

GENUINE GRACO PARTS AND ACCESSORIES

Glutton Pump Repair Kits



For Series 400, 1200, and 2500 Glutton Pumps

406817B



Important Safety Instructions

Read all warnings and instructions in your pump manual. Save those instructions.

Kit 24C135 for 400 Series

Kit 24C131 for 1200 Series

Kit 24C133 for 2500 Series

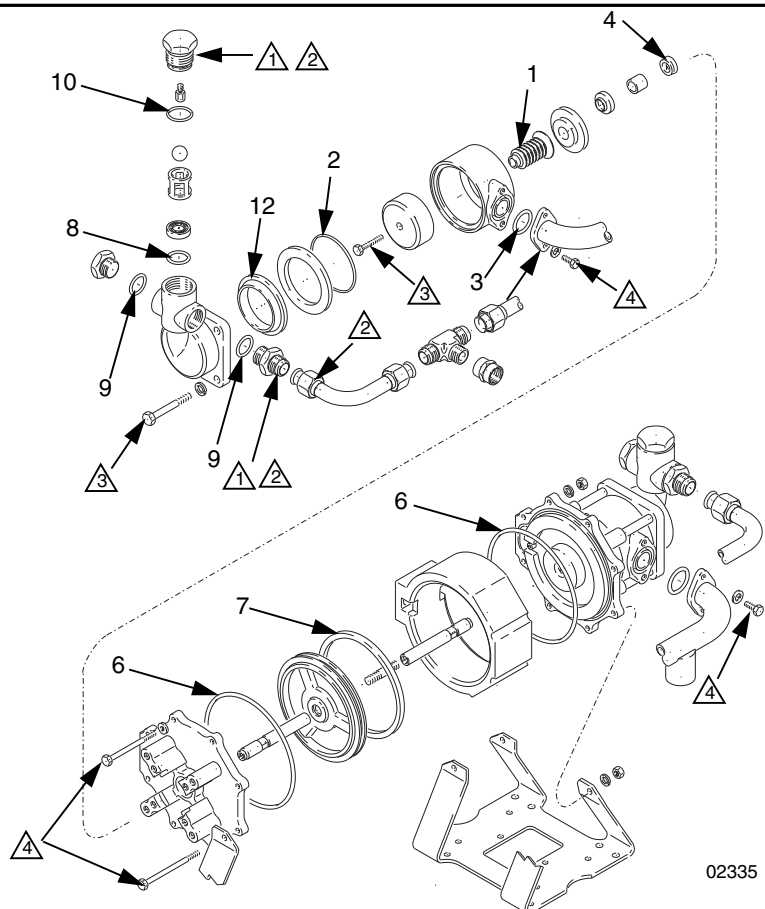
Ref.	Description	Qty.
1	BELLOWS, Glutton	2
2	PACKING, o-ring	2
3	PACKING, o-ring (for 24C131 and 24C135)	4
	PACKING, o-ring (for 24C133)	2
4	PACKING, u-cup	2
6	PACKING, o-ring	2
7	SEAL, quad	1
8	PACKING, o-ring	2
9	PACKING, o-ring	4
10	PACKING, o-ring	2
12	SEAL, piston	2

Lubricate threads

Torque to 55-85 ft-lb (75-115 N•m)

Torque to 35-40 ft-lb (47-54 N•m)

Torque to 7.4-12.5 ft-lb (10-17 N•m)



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