

## Dura-Flo<sup>™</sup> 2400 Displacement Pump Packing Kit 253745

406920B

For replacing packing components for the Dura-Flo 2400 displacement pump. For professional use only.

Kit 253745

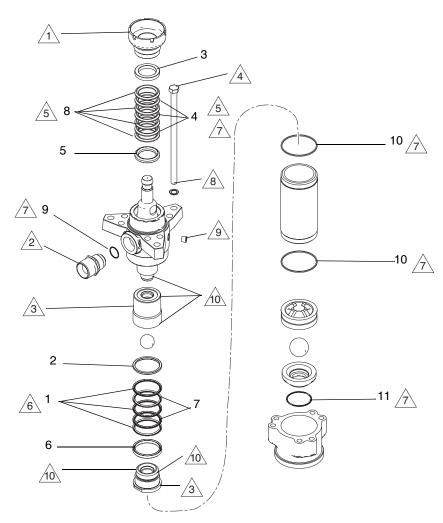


**Important Safety Instructions** Read all warnings and instructions in this manual and in Dura-Flo Lower manual before using the equipment. Save all instructions.

## **Related Manuals**

Manual in English	Description
311825	Dura-Flo 1800 and 2400 Lowers

## **Parts**



Torque to 50-55 ft-lb (70-75 N•m).

/1\

/2

∕3∖

/4

∕5∖

Torque to 115-126 ft-lb (156-171 N•m).

Torque to 338-354 ft-lb (459-481 N•m)

Torque to 180-195 ft-lb (224-264 N•m).

Lips of v-packings must face down.

$\triangle$	Lips of v-packings must	Ref.	Part	Description	Qty.
<u>/6</u>	face up.	1	109262	PACKING, vee, UHMWPE	3
$\triangle$	Lubricate.	2	184232	GLAND, packing, male	1
$\square$		3	184181	GLAND, packing, female	1
$\triangle$	Apply thread lubricant.	4	109261	PACKING, vee, UHMWPE	3
<u> </u>		5	184231	GLAND, packing male	1
$\wedge$	Apply sealant.	6	184182	GLAND, packing, female	1
∕9∖		7	120533	PACKING, vee, UHMWPE	2
~	Apply anti-seize lubricant to	8	184311	PACKING, vee, leather	4
/10	threads and mating	9	109213	PACKING, o-ring	1
	surfaces.	10	184072	SEAL, acetal	2
		11	102857	PACKING, o-ring	1

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Original instructions. This manual contains English. MM 406920

Graco Headquarters: Minneapolis

International Offices: Belgium, China, Japan, Korea

GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA Copyright 2019, Graco Inc. All Graco manufacturing locations are registered to ISO 9001.

> www.graco.com Revision A, October 2019