

# GENUINE GRACO PARTS & ACCESSORIES



## 236-273 AIR VALVE REPAIR KIT

For Husky™ 1040, 1590, and 2150 Pumps

**INFORMATION ENCLOSED**

GRACO INC. / P.O. BOX 1441 / MINNEAPOLIS, MN 55440-1441  
406-164 Rev. B July 1997 PRINTED IN U.S.A.



### WARNING

For detailed instructions and warnings, see the pump instruction manual.

**NOTE:** Figures 1 to 4 are in the order of reassembly, using the new parts in the kit.



Rounded side must face down.



Reuse the old screws when possible.  
Torque to 38 to 43 in-lb (4.3 to 4.9 N-m).



Insert narrow end of push pin (N) first.



Grease.



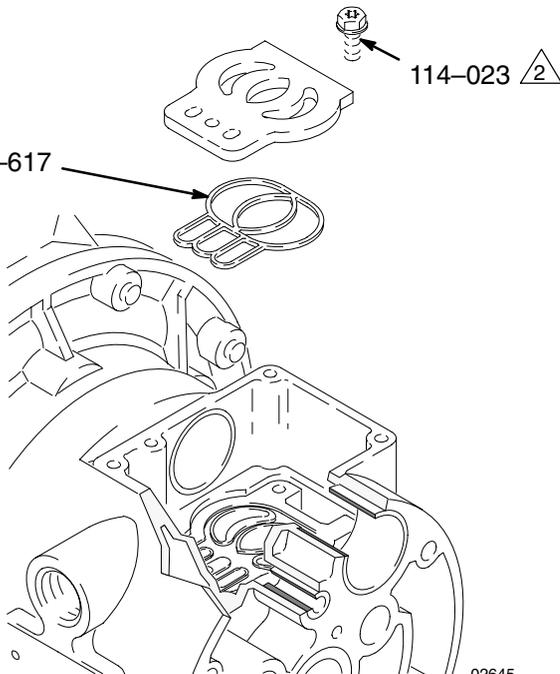
Install with lips facing narrow end of piston (P).



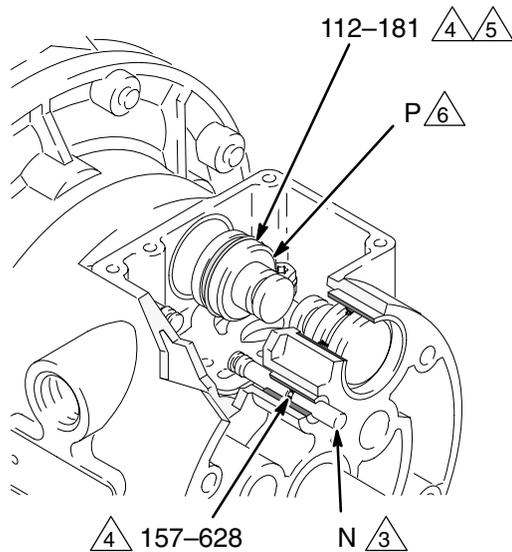
Insert wide end of piston (P) first.



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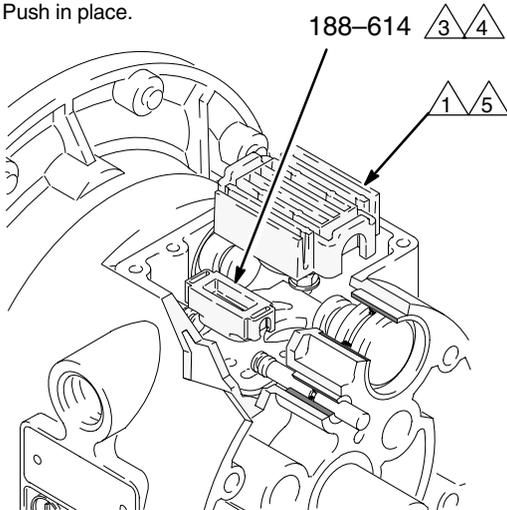
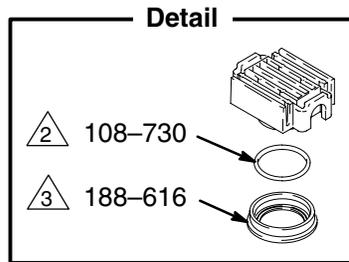


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Fig. 1

Fig. 2

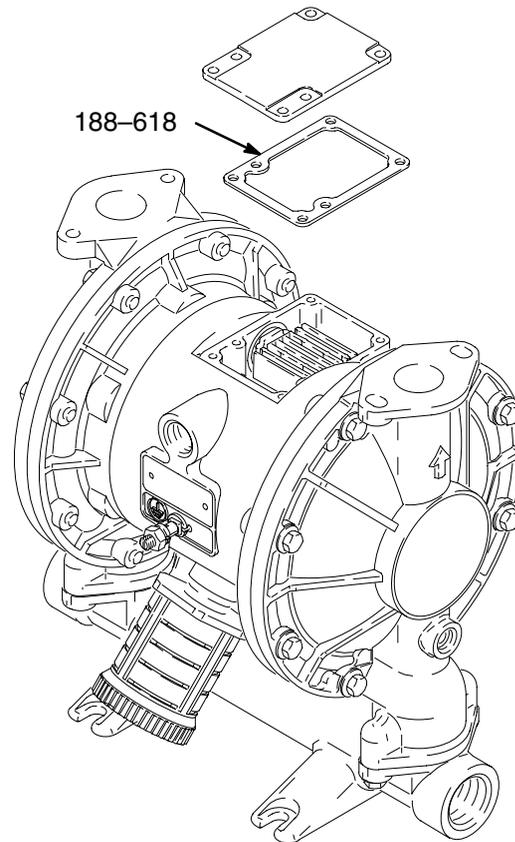
- ① See Detail.
- ② Grease.
- ③ Grease lower face.
- ④ Align with grooves in push pins. Snap in place.
- ⑤ Align with grooves in pistons. Push in place.



**Fig. 3**

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- ⑥ 114-023
- ⑥ Reuse the old screws when possible. Torque to 38 to 43 in-lb (4.3 to 4.9 N-m).



**Fig. 4**

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