

Air Manifold Kit for T-Max 6912 and HTX 2030

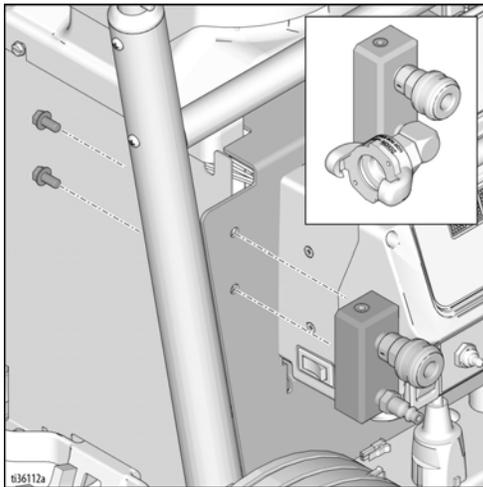
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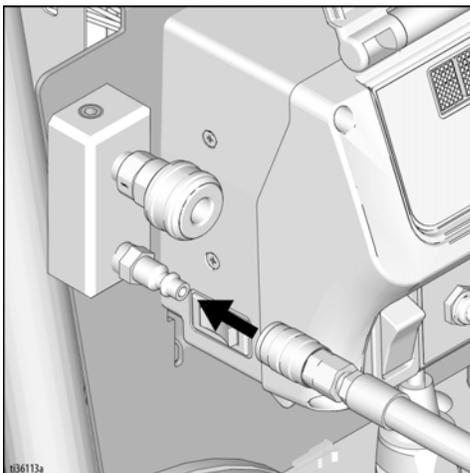
Kits 25E678, 17Z571 & 17Z572

T-Max 6912 Air Manifold Kit

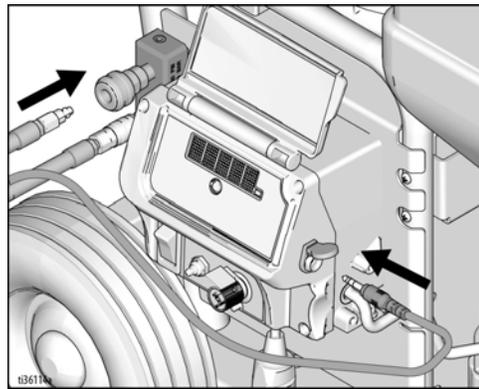
- Using a 3/8 socket, assemble the air manifold to the holes provided. If chicago style fitting is needed, switch male inlet fitting with chicago style as shown.



- Plug air supply to air manifold.

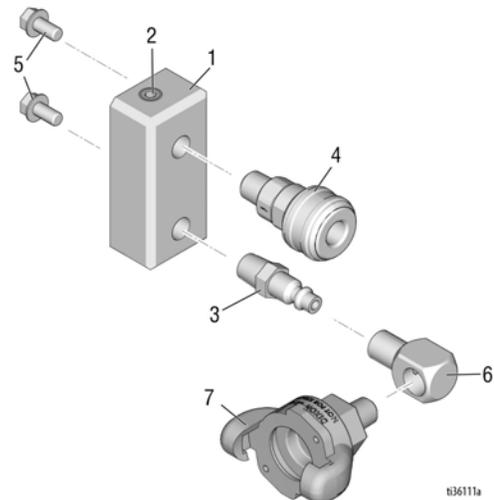


- Connect signal/air hose to air manifold and plug in signal connector.



