure control board/cover (301).
6. Disconnect the pressure control board/cover black/white M+ and black M- leads from the motor + and- leads.
7. Disconnect the red motor leads from the TS terminals on the pressure control board/cover (301).
8. Disconnect the blue and brown power leads from the ON/OFF switch.
9. Loosen the earth or ground terminal screw (317) and disconnect the earth or ground lead (C).
10. Pull off the pressure control board/cover.

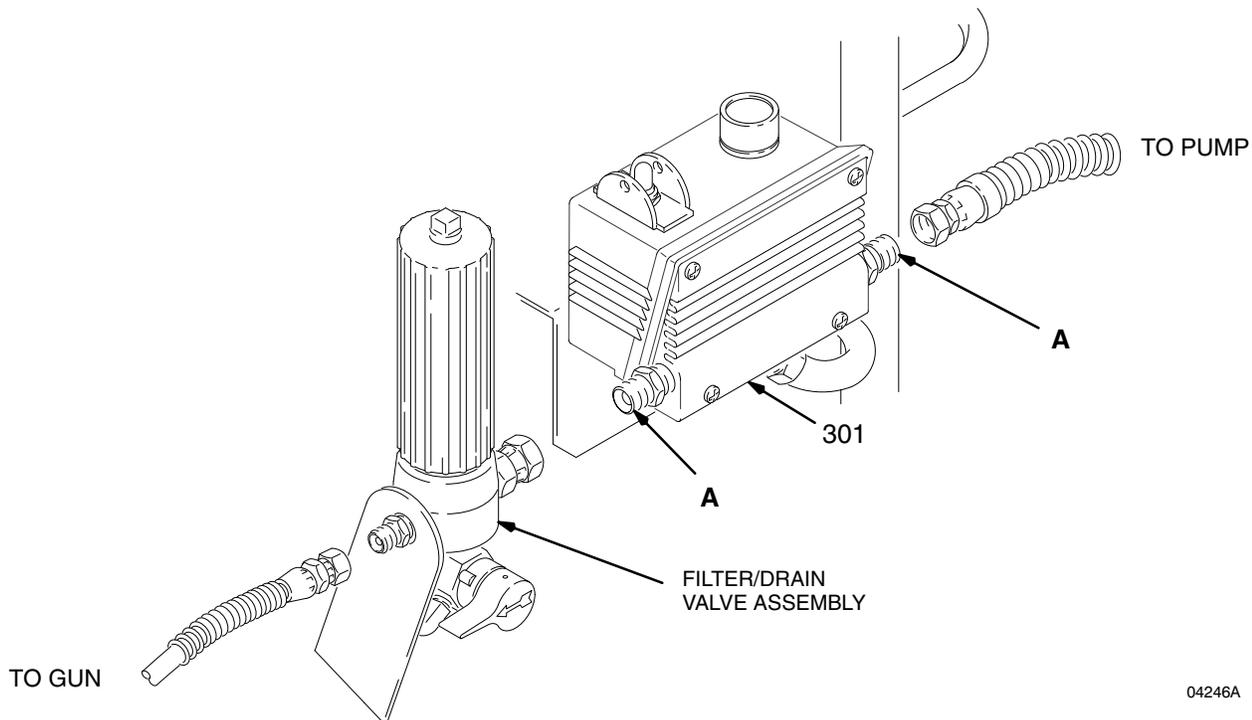


Fig. 18

04246A

Pressure Control Replacement

WARNING

Do not attempt to adjust or calibrate the pressure control. If the pressure control is faulty, replace it.

11. Reassemble in the reverse order; attach earth or ground wire (C), power leads (L1 and L2), the red leads to the TS terminals on the circuit board (B1), the M+ and M- leads, and the potentiometer cable to the connector on B1. Attach the pressure control board/cover (301) using the four mounting screws and washers (302, 303, 304),

