GENUINE GRACO PARTS AND ACCESSORIES



Diaphragm Repair Kits

For Back Pressure Regulator



Important Safety InstructionsRead all warnings and instructions in manual 311595. Save those instructions.

406639A

15J820 Repair Kit, with Standard Stainless Steel Seat

15J821 Repair Kit, with High Flow Stainless Steel Seat

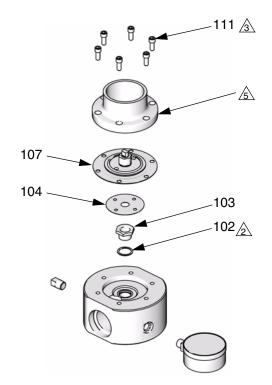
15J822 Repair Kit, with Carbide Seat

Ref.		
No.	Description	Qty
102*	GASKET	1
103*	SEAT, regulator	1
104*	GASKET	1
107*	DIAPHRAGM ASSEMBLY	1
111*	SCREW, cap, socket-hd	6

Torque to 15-20 ft-lb (21-27 N•m).

☐ Torque to 120-130 in-lb (13.6-14.7 N•m) oppositely and in sequence, three times.

Apply thread lubricant.



TI8555A

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