Parts List - 25E678

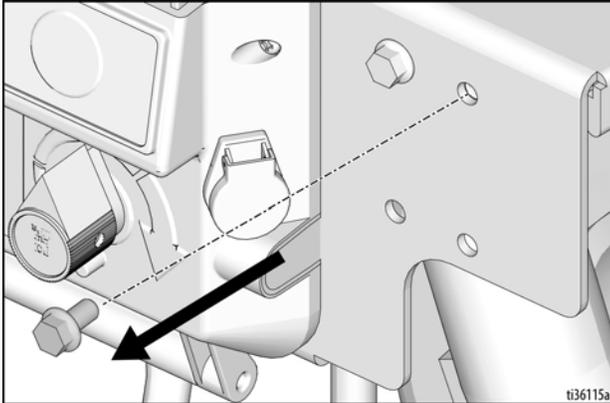
Ref.	Part	Description	Qty.
1	19A647	MANIFOLD, air	1
2	112645	PLUG, 1/8-27 npt	1
3	169970	FITTING, line air	1
4	EQ1813	COUPLER, air	1
5	113161	SCREW, flange, hex hd	2
6	187357	ELBOW, street	1
7	130879	FITTING, pneumatic "chicago style"	1



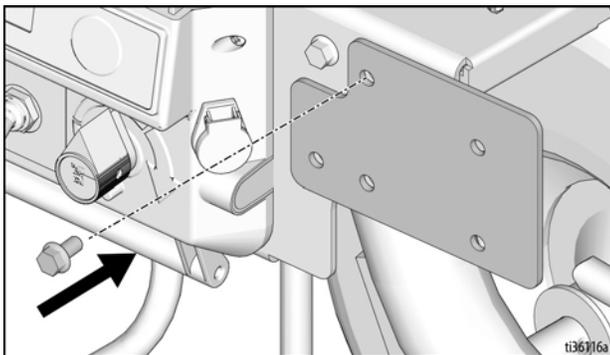
HTX 2030 Conversion Kit

Instructions

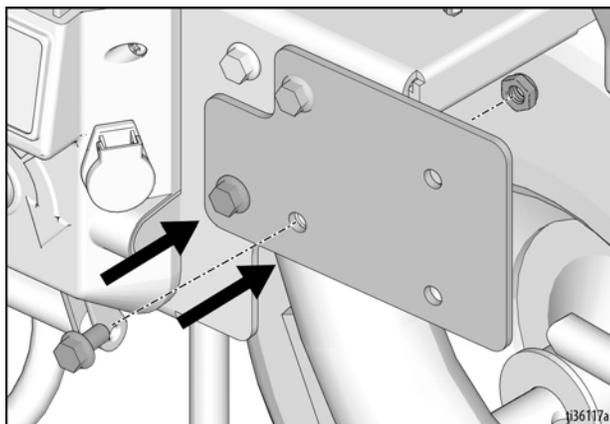
1. Remove existing screw from HTX 2030.



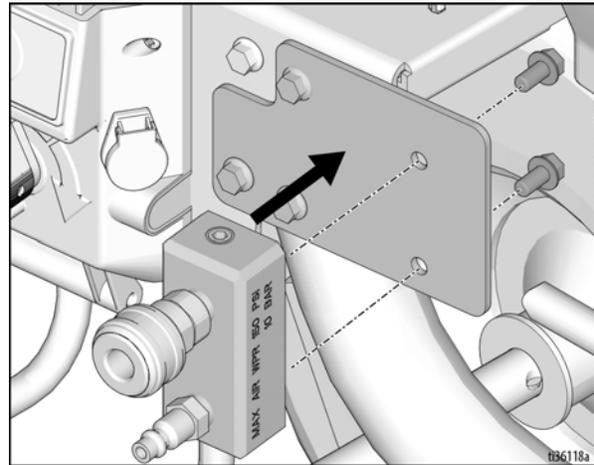
2. Set bracket with screw from previous step.