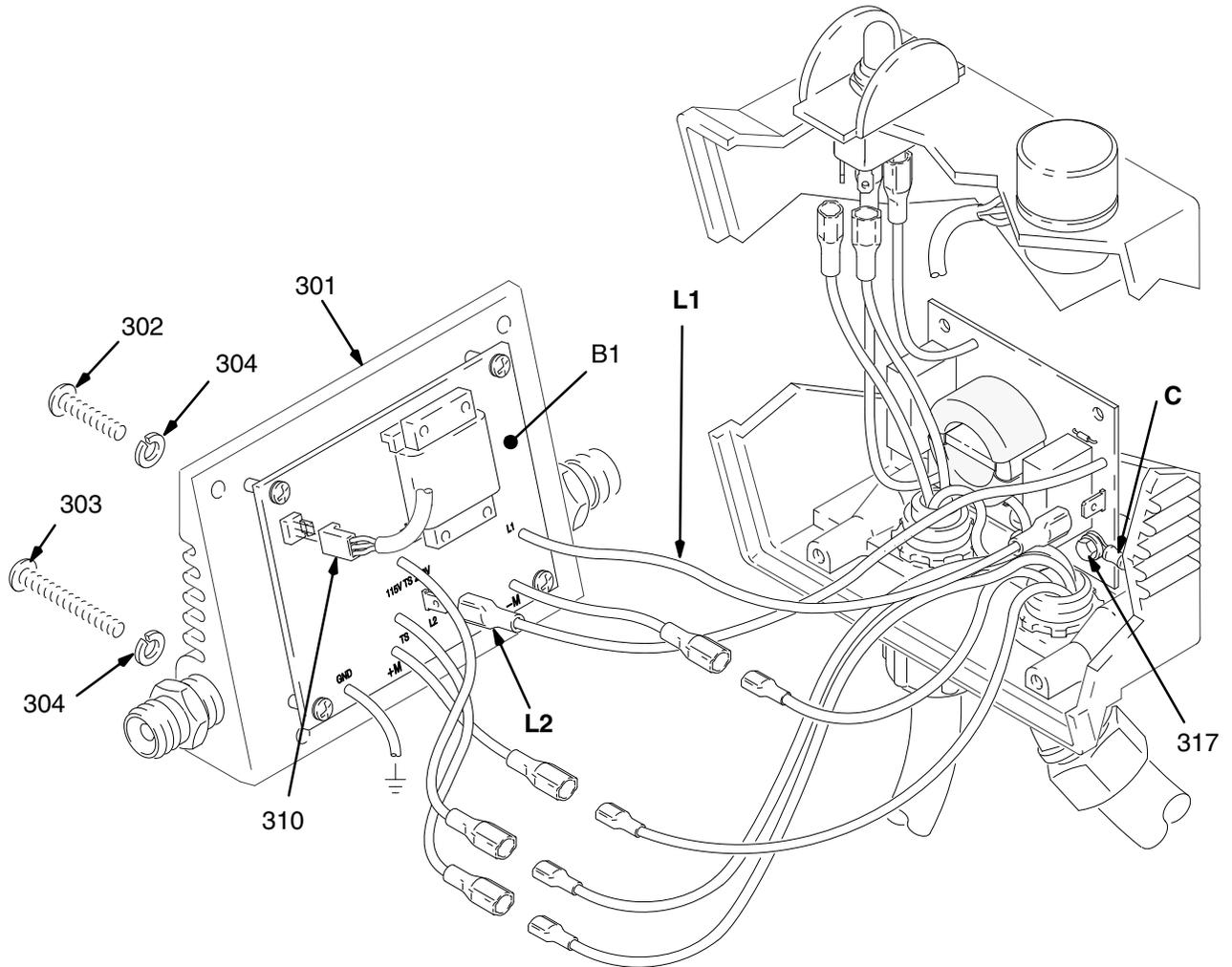


Fig. 19

04790

Bearing Housing and Connecting Rod Replacement (Fig. 20)

⚠ WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

Procedure on page 8.

NOTE: Read the GENERAL REP AIR INFORMATION on page 18 before doing this procedure.

NOTE: Stop the sprayer at the bottom of its stroke to get the crank (E) in its lowest position. To lower the crank manually, carefully rotate the blades of the fan with a screwdriver.

1. Relieve pressure.
2. Remove the front cover (49). Unclip the drain hose (36) from the pump. Hold a wrench on the pump intake valve (223) and unscrew the pump suction tube. Disconnect the pump hose (70).
3. Push up the retaining spring (42). Push the pin (43) out the rear.
4. Loosen the locknut (47). Unscrew the displacement pump (76).
5. Remove the four screws and lockwashers (25,23).
6. Lightly tap the lower rear of the bearing housing (69) with a plastic mallet to loosen it from the drive housing (67). Pull the bearing housing and the connecting rod assembly (68) straight off the drive housing.
7. Inspect the crank (E) for excessive wear and replace parts as needed. Evenly lubricate the inside of the bronze bearing (B) with high quality motor oil. Liberally pack the roller bearing (C) with bearing grease.
8. Assemble the connecting rod (68) and bearing housing (69).
9. Clean the mating surfaces of the bearing and drive housings (69,67).

10. Align the connecting rod (68) with the crank (E) and the drive housing locating pins (G) with the bearing housing (69) holes. Push the bearing housing onto the drive housing or tap it into place with a plastic mallet.

⚠ CAUTION

DO NOT use the bearing housing screws (25) to try to align or seat the bearing housing; the bearing and drive housing will not align properly and will result in premature bearing wear.

11. Install the screws and lockwashers (25,23). Tighten the screws evenly to 175 in-lb (19 N.m).
12. Install the pump. See page 29.
13. Install the remaining parts. See Fig. 20.

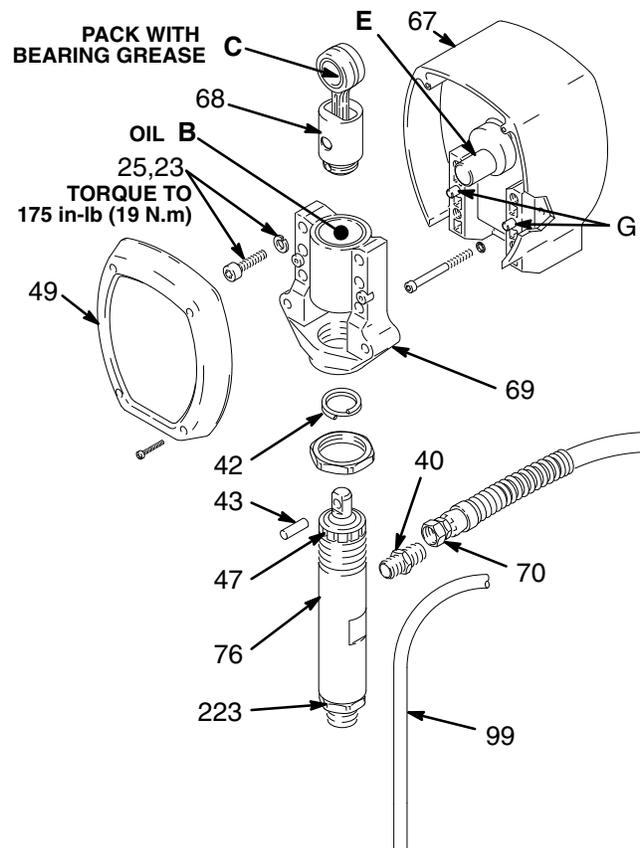


Fig. 20

06996

Drive Housing Replacement (Fig. 21)

WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief**

Procedure on page 8.

CAUTION

DO NOT drop the gear cluster (51) when removing the drive housing (67). The gear cluster may stay engaged in the motor front end bell or the drive housing.

DO NOT lose the thrust balls (9) located at each end of the gear cluster (51) or drop them between gears. The balls, which are heavily covered with grease, usually stay in the shaft recesses, but could be dislodged. If caught between gears and not removed, the balls will seriously damage the drive housing. If the balls are not in place, the bearings will wear prematurely.

