

# 15H877 TDC Sensor Replacement Kit

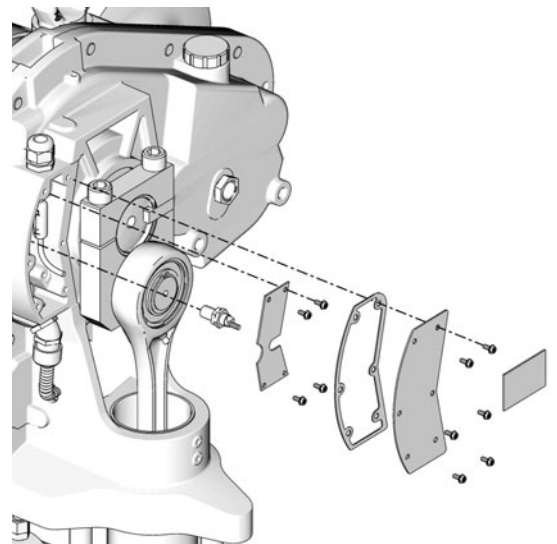
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ENG

To replace TDC Sensor on E-Flo<sup>®</sup> 4-Ball Piston Pumps. For professional use only.






#### Important Safety Instructions

Read all warnings and instructions in this manual and in E-Flo Repair-Parts manual 311594. Save these instructions.




ti8725b

# Pressure Relief Procedure

						
System pressure can cause the pump to cycle unexpectedly, which could result in serious injury from splashing or moving parts.						

1. Set START/STOP switch to STOP.
2. Push in SECURE DISABLE switch.
3. Open the back pressure regulator and all fluid drain valves in the system, having a waste container ready to catch drainage. Leave open until you are ready to pressurize system again.
4. Check that pressure gauges on fluid supply and return lines read zero. If gauges do not read zero, determine cause and carefully relieve pressure by VERY SLOWLY loosening a fitting. Clear obstruction before pressurizing system again.



## Kit Parts

 **NOTE:** TDC Sensor Kit 15H877 includes the following parts to replace the TDC sensor. Parts included in the kit are marked with an asterisk, for example (12\*). Use all the new parts in the kit.

Ref. No.	Part No.	Description	Qty
12*	116719	SCREW, 8-32 hex washer head	12
25b*	n/a	TDC SENSOR	1
33*	n/a	GASKET, circuit board	1

Parts designated n/a are not available separately.

# Kit Installation

						
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1. Jog the motor to bring the stand side lower to the bottom of its stroke.
2. Relieve pressure, page 2.
3. Shut off electrical power to the unit.
4. Remove two screws (12) and the cover (32).
5. See FIG. 1. Remove six screws (12), the circuit board cover (34), and the gasket (33).
6. Disconnect the transducer cable (25a) from J1 on the circuit board (25c).
7. Disconnect the TDC cable (25b) from J2 on the circuit board (25c).
8. Disconnect the IS circuit field wire from J2 and J3. See the Electrical Schematic in the E-Flo Repair-Parts manual 311594.
9. Remove four screws (12) and the circuit board (25c).
10. Unscrew the TDC sensor (25b) from the gear housing.

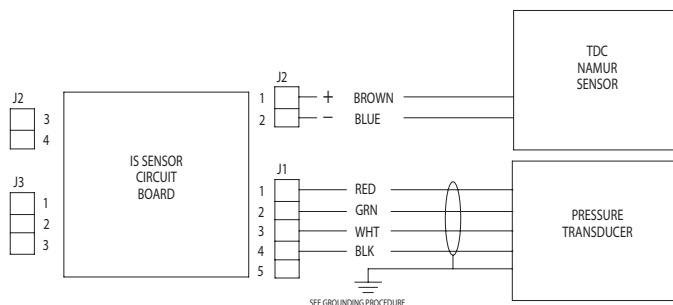
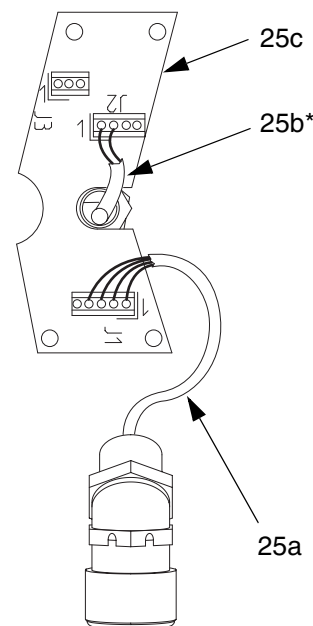
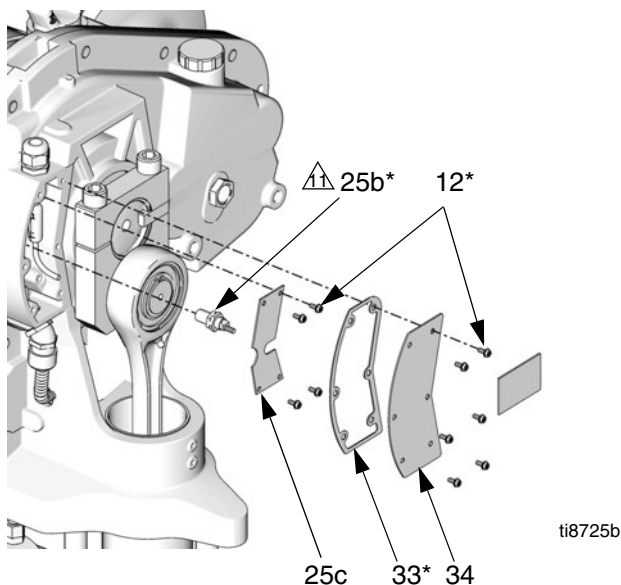
- Apply pipe sealant and screw the TDC sensor (25b\*) into the gear housing. Torque to 66-78 in-lb (7.4-8.8 N•m).

**NOTE:** TDC sensor nuts are locked in place to ensure correct positioning. Do not adjust.

- Install the circuit board (25c) using four screws (12\*).
- Reconnect the TDC cable (25b\*) to J2 on the circuit board (25c).

- Reconnect the transducer cable (25a) to J1 on the circuit board (25c).
- Reconnect the IS circuit field wire to J2 and J3. See the Electrical Schematic in the E-Flo Repair-Parts manual 311594.
- Install the new gasket (33\*), the circuit board cover (34), and six screws (12\*).
- Reinstall the cover (32) with two screws (12\*).

 Torque to 66-78 in-lb (7.4-8.8 N•m).



**FIG. 1. TDC Sensor Kit**

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# Graco Information

**TO PLACE AN ORDER**, contact your Graco distributor or call to identify the nearest distributor.

**Phone:** 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

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Original instructions. This manual contains English. MM 311601

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