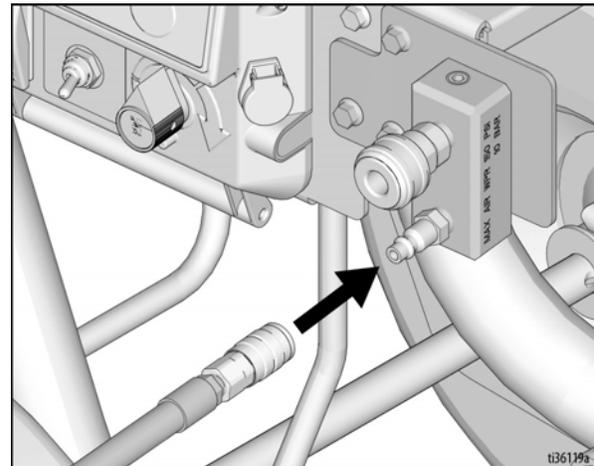
3. Assemble remaining two screws (7) and lock nut (8) to anchor bracket.



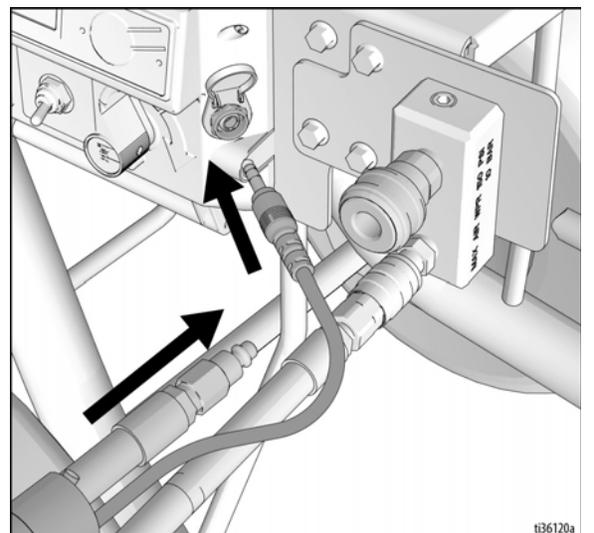
4. Assemble the air manifold onto the bracket.



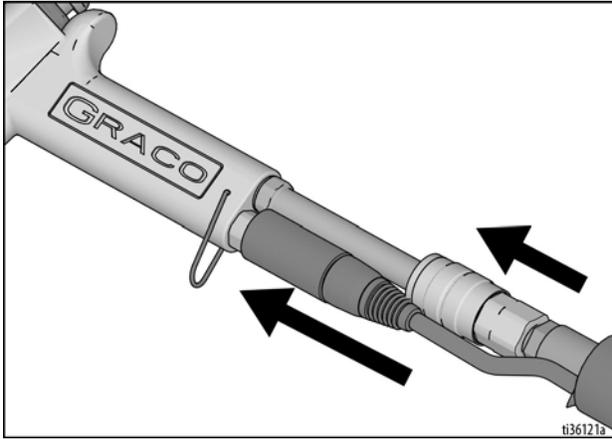
5. Connect air supply to air manifold.



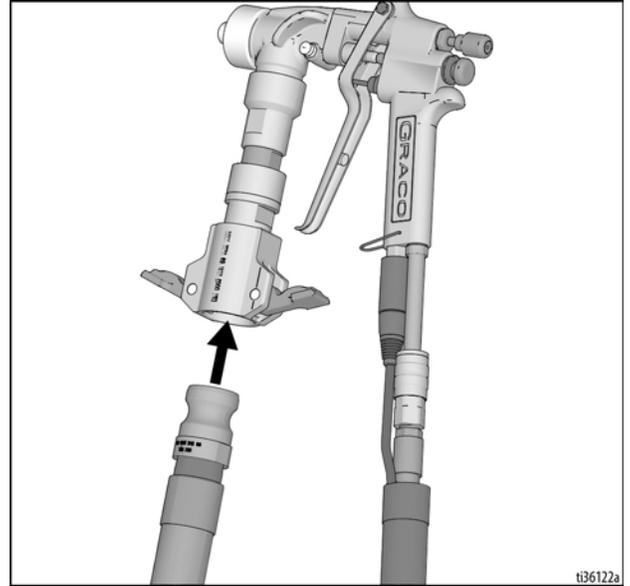
6. Connect signal/air hose to air manifold and plug in signal connector.