NOTE: Read the GENERAL REP AIR INFORMATION on page 18 before doing this procedure.

1. Relieve pressure.
2. Remove the front cover (49) and the motor shield (59). Unclip the drain hose (36) from the pump.
3. Remove the four bearing housing screws (25) and lockwashers (23).
4. Lightly tap the lower rear of the bearing housing (69) with a plastic mallet to loosen it from the drive housing (67). Pull the assembled bearing housing and connecting rod straight off the drive housing.
5. Remove the two drive housing screws (26) and lockwashers (20).
6. Remove the two lower screws (13) and lockwashers (20) and then the two upper screws (16) and lockwashers (20) from the front of the motor (73).
7. Tap the drive housing (67) with a plastic mallet to loosen it from the front of the motor (73), and then pull the drive housing straight off.
8. Liberally apply bearing grease to the gear cluster (51). The gear area should have approximately 4 total ounces of grease. Grease is supplied with the drive housing replacement kit. Be sure the thrust balls (9) are in place.
9. Place the bronze-colored washer (67b) THEN the silver-colored washer (67a) on the shaft protruding from the big gear in the drive housing (67).
10. Align the gears and push the new drive housing straight onto the front of the motor and locating pins.
11. Continue reassembling the sprayer.

Drive Housing Replacement

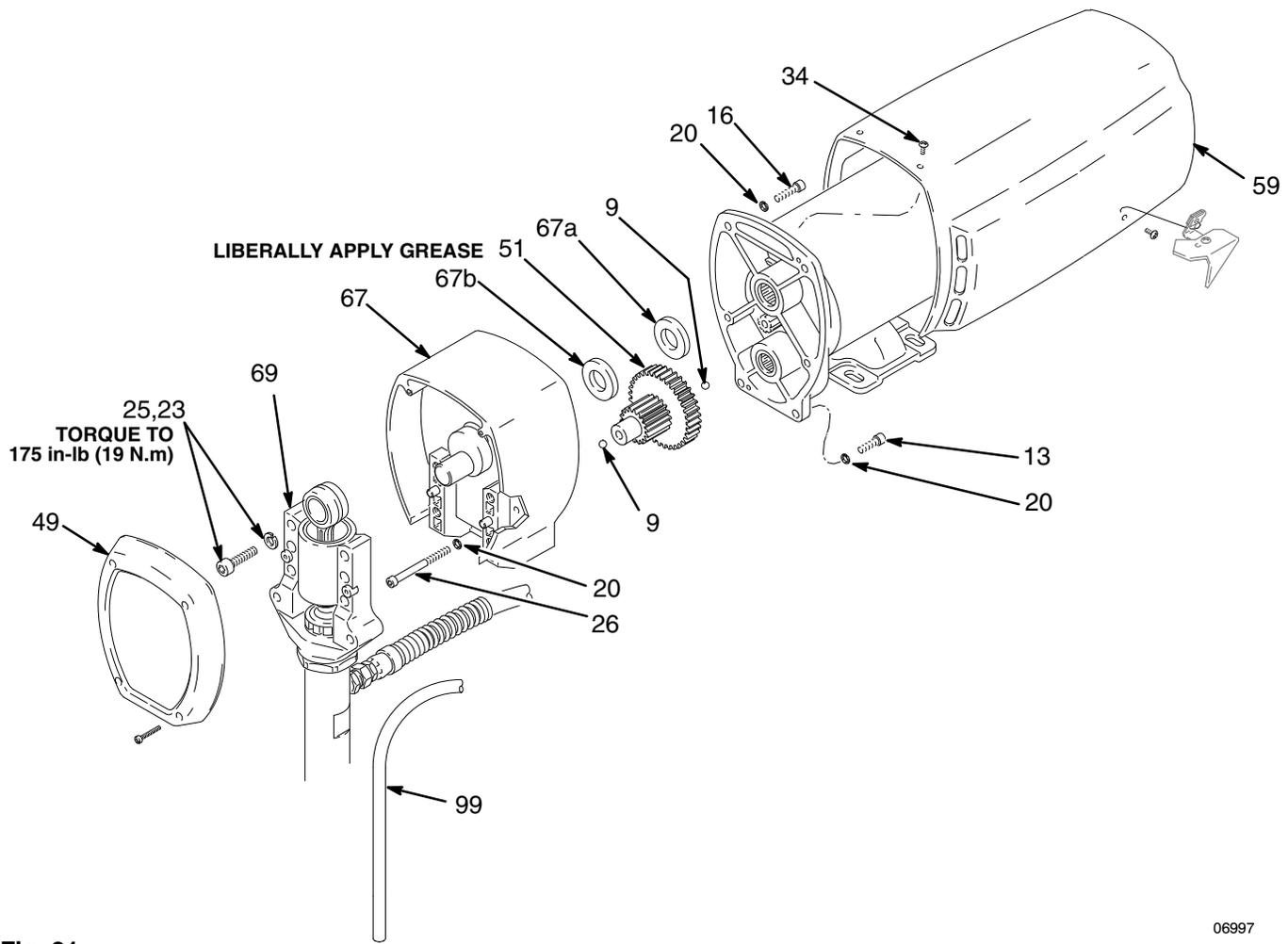


Fig. 21

06997

Motor Replacement (Fig. 22 and 23)

WARNING



INJECTION HAZARD

To reduce the risk of serious injury, whenever you are instructed to relieve pressure, follow the **Pressure Relief Procedure** on page 8.

NOTE: Read the GENERAL REP AIR INFORMATION on page 18 before doing this procedure.

1. Relieve pressure.
2. Remove the motor shield (59).
3. Remove the pressure control board/cover (301). Disconnect the four motor leads. See figure 22.
4. Loosen the conduit connector nut on the conduit connector (318) at the pressure control.
5. Swing the conduit (1) away from the conduit connector (318).
6. Remove the conduit seal (29) from around the conduit elbow coming into the pressure control. Pull the motor leads through the elbow, one at a time.

