

15U933, 24T817, and 25N725 Rebuild Kits

Use 15U933 for 15X303 High Pressure Dispense Valve
 Use 24T817 (PEEK seat retainer) or 25N725 (17-4 PH SST seat retainer) for 24T785 and 26A313 High Pressure Valve for Acid Catalyzed Materials

406714E

EN



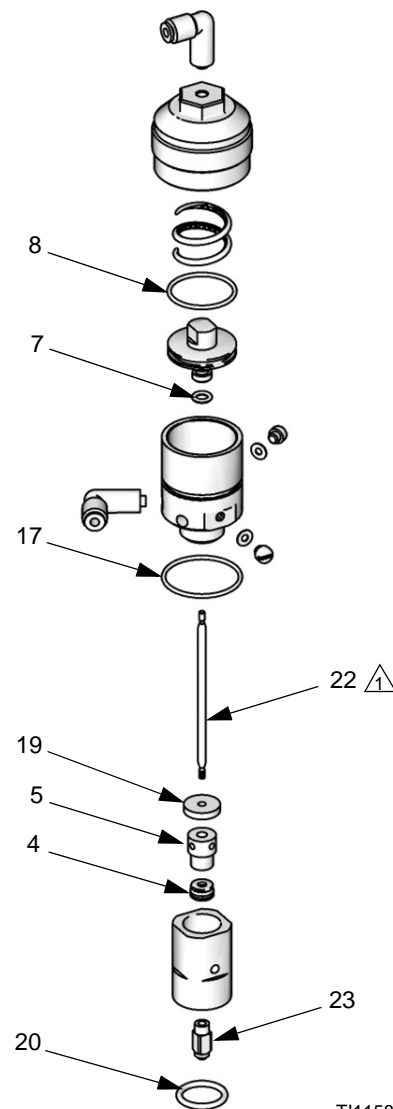
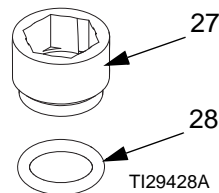
Important Safety Instructions

Read all warnings and instructions in manuals 312782, 332339, and 332562. Save those instructions.

⚠ Apply thread sealant to needle shaft before installing ball assembly (23).

Ref.	Description	Qty.
4	SEAL, u-cup, spring applied; uhmwpe	1
5	BEARING, needle	1
7	O-RING, shaft, piston; buna-N	1
8	O-RING, body, piston; buna-N	1
17	O-RING, body, air; buna-N	1
19	PACKING; uhmwpe	1
20	O-RING; ptfe	1
22	SHAFT, needle	1
23	BALL ASSEMBLY, needle	1

NOTE: 24T817 and 25N725 contain one valve seat retainer (27) and one PTFE o-ring (28). These are not part of the dispense valve assembly, but are replacement seats for use with ProMix 2KE, 2KS, and PD2K acid catalyst compatible proportioners. 24T817 contains a PEEK seat retainer (27), and 25N725 contains an alternative 17-4 PH stainless steel seat retainer (27).



Graco Information

For the latest information about Graco products, visit www.graco.com.

For patent information, see www.graco.com/patents.

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor.

Phone: 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

Original instructions. This manual contains English. MM 406714

Graco Headquarters: Minneapolis

International Offices: Belgium, China, Japan, Korea

GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA
Copyright 2008, Graco Inc. All Graco manufacturing locations are registered to ISO 9001.

www.graco.com

Revision E, October 2018