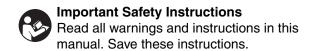
# Instructions GREASE JOCKEY



### Left Front Module Kit #563706

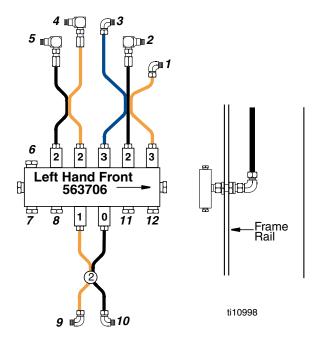


312505B

Bulletin GJ-30006

# **Typical Layout**

Point No.	Description	Meter Size	Tube Color	Bundle & marking	Recommended Fitting P/N
1	KING PIN UPPER	3	Orange	3-Tube Unmarked	556638 Elbow
2	TIE ROD	2	Black		15K740 Elbow and 556644 Connector
3	KING PIN LOWER	3	Blue		556638 Elbow
4	DRAG LINK	2	Orange	- 2-Tube Unmarked	15K740 Elbow and 556644 Connector
5	DRAG LINK	2	Black		15K740 Elbow and 556644 Connector
6	PLUG				
7	PLUG				
8	PLUG				
9	SLACK ADJUSTER	1	Black	2-Tube #2	556638 Elbow
10	"S" CAM	0	Orange		556638 Elbow
11	PLUG	1			
12	PLUG				



#### Installation Instructions

- 1. Locate hole or drill and ream a 5/8" hole in frame rail.
- Mount module through hole in frame with lock washer against hex on stud. Do not overtighten.
- Tie wrap the 3-tube bundle, the unmarked 2-tube bundle and 2-tube #2 marked bundle together as a group. These will follow the air brake line over the wheel area.
- Anchor the first tie at frame fitting and the last tie of this bundle at the fitting on brake can. This will prevent strain on air hose.
- 5. Connect upper king pin first.
- When routing lines to lower king pin and tie rod connection, make sure there is clearance away from the wheel.
- 7. The tie rod line (black) will be tied to lower king pin fitting after the connection is made. Route the line up and over tie rod arm to loop over rear of tie rod end. This will reduce the chance of the line getting snagged by road debris.
- The inlet for the module is through the stud. Use an elbow, 556639 or tee, 556636 depending on the routing of the main line. Alternate ports are on each end of the module.
- Optional: Ports 7 and 8 on the module are used for additional lube points. i.e., rear spring or clutch linkage.

## **Graco Information and Warranty**

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