CAUTION

Always pull the motor leads one at a time to avoid loosening the terminals, which could result in a bad connection and poor sprayer performance.

7. Loosen the connector nut on the connector elbow (31) at the motor and pull the conduit (1) away from the motor. Pull the leads through the conduit, one at a time.
8. Unscrew the connector elbow (31) from the motor.
9. Pull the wires through the elbow, one at a time.
10. Remove the front cover (49).
11. Remove the two drive housing screws (26).

12. Remove the two lower screws (13) and lockwashers (20) and then the two upper screws (16) and lockwashers (20) from the front of the motor (73).
13. Tap the drive housing (67) with a plastic mallet to loosen it from the front of the motor (73), and then pull the drive housing straight off.

CAUTION

DO NOT drop the gear cluster (51) when removing the drive housing (67). The gear cluster may stay engaged in the motor front end bell or the drive housing.

DO NOT lose the thrust balls (9) located at each end of the gear cluster (51) or drop them between gears. The balls, which are heavily covered with grease, usually stay in the shaft recesses, but could be dislodged. If caught between gears and not removed, the balls will seriously damage the drive housing. If the balls are not in place, the bearings will wear prematurely.

14. While supporting the motor (73) to keep the sprayer from tipping, remove the four motor mounting screws (8). Lift off the motor.
15. Install the new motor (73).
16. Liberally apply bearing grease to the gear cluster (51). The gear area should have approximately 4 total ounces of grease. Grease is supplied with the drive housing replacement kit. Be sure the thrust balls (9) are in place.
17. Place the bronze-colored washer (67b) and then the silver-colored washer (67a) on the shaft protruding from the big gear in the drive housing (67).
18. Align the gears and push the drive housing (67) straight onto the front of the motor (73) and locating pins.
19. Continue reassembling the sprayer. Use a turning motion on the conduit (1) when feeding wires through it. Install the conduit seal (29) around the wires in the conduit elbow (318) at the pressure control to keep contaminants from entering the motor conduit. See the Detail in Fig. 23.

Displacement Pump Repair

Removing the pump (Fig. 24).

1. Flush the pump. Relieve pressure. Stop the pump with the piston rod (224) in its lowest position or carefully rotate the blades of the fan with a screwdriver to lower the rod.
2. While holding the pump intake valve (223) steady with a wrench, unscrew the suction tube (71).
3. Disconnect the hose (70).
4. Push the retaining spring (42) up. Push out the pin (43).
5. Loosen the locknut (47) and unscrew the pump from the bearing housing (69).

Repairing the pump

See manual 307–806 for pump repair instructions.

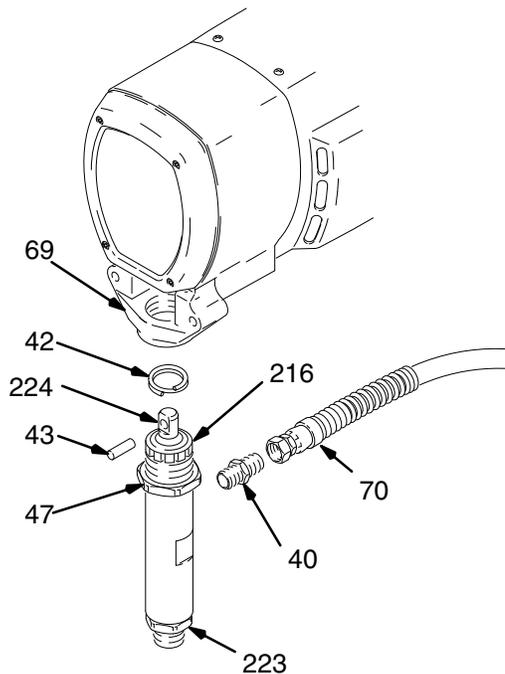


Fig. 24

06998

Installing the pump (Fig. 25).

1. Screw the displacement pump 3/4 of the way into the bearing housing (69).
2. Hold the pin (43) up to the pin hole in the connecting rod assembly (68) and continue screwing in the pump until the pin slides easily into the hole. Back off the pump until the top threads of the pump cylinder are flush with the face of the bearing housing and the outlet nipple (40) is straight back.

3. Push the retaining spring (42) into the groove all the way around the connecting rod.
4. Tighten the locknut (47) very tight—about 70 ft-lb (97 N.m)—with a 2 in. open-end wrench and a light hammer.

⚠ WARNING

Be sure the retaining spring (42) is firmly in the groove of the connecting rod, all the way around, to prevent it from working loose due to vibration. Refer to Fig. 25.

If the pin works loose, parts could break off due to the force of the pumping action. These parts could be projected through the air and result in serious bodily injury, sprayer damage or property damage.

⚠ CAUTION

If the locknut (47) loosens during operation, the threads of the bearing housing (69) will be damaged. Be sure to tighten the locknut firmly.

5. Tighten the packing nut (216) just enough to stop leakage, but no tighter. Fill the wet-cup/packing nut 1/3 full with Graco TSL (65).

