**Connecting Rod Kit**

**Merkur™ Bellows Pumps**

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**Important Safety Instructions**

Read all warnings and instructions in manuals 312793 and 312795. Save all instructions.

**Kit 24E762**

See reverse for parts illustration and assembly notes.

TIP: Some o-rings are close in size. Stack on bench to differentiate.

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**Ref** | **Description** | **OD** in. (mm) | **Qty**
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101* | O-RING, foot cap, LB050x (50cc) | 1.8 (46) | 1
 | LB100x (100cc) | 2.4 (61) | 1
 | LB150x (150cc) | 2.7 (69) | 1
102 | O-RING, bellows chamber | 2.5 (64) | 1
103 | CONNECTING ROD | | 1
104 | O-RING, snap bushing | 0.9 (23) | 1
105† | O-RING, piston LB050x (50cc) | 0.6 (15) | 1
 | LB100x (150cc) & LB150x (150cc) | 0.8 (20) | 1
106 | O-RING, snap bushing, FKM | 1.1 (28) | 1

* Differentiate by size to be sure you use the correct o-ring for your model.

† May not be used. Piston and rod may separate during disassembly. If separated, always replace the o-ring before reassembly.
NOTE: Full disassembly shown. Disassemble as far as needed for the parts being replaced.

- Apply grease.
- Apply thread lubricant.
- Torque to 100-120 in-lb (11-14 N·m).
- Torque to 54-66 ft-lb (73-89 N·m).
- Torque to 74-86 ft-lb (100-117 N·m).
- Torque to 91-109 ft-lb (123-148 N·m).