



Bag Clamp Kits

25N611 and 25N754

For use on SaniForce™ Tote Unloaders (STUs) and Bin Evacuation Systems (BES)

407172B

EN



Important Safety Instructions

Read all warnings and instructions in the STU or BES Operation and Repair/Parts manuals. Save all instructions.

The Bag Clamps aid evacuation of tote liners by clamping the liner securely at the tote corners. Top flanges aid ram plate positioning during insertion into the tote. Clamps are usable on totes with 0.625 to 2.0 inch wall thickness.

Each kit contains four clamps.

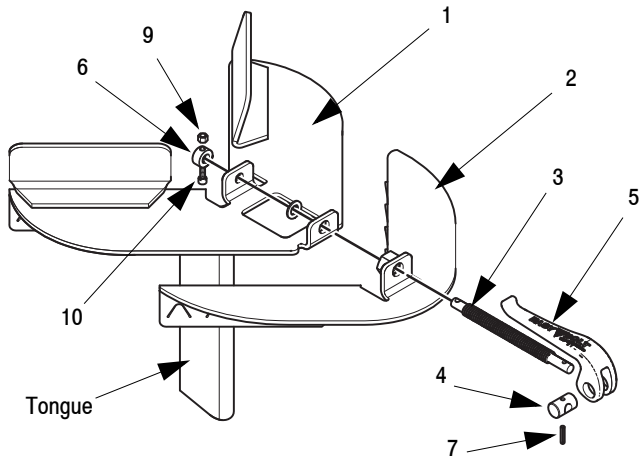
To install clamps on the tote:

1. Pull the liner over the edge of the tote and as far down the tote side as possible.
2. Position the clamp vertical rod inside the tote and lower over the tote and liner.
3. Adjust the latch so that the quick-release handle locks the clamp securely over the tote rim.
4. Repeat to install remaining clamps.

25N611 clamp works best with aseptic bags like those typically used for tomato paste.

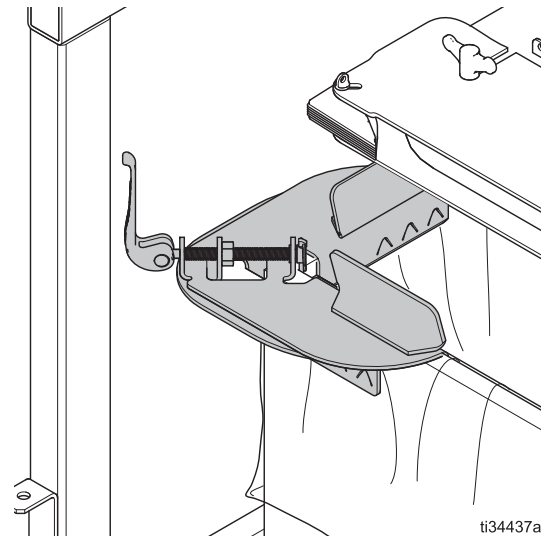
25N754 clamp works best with bag liners like those typically used with peanut butter.

25N611 clamp with tongue



34438a

25N754 clamp without tongue



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Ref.	Part No.	Description
1	17S682 17Z011	JAW, top 25N611 25N754
2	17S365	JAW, bottom
3	17S367	ROD, ACME threaded
4	17S372	PIN, pivot
5	17S373	HANLDLE
6	17S375	COLLAR, shaft
7	17S376	PIN, spring
8	112914	WASHER
9	15F988	NUT, lock
10	16E337	SCREW

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