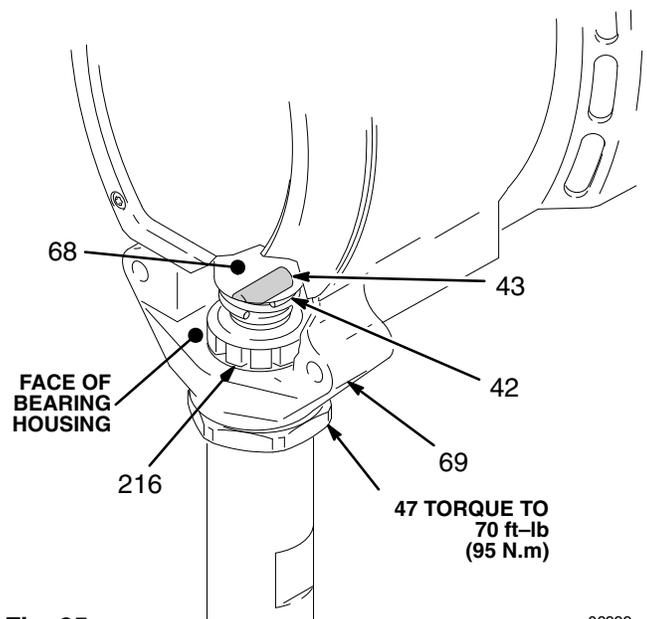
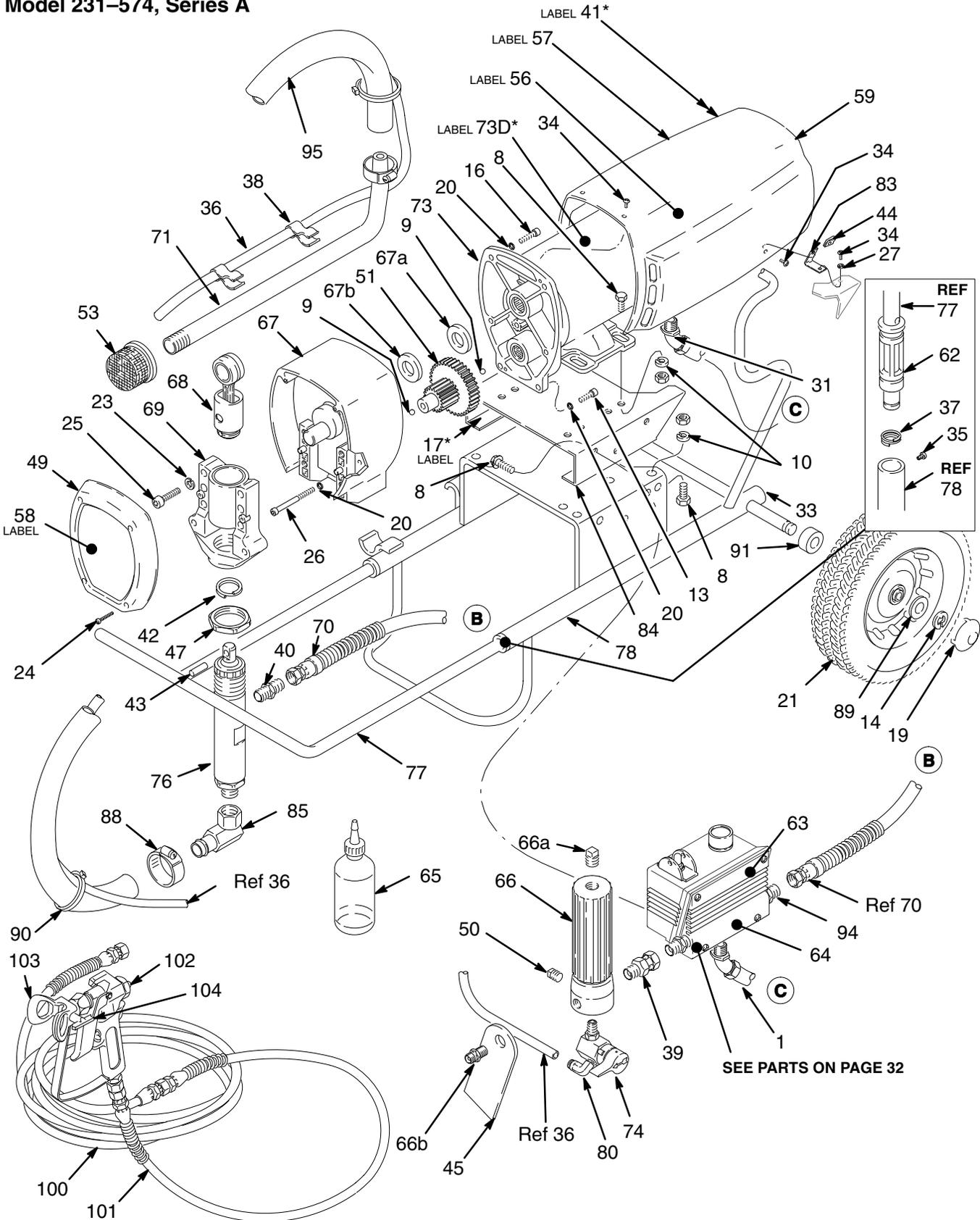


