

Air Valve Repair Kit 241657

For Husky™ 307, Husky 515, Husky 716, and SaniForce™ 515
Air-Operated Diaphragm Pumps

406431D








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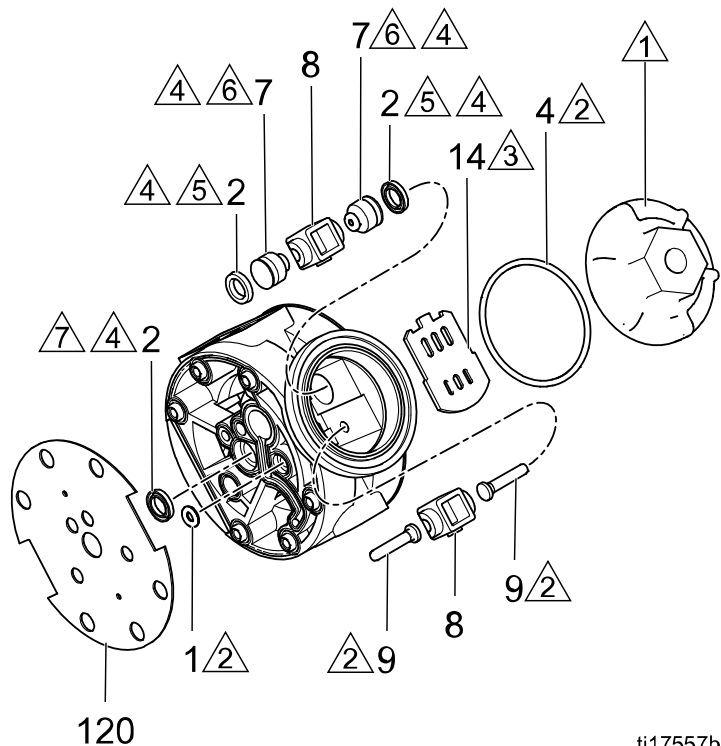


Important Safety Instructions

Read all warnings and instructions in this manual and in pump manual 308553 (Husky 307), 308981 (Husky 515, 716) or 3A1973 (SaniForce 515). Save all instructions.

Ref.	Description	Qty.
1	O-RING	2
2	U-CUP	4
4	O-RING	1
7	PLUNGER, carriage	2
8	CARRIAGE	2
9	PIN, carriage	2
14	PLATE, valve	1
120	GASKET	2
---	GREASE	1

-  Torque to 80 to 100 in-lb(9.0 to 13.6 N•m).
-  Apply grease.
-  Apply grease to lapped face.
-  Apply grease to bores of center housing (A) before installing.
-  Seal lips face inward.
-  Install with the smaller ends facing toward the center of the center housing.
-  Seal lips face outward.



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All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Original instructions. This manual contains English. MM 406431

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