

Overmolded Diaphragm and Fluid Section Repair Kits

Husky® 15120 Diaphragm Pumps

407113D

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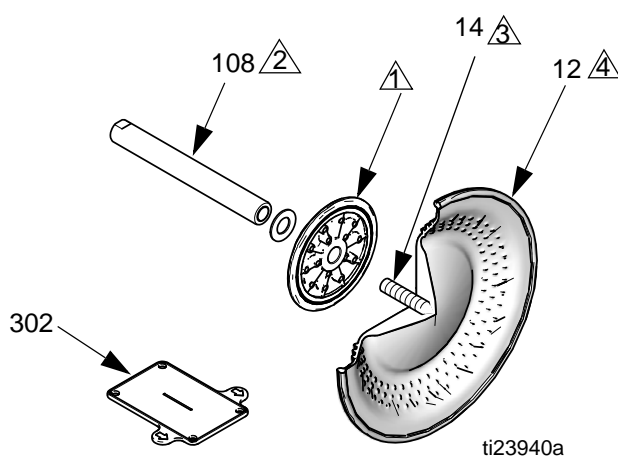
Important Safety Instructions

Read all warnings and instructions in the Husky® 15120 Air-Operated Diaphragm Pump Repair/Parts manual 3A2889. Save all instructions.

Kits 24W217 24X467, 25A866

Ref.	Description	Qty.
12	DIAPHRAGM, PTFE, Overmolded	2
14	SETSCREW, stainless steel	2
108	SHAFT (24X467 only)	1
302	TOOL, diaphragm install	1
-----	ADHESIVE, anaerobic, medium strength (blue, not shown)	1
-----	SEALANT, anaerobic permanent (red, not shown)	1

Ref.	Description	Qty.
The following included in 25A866 only		
-----	BALL (not shown), PTFE	4
-----	SEAT (not shown), Polypropylene	4
-----	O-RING (not shown), PTFE	8



- ① Rounded side faces diaphragm.
- ② Apply lithium-based grease.
- ③ Apply permanent (red) sealant to diaphragm side threads (if screw was removed or replaced). Apply primer and medium-strength (blue) thread locker to shaft side threads. Screw into shaft hand-tight.
- ④ AIR SIDE markings on diaphragm must face center housing.

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