

# SD Hose Reel Mounting Bracket

3A1338A  
EN

Used to mount an SD hose reel to an IBC tote.

Model No. 24K285



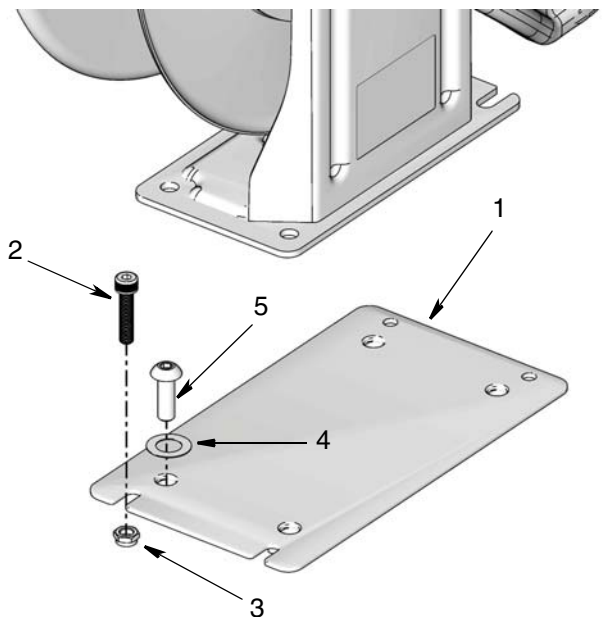
### Important Safety Instructions

Read all warnings and instructions in this manual.  
Save these instructions.

For additional operating and service instructions  
and warnings refer to the SD hose reel instruction  
manual.

### Parts

Ref.	Description	Qty
1	BRACKET	1
2	SCREW	4
3	NUT, hex	4
4	WASHER, lock, spring, M10	4
5	BOLT, M10 x 30 lg	4



# Installation

1. Secure the SD hose reel adapter plate (1) to IBC tote bracket (a) using the 4 screws (2) and 4 nuts (3) included in kit. Refer to FIG. 1 for mounting hole options.

**NOTE:** There are two adapter plate mounting options which allow the hose reel to dispense the hose in 4 different directions.

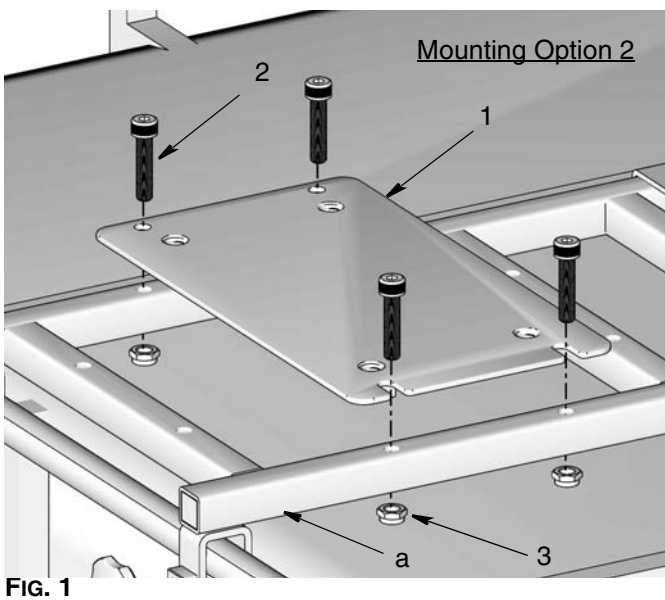
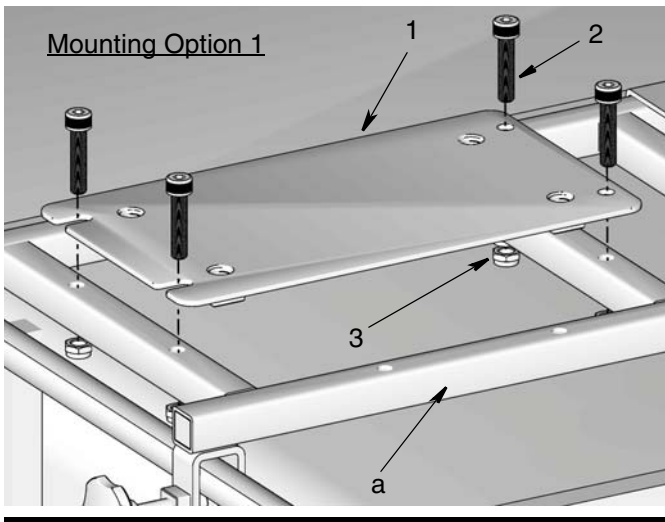


FIG. 1

2. Tighten screws (2) securely.
3. Align the hose reel base (b) to the adapter plate (1) (FIG. 3), making sure the arm is located in the position shown in FIG. 2.

**NOTE:** Other arm mounting configurations may cause high stress in the tote and/or tote bracketry which may lead to tote bracket failure.

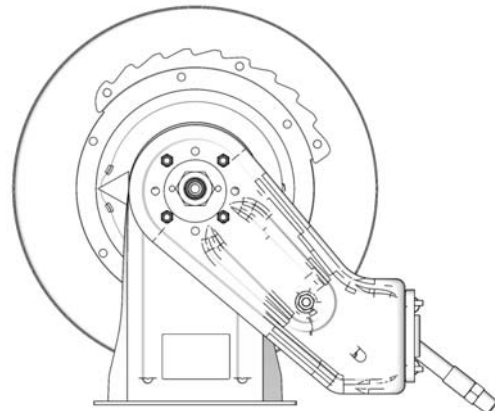


FIG. 2

4. Install the 4 washers (4) over 4 bolts (5). Then install bolts through the hose reel base (b) and mounting holes in adapter plate (1) as shown in FIG. 3.
5. Tighten the bolts securely.

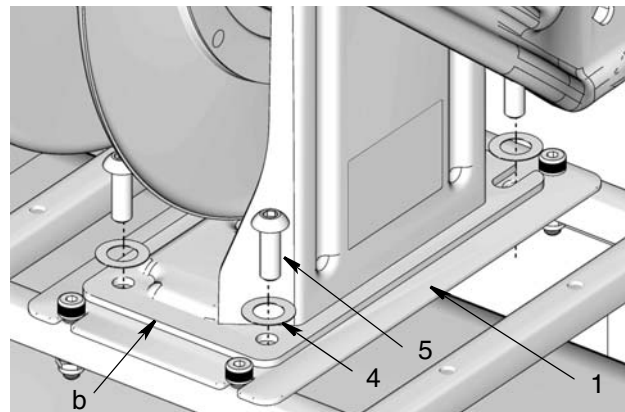


FIG. 3

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Original instructions. This manual contains English. 3A1338

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