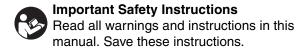
Instructions

GREASE JOCKEY



Drop Axle Module Kit (Steerable) #564194

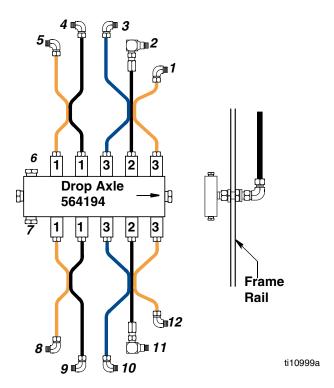


312506A

Bulletin GJ-30007

Typical Layout

Point No.	Description	Meter Size	Tube Color	Bundle & Marking	Recommended Fitting P/N
1	KING PIN UPPER LEFT	3	Orange	3-Tube Unmarked	556638 Elbow
2	TIE ROD	2	Black		15K740 Elbow and 556644 Connector
3	KING PIN LOWER LEFT	3	Blue		556638 Elbow
4	"S" CAM	1	Black	2-Tube Unmarked	556638 Elbow
5	SLACK ADJUSTER	1	Orange		556638 Elbow
6	PLUG				
7	PLUG				
8	"S" CAM	1	Orange	2-Tube Unmarked	556638 Elbow
9	SLACK ADJUSTER	1	Black		556638 Elbow
10	KING PIN LOWER RIGHT	3	Blue		556638 Elbow
11	TIE ROD	2	Black	3-Tube Unmarked	15K740 Elbow and 556644 Connector
12	KING PIN UPPER RIGHT	3	Orange		556638 Elbow



Installation Instructions

- Locate hole or drill and ream a 5/8" hole in frame rail.
- 2. Mount module through hole in frame with lock washer against hex on stud. **Do not overtighten.**
- 3. Tie wrap each set of tubing bundles together and run down to axle brake cans following the air lines for each respective side.
- 4. Anchor the first tie at frame fitting and the last tie of this bundle at the fitting on brake can. This will prevent strain on air hose.
- 5. Cut main line and insert the "tee" supplied in the kit or install another connector into one of the three inlets in the module. This module can be in line with others or at the end of line depending on the application and location of the axle.

Graco Information and Warranty

Please contact Graco Customer Service for all inquiries regarding service, replacement parts and warranties.

For the latest information abour Graco products, visit www.graco.com

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor. **Phone:** 612-623-6928 **or Toll Free:** 1-800-533-9655, **Fax:** 612-378-3590

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Graco reserves the right to make changes at any time without notice.

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