

# Instructions

# GREASE JOCKEY



## Right Hand No Springs Module Kit #563860



### Important Safety Instructions

Read all warnings and instructions in this manual. Save these instructions.

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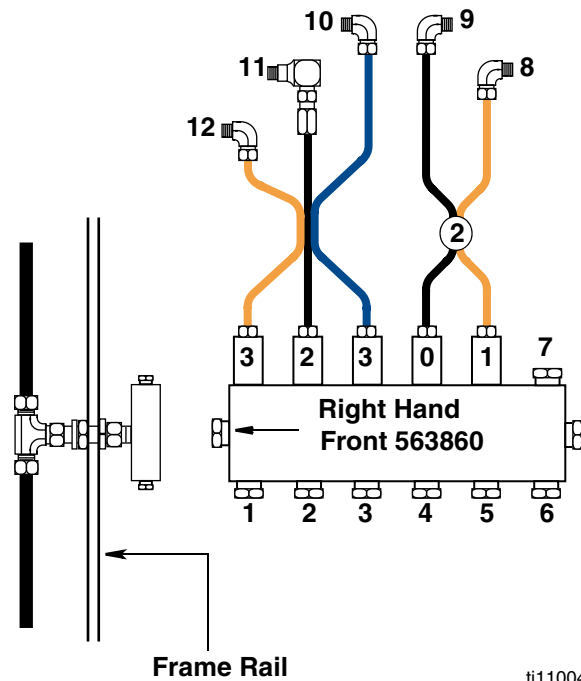
## Typical Layout

Point No.	Description	Meter Size	Tube Color	Bundle & Marking	Recommended Fitting P/N
1	PLUG				
2	PLUG				
3	PLUG				
4	PLUG				
5	PLUG				
6	PLUG				
7	PLUG				
8	SLACK ADJUSTER	1	Orange	2-Tube #2	556638 Elbow
9	"S" CAM	0	Black		556638 Elbow
10	KING PIN LOWER	3	Blue	3-Tube Unmarked	556638 Elbow
11	TIE ROD	2	Black		15K740 Elbow and 556644 Connector
12	KING PIN UPPER	3	Orange		556638 Elbow

## Installation Instructions

1. Locate hole or drill and ream a 5/8" hole in frame rail.
2. Mount module through hole in frame with lock washer against hex on stud. **Do not over tighten.**
3. Tie wrap the 3-tube bundle and #2 marked 2-tube bundle together as a group. These will follow the air brake line over to the wheel area.
4. Anchor the first tie at frame fitting and the last tie of this bundle at the fitting on the brake can. This will prevent strain on the air hose.
5. Connect the upper king pin.

6. When routing lines to the lower king pin and tie rod connection make sure there is clearance away from the wheel.
7. Tie the tie rod line (black) to the lower king pin fitting. Route the line up and over the tie rod arm to loop over the rear of the tie rod end. This will reduce the chance of the line getting snagged by road debris.
8. Run clutch lines under or through the frame rail. Be sure to allow enough slack in the line for drive train movement. The left cross shaft lube point may be easier to access by removing the floor panel around shift base.
9. The inlet for the module is through the stud. Use an elbow, 556639 or tee, 556636, depending on the routing of the main line. Alternate ports are available on each end of the module.
10. Optional: Ports 3 and 4 on the module are used for additional lube points. i.e., rear spring, assisted steering, throw out bearing.



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## Graco Information and Warranty

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*All written and visual data contained in this document reflects the latest product information available at the time of publication.  
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