Fig. 25

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Parts Drawing – Sprayer

Ultra PLUS+750 Lo-Boy Sprayer
Model 231-574, Series A



04249A

Parts List – Sprayer

Ultra PLUS+750 Lo-Boy Sprayer

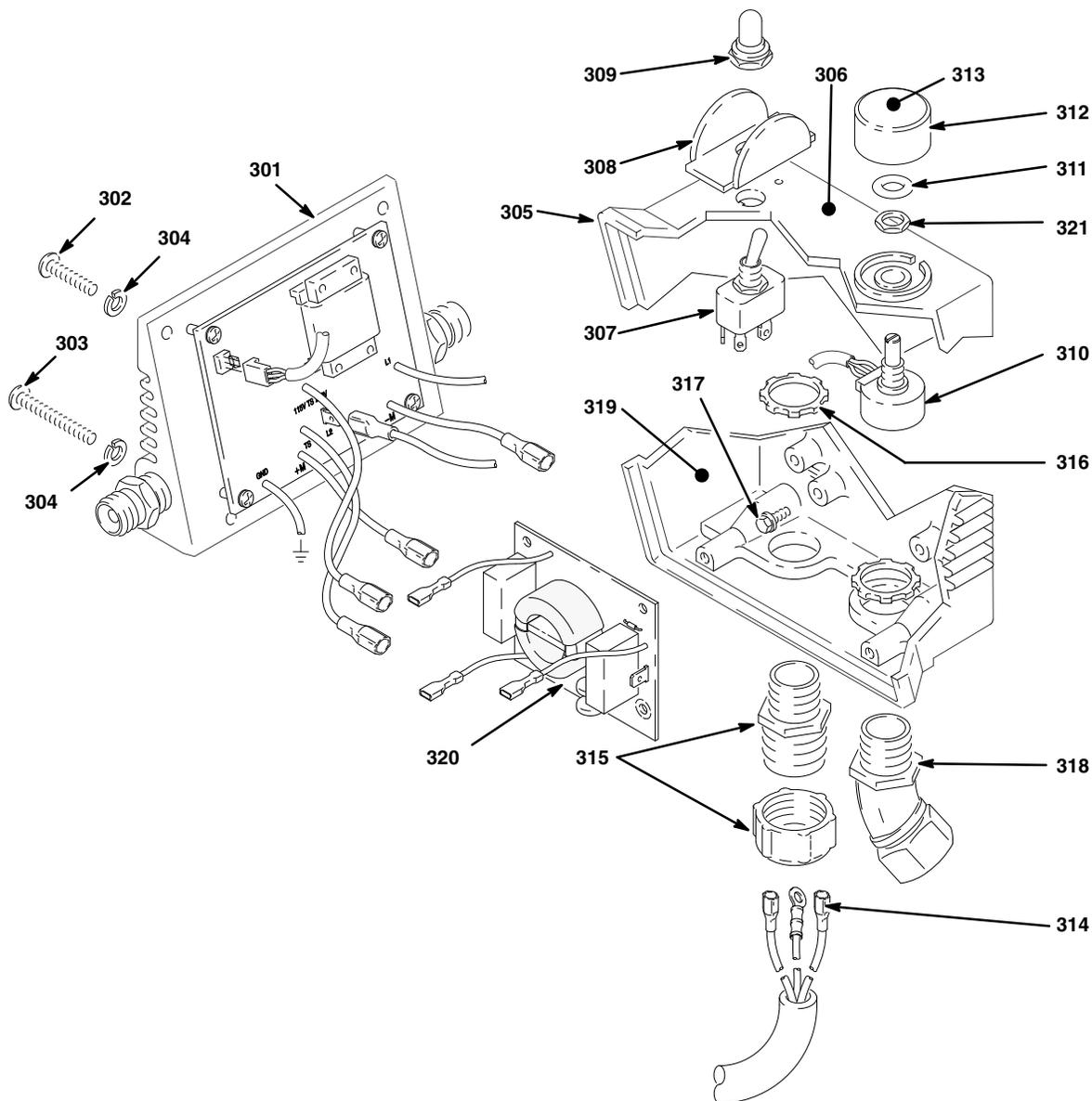
Model 231–574, Series A

REF NO.	PART NO.	DESCRIPTION	QTY	REF NO.	PART NO.	DESCRIPTION	QTY
1	065–312	CONDUIT, electrical <i>specify length when ordering</i>	0.7 ft	66a	100–040	.PLUG	1
8	110–963	SCREW, serrated flange, hex hd, 5/16–18 x 3/4"	11	66b	162–453	NIPPLE, 1/4 npt(m) x 1/4 npsm	1
9	100–069	BALL, steel, 1/4" dia.	2	67	220–369	DRIVE HOUSING <i>includes replaceable items 67a and 67b</i>	1
10	110–996	NUT, heavy hex, 5/16–18 unc–2a	8	67a	178–967	.WASHER, silver-colored	1
13	100–643	SCREW, socket head, 1/4–20 x 1"	2	67b	107–089	.WASHER, bronze-colored	1
14	101–242	RING, retaining	2	68	218–034	CONNECTING ROD	1
16	100–644	SCREW, socket head, 1/4–20 x 0.75"	2	69	218–035	BEARING HOUSING	1
19	104–811	HUBCAP	2	70	223–748	HOSE, grounded, nylon, 1/4" ID cpld 1/4 npsm (f), 29" (715 mm), spring guards both ends	1
20	105–510	LOCKWASHER, spring, 1/4"	6	71	183–769	TUBE, suction	1
21	106–062	WHEEL, semi-pneumatic	2	73	222–376**	MOTOR, ELECTRIC <i>includes replaceable items 73a to 73d (which are shown on page 33 and one of item 9</i>	1
22	186–126*	LABEL, warning	1	73a	107–267	.TERMINAL, female; See page 33	2
23	106–115	LOCKWASHER, spring, 3/8"	4	73b	107–504	.TERMINAL, female; See page 33	1
24	107–209	SCREW, filh, no. 8–32 x 1"	4	73c	103–885	.TERMINAL, wire, female, snap-on; See page 33	1
25	107–210	CAPSCREW, sch, 3/8–16 x 1–1/2"	4	73d	185–951*	.LABEL, DANGER, English	1
26	107–218	CAPSCREW, sch, 1/4–20 x 2.75"	2	74	237–677	VALVE, pressure drain	1
27	100–020	WASHER	4	76	222–580	DISPLACEMENT PUMP <i>See page manual 307–806 for parts</i>	1
29	107–447	SEAL, conduit, <i>see page 28</i>	2	77	183–288	HANDLE, cart	1
31	108–460	CONNECTOR, conduit, 45°	1	78	221–119	FRAME, sprayer	1
33	105–521	PLUG, tubing	2	80	108–982	CONNECTOR, tube	1
34	108–865	SCREW, pan head, no. 8 x 3/8"	10	83	185–384	BRACKET	2
35	109–032	SCREW, pnhd, 10–32 x 1/4"	4	84	185–407	SPACER	1
36	188–161	HOSE, drain	1	85	110–229	SWIVEL	1
37	103–117	RING, retaining	2	86	188–150	HOSE, suction	1
38	178–342	CLIP, small	2	88	103–927	CLAMP, hose	2
39	109–046	ADAPTER, female, ORS 3/8–18 npt(f)	1	89	154–636	WASHER	2
40	162–453	NIPPLE, 1/4 npt(m) x 1/4 npsm	1	90	103–473	TIE, wire	2
41	185–952*	LABEL, DANGER, English	1	91	183–275	SPACER, wheel	2
42	176–817	SPRING, retaining	1	92	189–943	LABEL, warning	2
43	176–818	PIN, straight, hdls, 0.3125" dia x 1.023"	1	94	110–220	UNION, adapter, swivel	2
44	110–240	SPEED NUT	2	100	238–361	HOSE, grounded, nylon, 1/4" ID, cpld 1/4 npsm(f), 50 ft (15 m) spring guards both ends	1
45	178–034*	TAG, WARNING	1	101	238–358	HOSE, grounded, nylon, 3/16" ID, cpld 1/4 npsm(f), 3 ft (.9 m), spring guards both ends	1
47	178–941	NUT, hex	1	102	222–667	SPRAY GUN <i>see manual 307–614 for parts</i>	1
49	179–899	COVER, housing	1	103	237–859	GUARD, tip, RAC, <i>Performance Series</i>	1
50	100–509	PLUG, pipe, 1/4–18 npt	1	104	221–621	TIP, spray, 621	2
51	179–961	GEAR REDUCER	1				
53	183–770	STRAINER	1				
56	290–028	LABEL, ID, motor cover, left	1				
57	290–029	LABEL, ID, motor cover, right	1				
58	290–027	LABEL, ID, front cover	1				
59	238–343	SHIELD, motor <i>includes items 34, 41, 56, 57</i>	1				
62	178–566	SLEEVE	2				
63	290–024	LABEL, ID, control, top	1				
64	290–033	LABEL, ID, control, bottom	1				
65	206–994	THROAT SEAL LIQUID, 8 OZ	1				
66	214–570	FLUID FILTER <i>Includes 66a and 66b see manual 307–273 for parts</i>	1				