7. Connect signal air/hose to STX Gun.



8. Connect material hose to STX Gun.

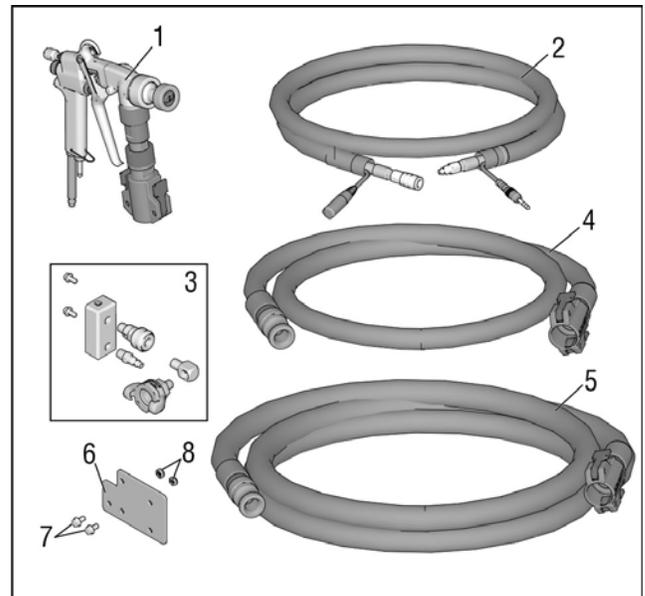
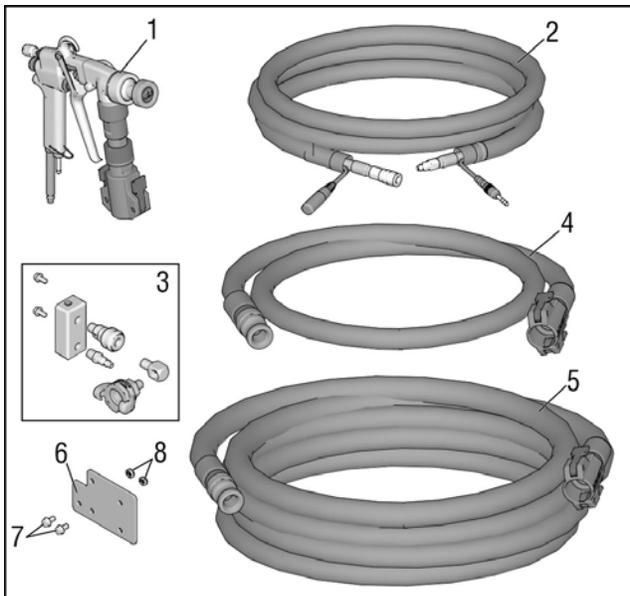


Parts List - 17Z571

Ref.	Part	Description	Qty.
1	17Y910	GUN, spray, STX	1
2	17Z148	HOSE, assembly, air, 18m	1
3	25E678	KIT, accessory, manifold	1
4	289959	HOSE, coupled, 3m	1
5	17Z187	HOSE, coupled, 15m	1
6	17Z184	BRACKET, HTX2030 conversion	1
7	113161	SCREW, flange, hex hd	2
8	136217	NUT, nut 1/4-20 jam ny-lock st	2

Parts List - 17Z572

Ref.	Part	Description	Qty.
1	17Y910	GUN, spray, STX	1
2	17Z151	HOSE, assembly, air, 33m	1
3	25E678	KIT, accessory, manifold	1
4	289959	HOSE, coupled, 3m	1
5	17Z188	HOSE, coupled, 30m	1
6	17Z184	BRACKET, HTX2030 conversion	1
7	113161	SCREW, flange, hex hd	2
8	136217	NUT, nut 1/4-20 jam ny-lock st	2



*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

Original instructions. This manual contains English. MM 3A6839

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