

# FKXXXX Fluid Section Repair Kit

406649C

For FDA-Compliant Diaphragm Pumps

ENG



## Important Safety Instructions

Read all warnings and instructions in manual 311879. Refer to repair kit matrix in manual 311879 for kit numbers. Save those instructions.

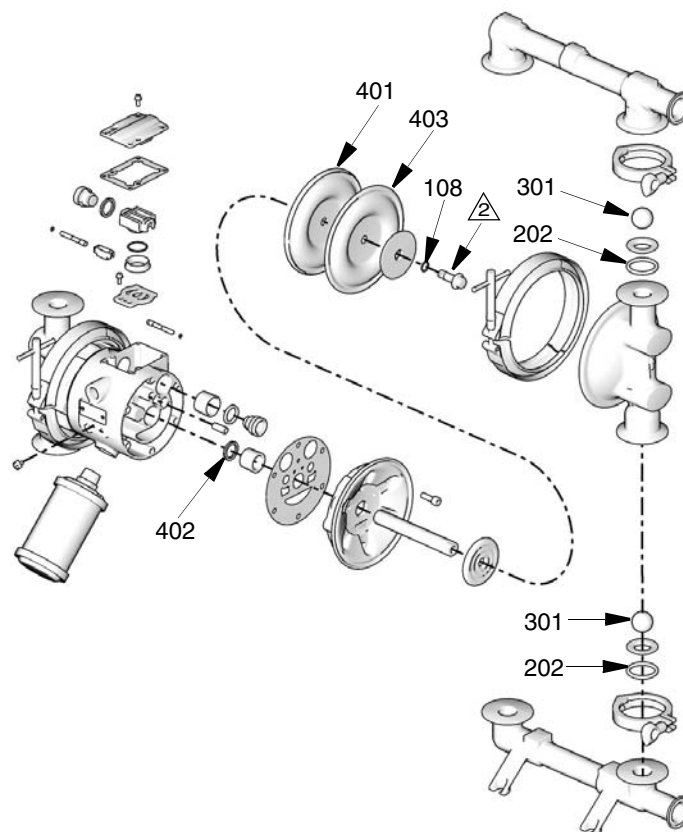
## Standard Diaphragm Kits

Ref.	Description	Qty.
108	O-RING	2
202	O-RING, seat	4
301	BALL, check	4
401	DIAPHRAGM, backer	<sup>1</sup> 2
402	PACKING, u-cup	2
403	DIAPHRAGM	2
	ADHESIVE, blue thread lock (not shown)	<sup>2</sup> 1

<sup>1</sup> Not included in all repair kits

<sup>2</sup> Apply blue thread locking adhesive to shaft bolt threads

Note that heavy duty diaphragms must use new plate. If a bolt-through diaphragm was in use you must purchase the new plate. Part numbers are noted in manual 311879.



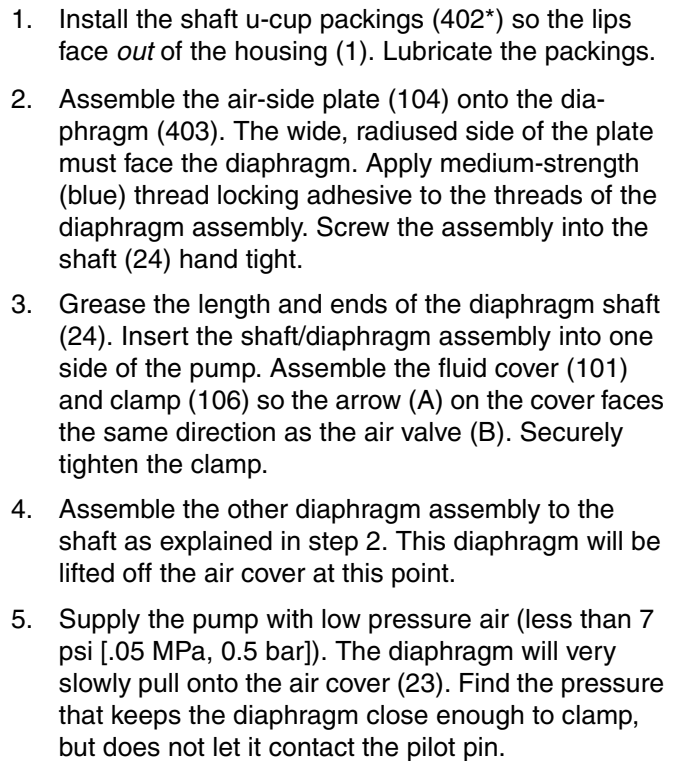
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406649 Rev, C 3/2011. Original instructions. This manual contains English.

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Ref.	Description	Qty.
202	O-RING, seat	4
301	BALL, check	4
402	PACKING, u-cup	2
403	DIAPHRAGM	2
	ADHESIVE, blue thread lock (not shown)	1

[illegible]

Do not deform the diaphragm manually. The diaphragm needs uniform pressure to deform properly for maximum life.

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