*Extra Danger and Warning tags and labels available free.

**Motor Brush Repair Kit 220–853 is available.
Order separately.

Parts Drawing – Pressure Control



04791

Parts List – Pressure Control

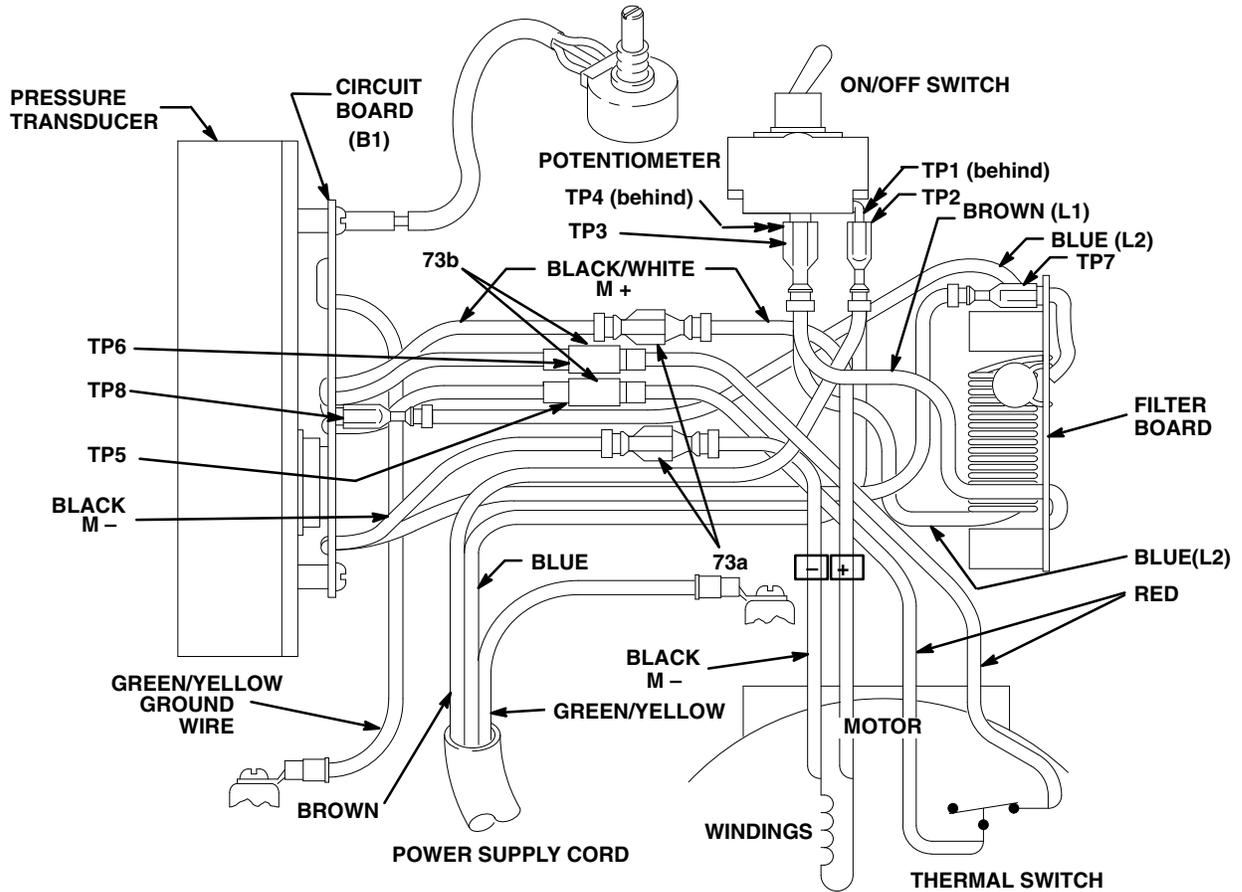
Basic Pressure Control for the ULTRA) *PLUS+* 750 Sprayers

REF NO.	PART NO.	DESCRIPTION	QTY	REF NO.	PART NO.	DESCRIPTION	QTY
301	239-042	BOARD, pressure control	1	311	108-358	SEAL, shaft	1
302	107-251	SCREW,panhead, 10-24 x 1"	2	312	112-768	KNOB, control	1
303	112-610	SCREW,panhead, 10-24 x 2"	2	313	185-565	LABEL, knob	1
304	100-020	WASHER, lock, #10	4	314	239-050	CORD SET, power	1
305	189-095	HOUSING, cast	1	315	108-295	BUSHING, strain relief	1
306	290-034*	LABEL, caution	1	316	112-376	LOCKNUT	1
307	111-826	SWITCH, toggle	1	317	100-078	SCREW, hexhead, 8-24 x .375	1
308	112-608	GUARD, locking	1	318	108-460	CONNECTOR, conduit	1
309	105-659	BOOT, switch	1	319	189-286*	LABEL, warning	1
310	236-352	POTENTIOMETER, pressure adjustment	1	320	238-192	BOARD, filter	1
				321	112-382	NUT, shaft	1

*Extra Warning and Caution labels are available free.

Wiring Diagram

PRESSURE CONTROL BOARD/COVER 236-346



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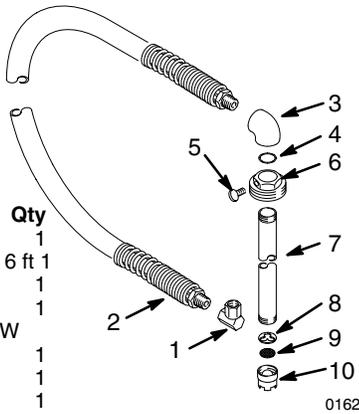
Fig. 26

Accessories

SUCTION TUBE KIT 208-259

55 gallon
(200 liter) size
Includes:

Ref No.	Part No.	Name	Qty
1	156-589	UNION	1
2	214-961	HOSE, 3/4 ID, 6 ft 1	
3	156-591	ELBOW	1
4	156-593	PACKING	1
5	100-220	THUMBSCREW	
6	176-684	ADAPTER	1
7	156-592	TUBE	1
8	159-100	RETAINER	1
9	161-377	SCREEN	1
10	159-101	NUT	1



SLEEVE REMOVAL TOOL

NOTE: Be sure you order the correct tool for your pump.

222-586 Sleeve Removal Tool, for pump
222-580.

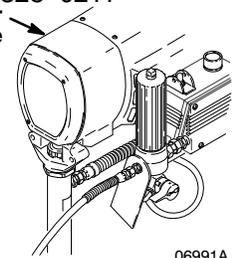
DANGER LABELS

The English language DANGER label shown on page 4 is also on your sprayer. If you have painters who do not read English, order one of the following labels to apply to your sprayer. The drawing shows the best placement of these labels for good visibility.

Order the labels directly from Graco, free of charge. Toll Free: 1-800-328-0211

Apply other language here

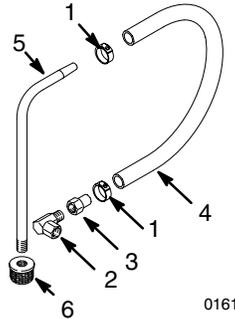
French	185-955
Spanish	185-962
German	186-042
Greek	186-046
Korean	186-050



SUCTION TUBE KIT 208-920

5 gallon (19 liter) size
Includes:

REF PART NO.	NO.	NAME	QTY
1	101-818	CLAMP	2
2	160-327	UNION, 90°	1
3	170-705	ADAPTER	1
4	170-706	HOSE, 48"	1
5	170-957	TUBE,	1
6	181-072	STRAINER	1



Technical Data

Power Requirements	120 VAC, 60 Hz, 1 phase, 13.8A minimum or 3500W generator
Motor	3/4HP DC
Noise Level	
Sound power	104.9 dBa per ISO 3744
Sound pressure	96.3 dBa measured at 3.1 feet (1 m)
Working Pressure Range	0-3000 psi (0-210 bar, 21 MPa)
Cycles/Gallon (liter)	200(53)
Maximum Delivery	0.75 gpm (2.9 lpm)
Tip Size	0.027 (with latex at 2000 psi (138 bar, 13.8 MPa))
Power Cord	14 AWG (1.5 mm ²), 3 wire, 8.5 ft (2.6 m)
Inlet Paint Strainer	16 mesh (1190 micron) Stainless Steel Screen, reusable
Outlet Paint Filter	60 mesh (250 micron) Stainless Steel Screen, reusable
Pump Inlet Size	3/4 npt(m) with 30° ID chamfer
Fluid Outlet Size	1/4 npsm from fluid filter
Wetted Parts:	
Displacement Pump	Carbon steel, Polyurethane, Delrin®
Packing Material	Leather, UHMW polyethylene
Filter	Aluminum, Carbon steel, Stainless Steel 60 mesh (250 micron) reusable SST screen

NOTE: Delrin®

Dimensions

Weight (dry w/o packaging)	90 lb (41 kg)
Height	28 in. (711 mm)
Length	26 in. (660 mm)
Width	22.5 in. (572 mm)

Graco Warranty

Graco warrants all equipment listed in this manual which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale by an authorized Graco distributor to the original purchaser for use. With the exception of any special extended or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, gas engines, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

FOR GRACO CANADA CUSTOMERS

The parties acknowledge that they have required that the present document, as well as all documents, notices and legal proceedings entered into, given or instituted pursuant hereto or relating directly or indirectly hereto, be drawn up in English. Les parties reconnaissent avoir convenu que la rédaction du présente document sera en Anglais, ainsi que tous documents, avis et procédures judiciaires exécutés, donnés ou intentés à la suite de ou en rapport, directement ou indirectement, avec les procédures concernées.

ADDITIONAL WARRANTY COVERAGE

Graco does provide extended warranty and wear warranty for products described in the "Graco Contractor Equipment Warranty Program".

Graco Phone Numbers

TO PLACE AN ORDER, contact your Graco distributor, or call this number to identify the distributor closest to you: **1-800-367-0211 Toll Free.**

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

Sales Offices: Minneapolis, Detroit, Los Angeles
Foreign Offices: Belgium, Canada, England, Korea, France, Germany, Hong Kong, Japan

GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441

<http://www.graco.com>

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